



THE FLOWTUBE SYSTEM TUBE I JOINTS I ACCESSORIES



A versatile, modular system for Lean Manufacturing and Industry 4.0 applications, uniquely integrating both steel and aluminium profiles, joints & components.

> Advanced Technical Systems Authorised distributor



G.S ACE INDUSTRY CO., LTD. Pipe Racking System





About

ATC are award-winning engineering, process and lean solutions specialists. We offer a supply chain and engineering services to industry.

Our solutions include spare parts inventory, lean manufacturing solutions supply and design for industry 4.0, additive manufacturing including prototyping, reverse engineering, bespoke stainless fabrication and mechanical services and repairs.

ATC specialises in:

• Lean solutions for Lean Environments, Industry 4.0, Assembly Line Configurations, Production Logistics, Workstation Ergonomics etc. Our products are ergonomically designed to meet lean manufacturing and continuous improvement (kaizen) principles.

Additive or 3D printing and prototyping.

• Sealing components such as gaskets, seals, bellows, o-rings, sanitary/hygienic fittings and clamps, diaphragms, greases/lubricants including food-grade, extrusions and edge trims. Other components include pumps and valves.

• Hydraulic & torque tools such as pumps, cylinders, tensioners, etc. including the service, repair and certification to assist in scheduled preventative maintenance programmes in line with industry standards.

• Bespoke stainless fabrication & precision machining of high quality customised solutions.

Our Mission

Our mission is to build value for our people, company, customers and all our partners.

Our Goal is to meet our customers' engineering expectations....EVERY TIME!

We do this by:

• listening to what our customers say and what they do not say so that we meet their individual needs.

- being flexible and responsive.
- offering a high-level of expertise.
- creating value.

Why Choose Us?

ISO 9001 accredited since 2002, Advanced Technical Concepts are industry solutions providers. We are dedicated to offering engineering excellence.

We are totally committed to our customers and listen to what you say, and what you don't say, so we can meet your individual needs.

We are upfront with you and we do what we say we will do - no exceptions!



ADVANCED TECHNICAL CONCEPT



- To ensure that you are aware of when to order nuts, bolts and other fixings separately, we've added a screw symbol. See Contents page for details.
- In addition to our general contents pages there is an extended parts code index at the very back of the catalogue. With so many new items means we had to make it easier for you to know what our normal stocked range is. Including all the
- Each part in the catalogue has a tick \checkmark if it's a regual stock item from us or our Partner.

colour options we have well over 1,000 parts options. We cannot stock all these in unlimited quantities!

- The tick also shows which colour finishes are stocked.
- Some parts are not in regular stock, but can still be ordered from the factory.
- Parts currently without ticks today may become regularly stocked if usage grows.
- Contact our sales office on about lead times, minimum quantities (e.g. for special colours), or if you spot something of interest.

https://lean.atcgroup.ie/



ADVANCED TECHNICAL CONCEPT



FlowTube is a versatile modular component system, made from interconnecting tubes and joints, to streamline processes and reduce waste within organisations. The systems are designed to suit a wide variety of applications

including manual handling, storage, assembly and lean manufacturing. The product is supplied in both steel and aluminium, offering improved flexibility and recyclability when compared to traditional fabrication methods.

Flowrack Applications Mobile or static applications to feed materials lineside. Material can be presented to the operator with staggered / angled pick face options.



A variety of different track and guides are available to ensure that the item is conveyed effectively and efficiently to the operator lineside.

Workstation Applications From multiple work cells down to single user benches, the flexibility of the FlowTube system can ensure the right design application is implemented for the process required. To cope with the varying operator ergonomics, most solutions offered can include height adjustable capabilities. These can be supplied in both manual or electric configurations.

Trolleys & AGV Integration Applications

Our Aluminium products lead the way with regards to these types of applications. The light weight racking makes it easier for the operator to push and saves battery life when used in conjunction with our AGV auto unload racking.









INNOVATIONS THAT WORK

DF2 DURA^T

DF2 is a cost-effective solution to convert pallet racking into carton flow,

giving increased flexibility and FIFO ability to existing pallet racking systems. DF2 provides a densely packed bed of rollers for ultimate flexibility; different box sizes can be accommodated across the entire bed without the need to set up guides or re-position individual roller tracks.









SWAS applications provide visual management systems to aid in efficient

communication between people and product flows, as well as providing improved health and safety environments for operators.





Modular Stage Systems (MSS) provide flexible staging systems that are highly versatile, strong and adaptable for staging requirements for all occasions. It's light, quick and easy to assemble, and can be used as a stand-alone

portable stage, or incorporated into an existing stage system.





FLOWTUBE



A INTRODUCTION TO FLOWTUBE

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FlowTube is a versatile modular component framework system, made up of steel/aluminium tubes, rapid assembly steel/ aluminium joints and an extensive range of components and accessories. The system is designed to suit a wide variety of applications including manual handling, storage, assembly and manufacturing. It can also be used for display and exhibition stands, and in commercial, retail and institutional applications.

Solutions are simple to design, quick to assemble and are completely reusable, suiting environments where Kaizen (continuous improvement) or Lean Manufacturing methods are employed. Assembled solutions can be quickly and easily modified, changed or rebuilt into something completely different. Only basic technical skills are required to achieve desired results; assemblies can be quickly constructed without the need for special tooling and require no welding or painting. There is little waste, as structures can easily be modified or rebuilt. The tube and joint components may be reused to build new solutions allowing continuous and cost-effective improvement to designs.



THE SYSTEM

Tubes are steel/aluminium pipes, nominally 28 mm in outer diameter, ABS plastic-coated in various colour finishes or stainless steel. Painted finish available as special order.

Steel Tube Range is 28mm outside diameter Aluminium Tube Range is 28mm, 33mm & 43mm outside diameter. Joints consist of interlocking steel / aluminium bracket components, clamped over the tubes and fastened into position with captive nuts and socket head bolts. Please refer to Page F-2 for the Nut & Bolt tightening Torque Range.

Accessories, including roller tracks, castors, hinges, latches and a wider range of other components fix to the tubular framework in a simple snap or clip-on manner.

Basic tools are required for assembly. Tools to include: a hacksaw to cut the tubes, a 5 mm Allen key for rapid assembly of joints and a measuring tape to ensure solutions are cut and built to size.



Alternative To Fabrication

FlowTube is an effective alternative to welded or fabricated solutions. Tubes, joints and accessories, supplied as standard stock items, are quick and clean to assemble, providing an effective means for producing a rapid solution, avoiding messy, time-consuming welding and painting operations. In addition all components are reusable, which means constructions can easily be modified and reconfigured to better suit the application or even recycled to create new equipment to suit different applications.

Quick & Easy To Use

FlowTube solutions are very quick and simple to design and assemble. Effective solutions for assembly lines, manufacturing cells, packing stations or almost any other material handling application can be quickly realised by operators to provide a working solution. FlowTube solutions typically use 30% less manpower than conventional systems to achieve the desired results.

1) Sketch...



4) Use...workstation





...garment rail,

3) Assemble...



...trolley!







Kaizen (Continuous Improvement)

FlowTube provides maximum flexibility to a solution with minimum material wastage, allowing the system to be continually updated, modified and improved in order to improve efficiency and improve suitability for specific storage requirements, assembly or manufacturing operations.

Lean Manufacturing & Production

FlowTube enables waste elimination, focussing resources on value added process, achieved by:

- Space saving solutions are created to maximise storage space and reduce footprint
- Time saving improve the flow of products, reducing waiting or TAKT times
- Ergonomics designs are tailored towards specific picking or assembly operations
- · Cost saving waste is eliminated, defects minimised, production efficiency increases

HOW IS FLOWTUBE SUPPLIED?

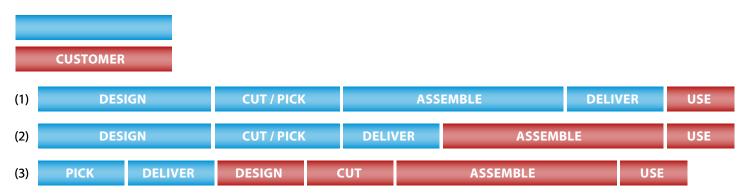
-lowTi

Advanced Technical Concepts stocks and supplies the FlowTube system, from its base in Shannon, County Clare.

Supply Options

There are 3 main ways in which FlowTube can be supplied:

- (1) designs and supplies assembled solution
- (2) designs and supplies kit solution, customer assembles
- (3) supplies stock, customer designs and assembles



DESIGN AND ASSEMBLY SERVICE

Advanced Technical Concepts supports FlowTube in Ireland with a sales team whose members include Kaizen and Lean Manufacturing experts with experience using the FlowTube system in the automotive manufacturing industry, plus a team of qualified CAD Engineers and an assembly team with safety accreditation and installation experience across Ireland

Design

Sales representatives visit site, to discuss, consult and advise, before offering a FlowTube solution for almost any material handling application.

Sketches, design briefs and site visit notes are developed into technical drawings, using the latest CAD and design software. Following an order for a Flowtube designed solution, customers receive a detailed specification prior to manufacture and delivery including fully scaled and dimensioned drawings plus an optional 360° 3D view (using software available as a free download).

Assembly

Most customers choose to have their solutions delivered fully assembled. So, following drawing approval, ATC will build the solution in-house and deliver to customer, ready for use.

Some larger solutions are delivered to site partially assembled, and then assembly completed on site by ATC's installation team.



CAD Team

CAD Design

Manufacturing Drawings

Assembly



INNOVATIONS THAT WORK



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www.FlowTube.com





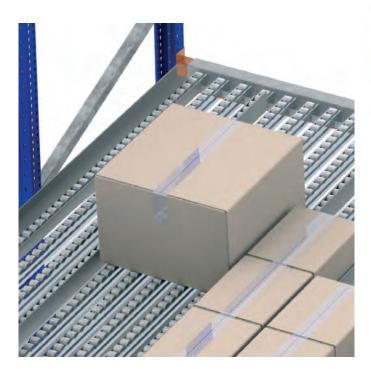


INNOVATIONS THAT WORK

DF2 DURA[™]

DF2 is a cost-effective solution to convert pallet racking into carton flow,

giving increased flexibility and FIFO ability to existing pallet racking systems. DF2 provides a densely packed bed of rollers for ultimate flexibility; different box sizes can be accommodated across the entire bed without the need to set up guides or re-position individual roller tracks. www.DuraFlowDF2.com









SWAS applications provide visual management systems to aid in efficient

communication between people and product flows, as well as providing improved health and safety environments for operators. www.SafeWalkAndSigns.com





Modular Stage Systems (MSS) provide flexible staging systems that are highly versatile, strong and adaptable for staging requirements for all occasions. It's light, quick and easy to assemble, and can be used as a stand-alone

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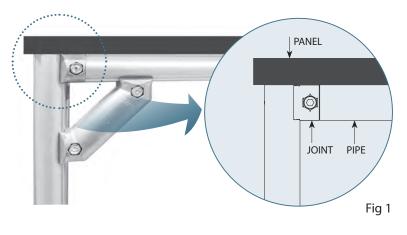
FEATURES OF ALUMINIUM TUBE

FlowTube®

GS ACE's Aluminium Pipe Racking Systems are versatile and are fully integrational with all our current product offerings.

The highlights of the new products are:

- Aluminium Pipe Racking System can be integrated with our traditional Pipe Racking System
- Many of the steel Metal Joints, Mounting Brackets, and other accessories can be used with the Aluminium Pipe Racking System
- Outer joints (A Series) are core joints for general construction
- Inner Joints (B Series) provide a flush finish where required with Aluminium tube. (Fig 1)
- High aesthetic value
- High strength to weight ratio
- Can be used in clean room environments
- Aluminium is environmentally friendly and retains high recycling value



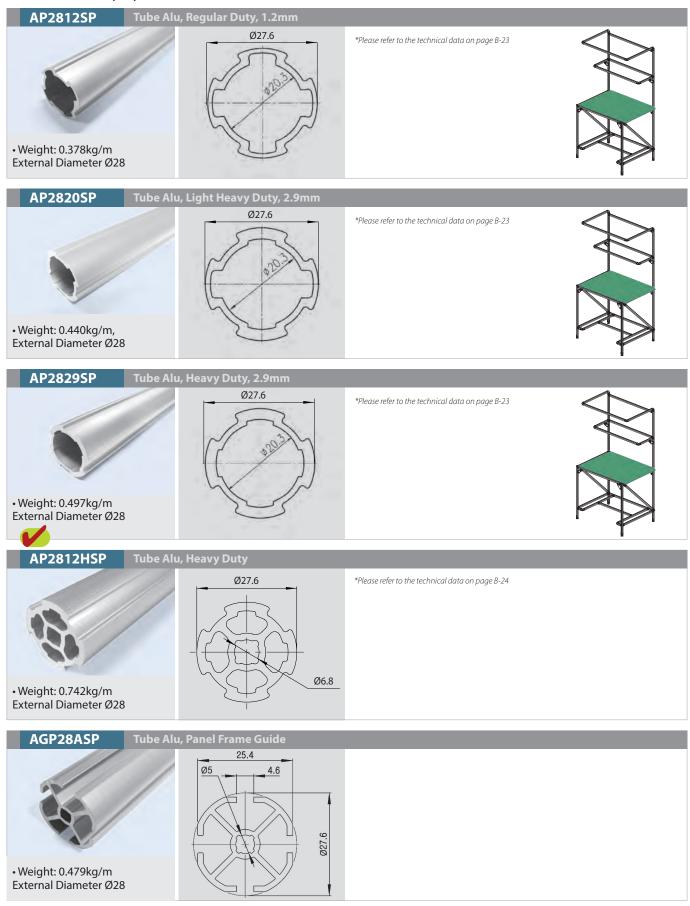




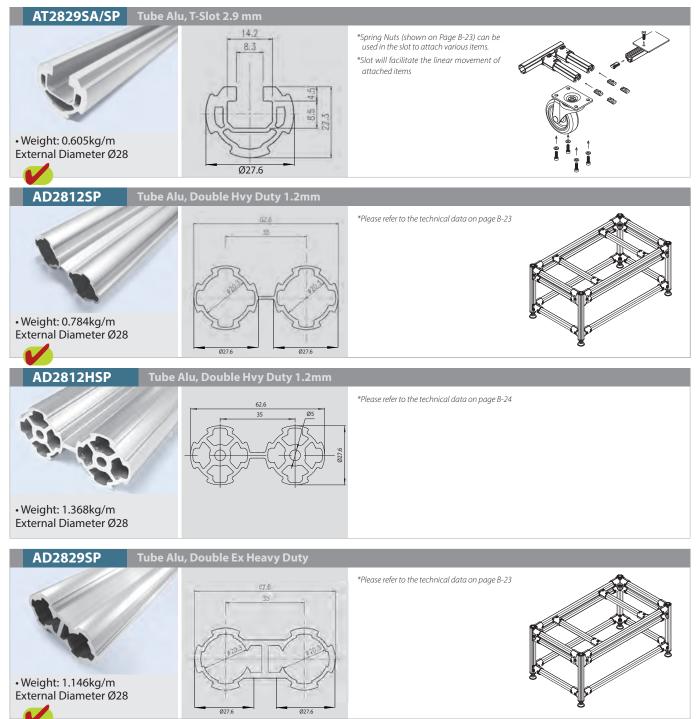
ALUMINIUM TUBE RACKING SYSTEM 28mm DIAMETER

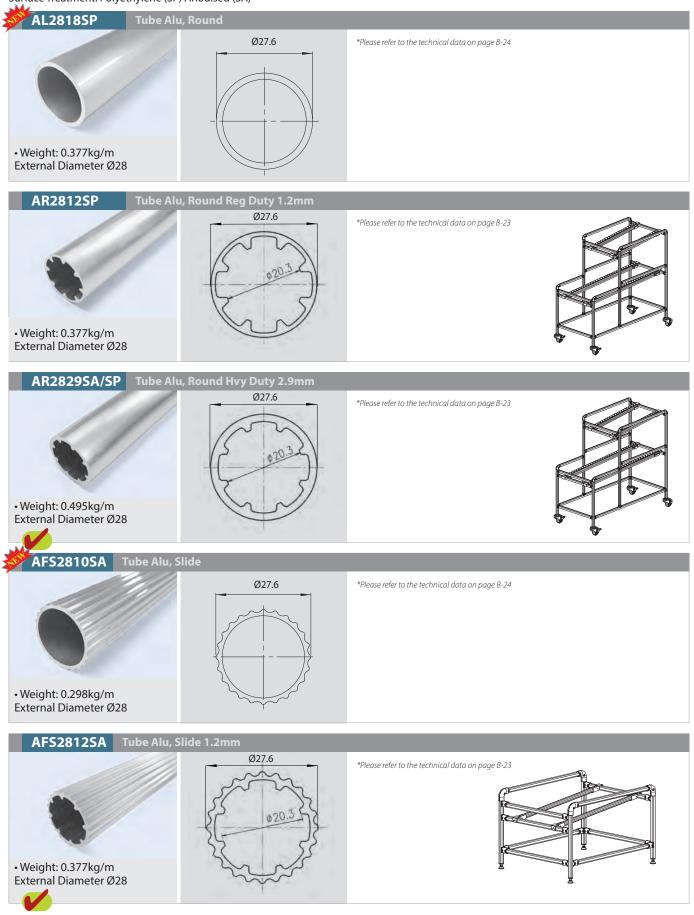


Surface Treatment: Polyethylene (SP)



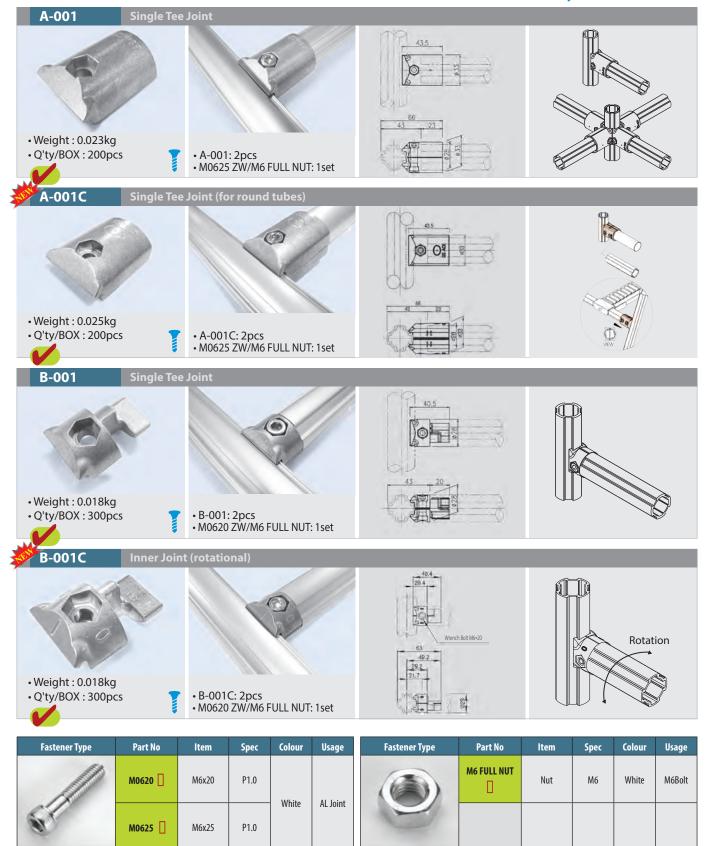
Surface Treatment: Polyethylene (SP)





Surface Treatment: Anodised (SA) Polyethylene (SP) AFC2812SA/SP Ø33.5 *Please refer to the technical data on page B-24 14.7 • Weight: 0.373kg/m External Diameter Ø28 Ø27.6 ATF2812SA/SP Tube Alu, Flat T *Please refer to the technical data on page B-23 110-13 • Weight: 0.611kg/m External Diameter Ø28 ALF2812SP *Please refer to the technical data on page B-23 0-001 • Weight: 0.563kg/m External Diameter Ø28 ALF2812BSP *Please refer to the technical data on page B-24 45.3 34 1.3 31.8 • Weight: 0.633kg/m , Ø27.6 External Diameter Ø28





Torque Recommendation Guide

These Torque ratings are a recommendation / guide only

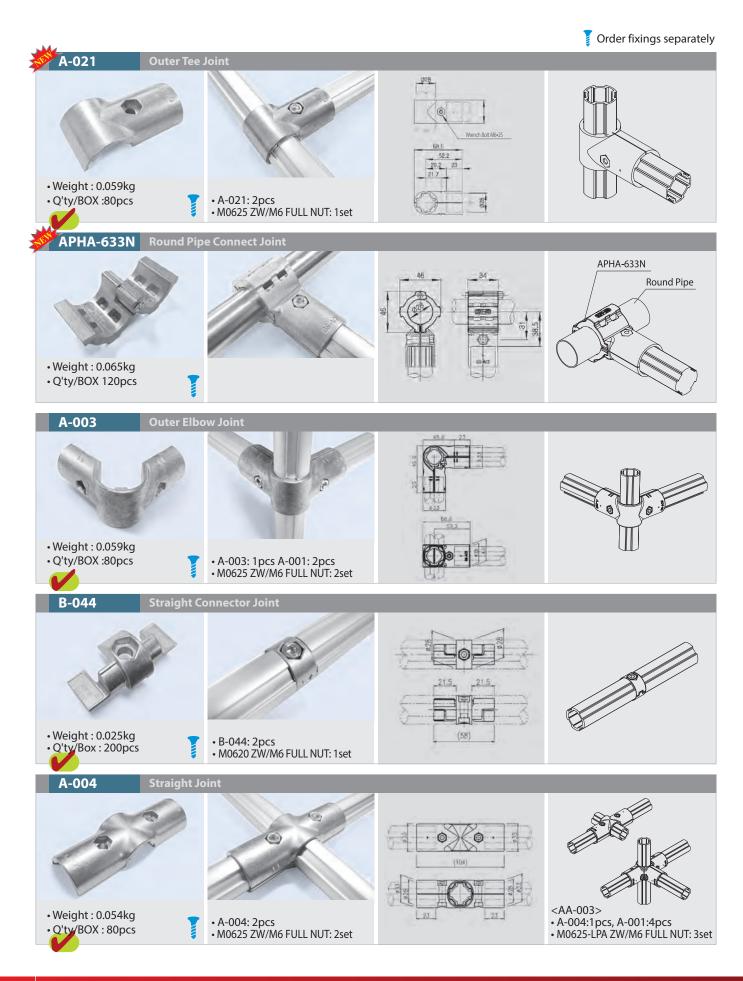
1) Steel Joint : 100~120kg -

2) AL Joint : 28mm, 33mm -> 100~110kg, 43mm -> 130kg

Normally 1kg = 9.8N, so

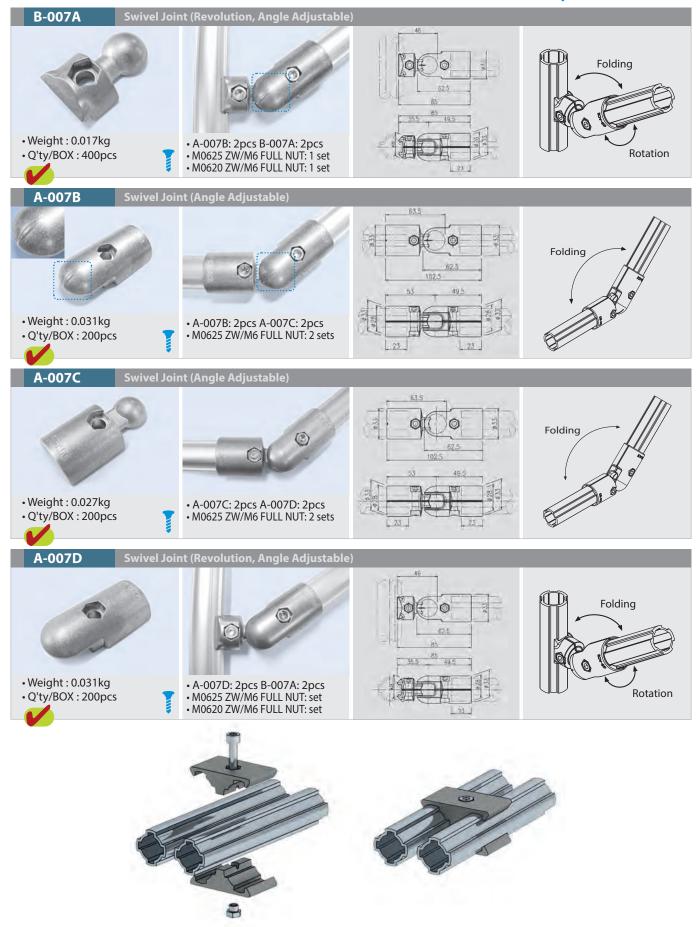
1) Steel Joint : 980N~1,176N

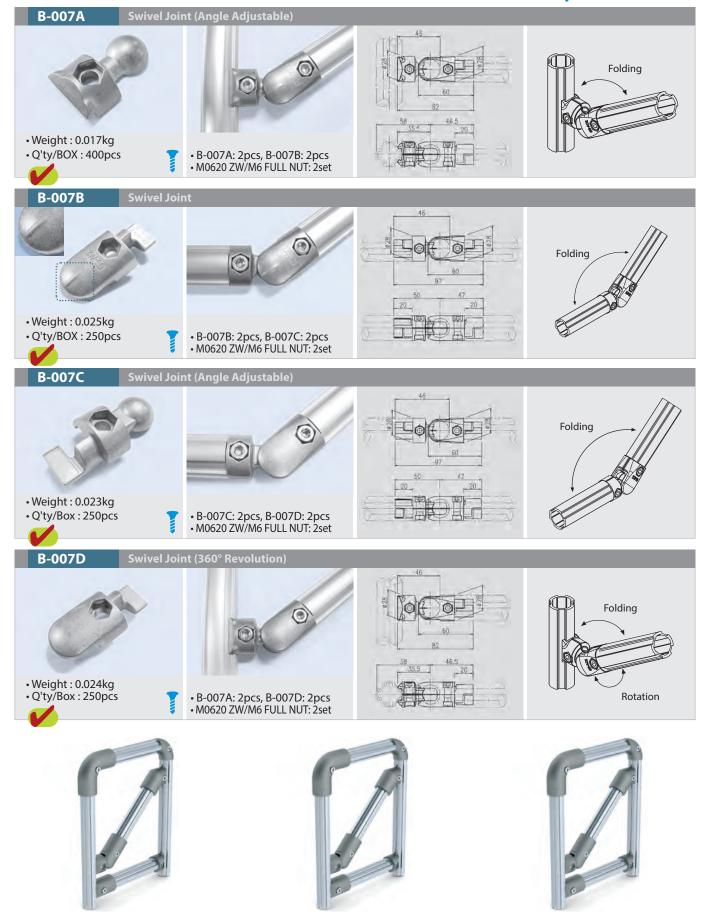
2) AL Joint : 28mm, 33mm -> 980N~1,078N, 43mm -> 1,274N

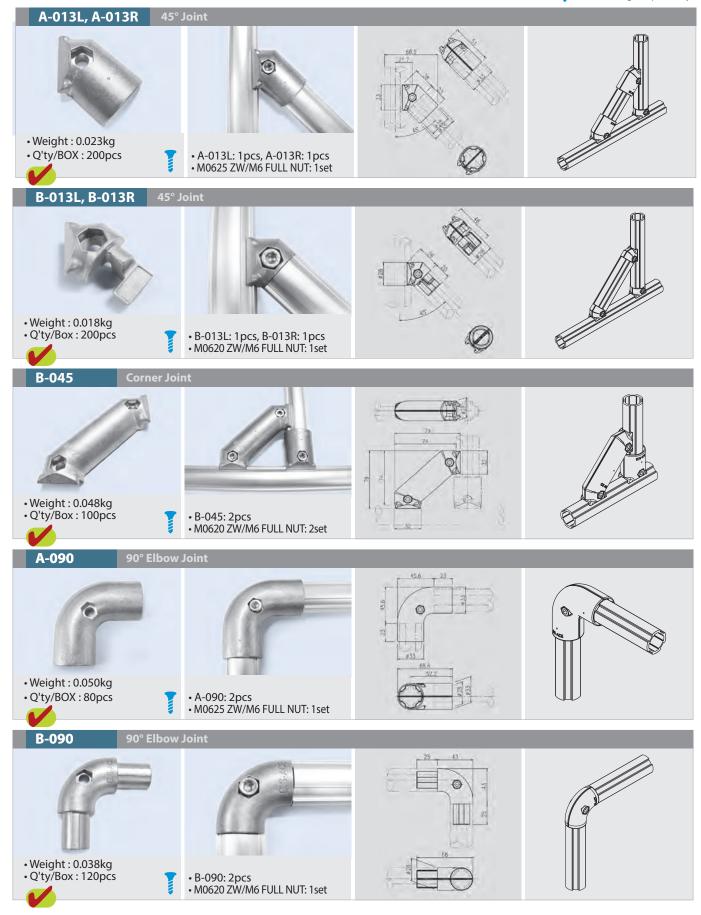


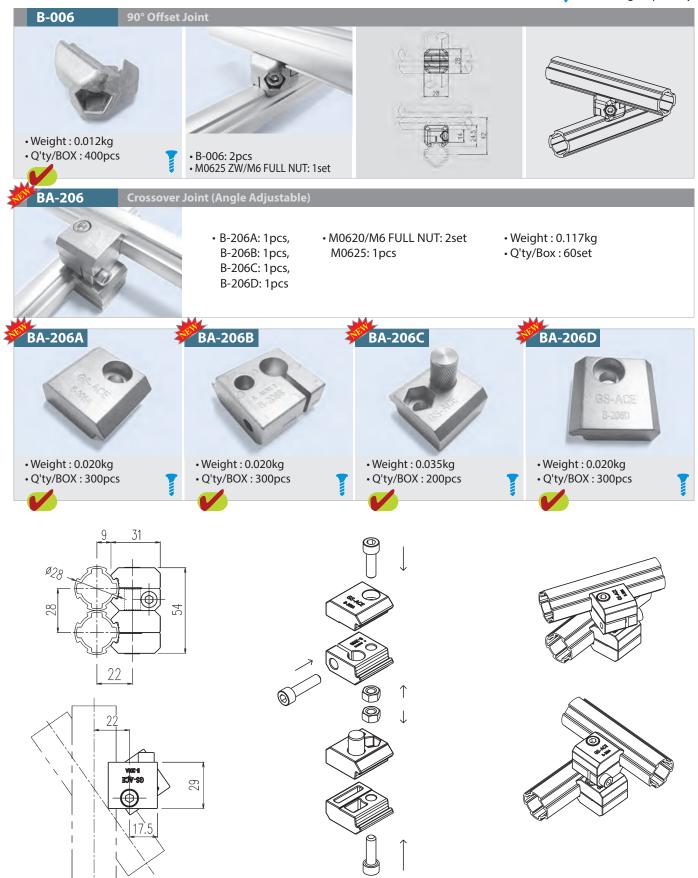


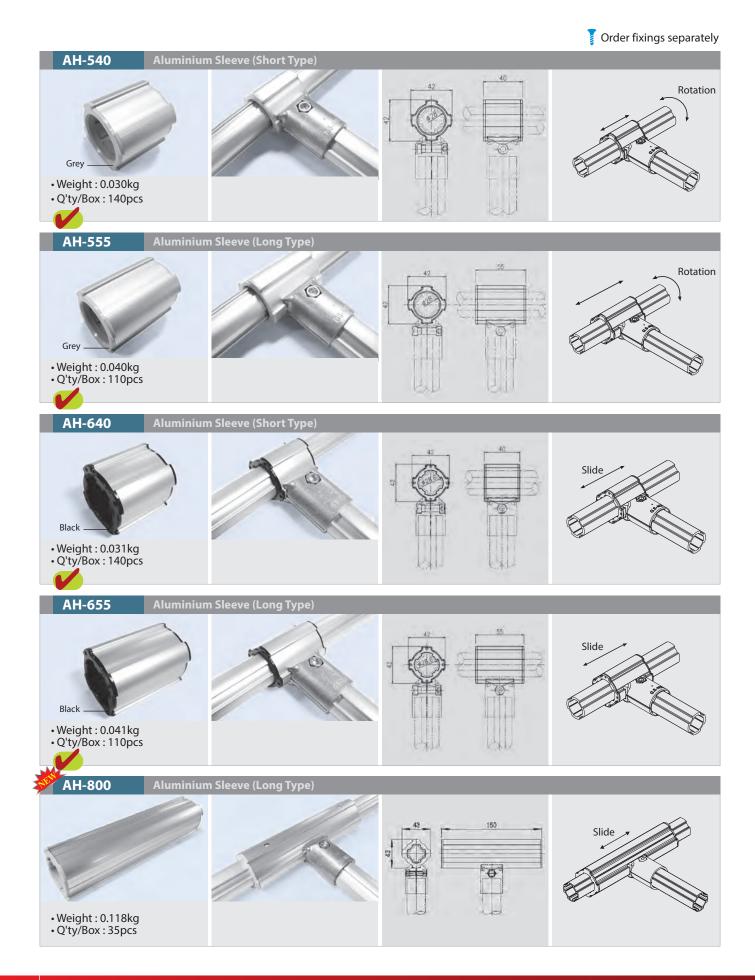


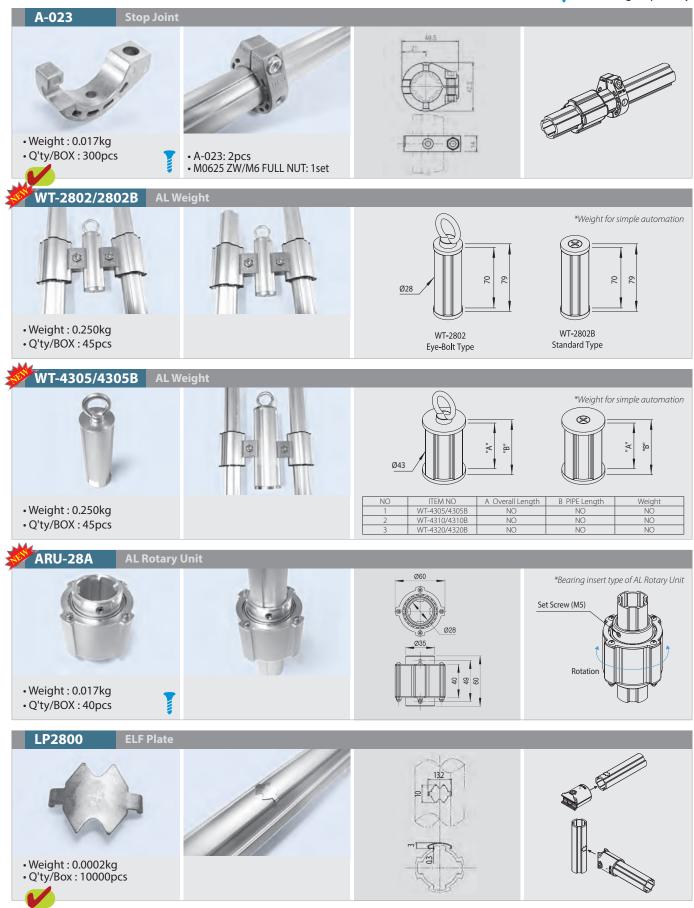


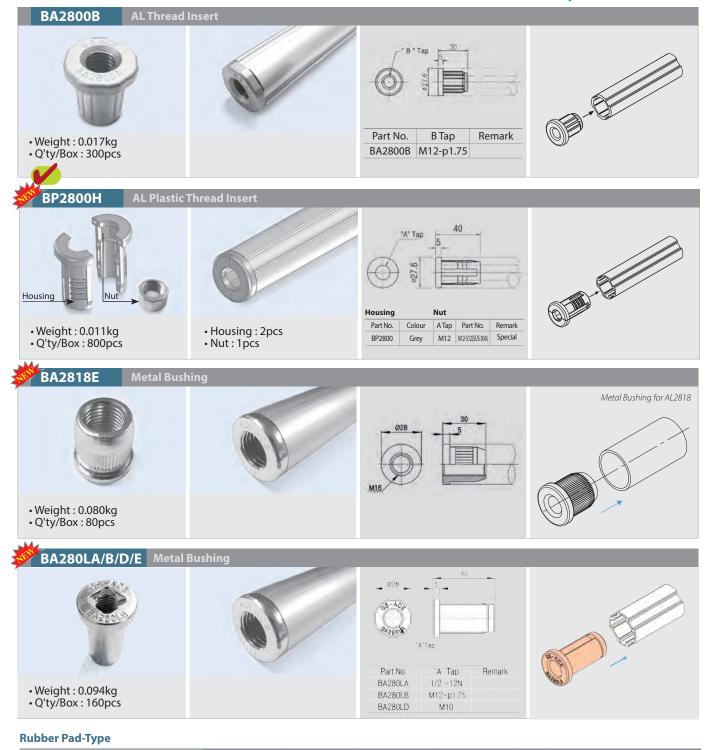












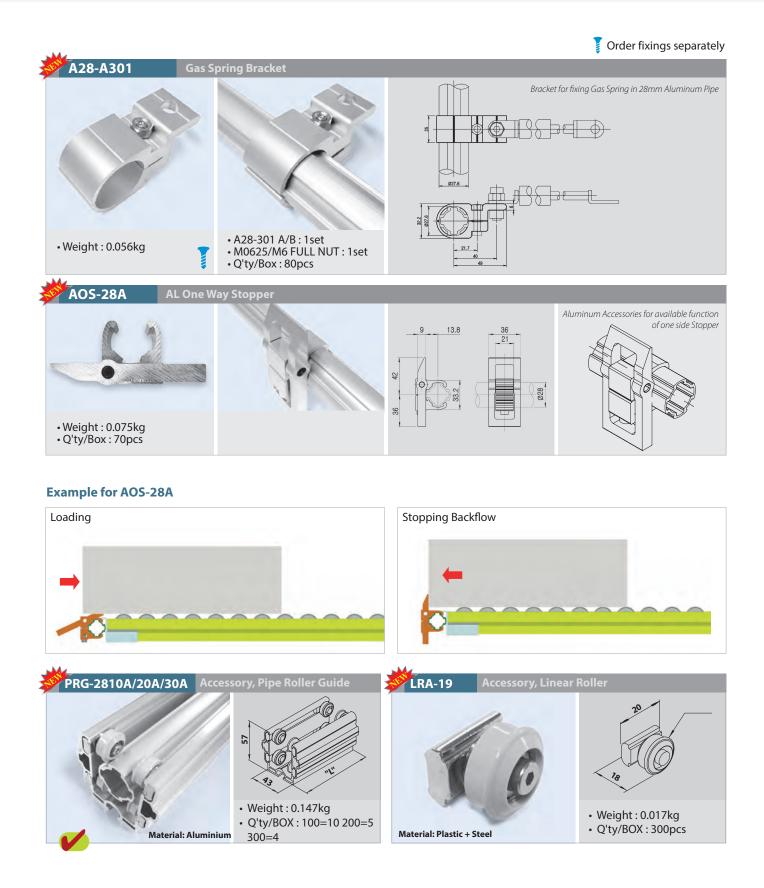
-	Part No	Base Diameter	Threaded Spec	Threaded Length	ESD	Туре
	AD32RA-M []	Ø32	M12-P1.75	50	×	
	AD32RA-EM []				0	32

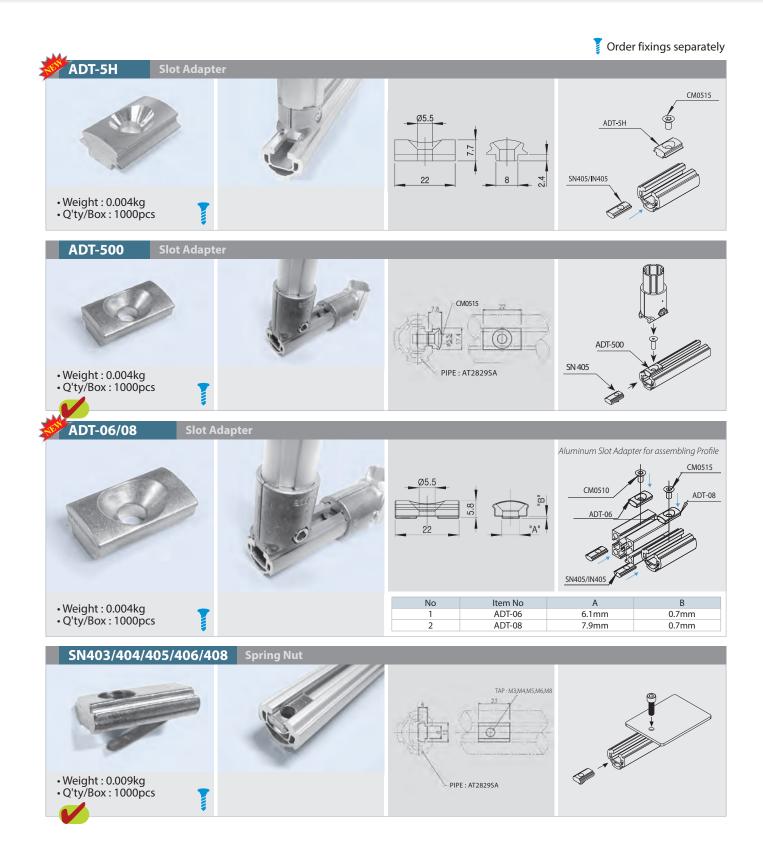


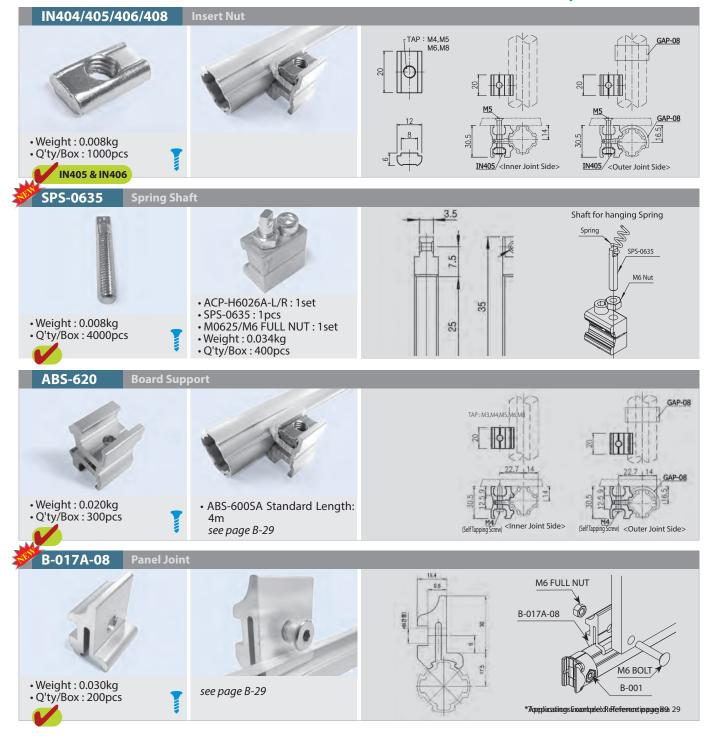


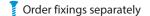
												Orc	ler fixings separately	
• Weight : 0.068kg • Q'ty/Box : 150pcs • Grey/Black		Hand G	Srip									Handle for assembling Aluminum Pipe		
AFU-28A		Pipe Fo	lding Ur	nit										
• Weight : 0.081kg			• AFU-28A : 1set • Weight : 0.081kg • Q'ty/Box : 80pcs								Fold	Folding Unit after Aluminum Pipe assembly		
Part Number	Alu	minium T	nium Tube Coate				d Tube S			STS Tube	2	Rubber Colour		
Part Number	1.2T	2.0T	2.9T	0.5T	0.7T	0.9T	1.0T	1.4T	2.0T	0.7T	0.9T	1.2T	Rubber Colour	
AFU-28A	0	0	0	Х	Х	Х	Х	0	0	Х	Х	Х	Yellow	
AFU-28C	Х	Х	Х	0	0	0	0	Х	Х	Х	Х	Х	Black	
AFU-28S	Х	Х	Х	Х	Х	Х	Х	Х	Х	0	0	0	Grey	
LAD-A		Lift Acti	on Lock	ting Dev	vice									
Weight : 0.021kg • 2'ty/Box : 32pcs										Lift Action Locking Device				
• Q'ty/Box : 32pcs								Lockir	Ig	U] n-Locking			

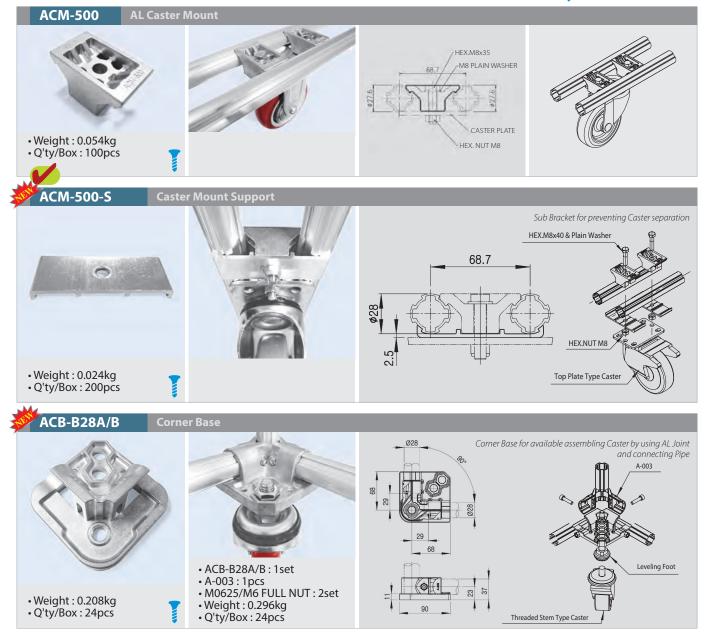
Vinder fixings separately



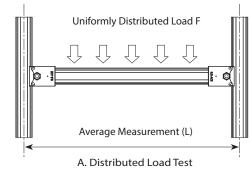


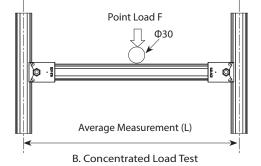






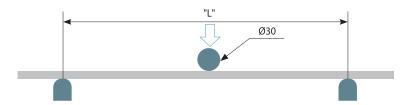
28mm TECHNICAL SPECIFICATIONS TUBE BENDING STRENGTH





	T\/DC		A. [Distributed Load	(kgf)	B. Concentrated Load (kgf)			
MODEL	ТҮРЕ	L=270mm	L=900mm	L=1500mm	L=270mm	L=900mm	L=1500mm		
AP2812SP	\bigcirc	370	120	50	280	90	40		
AP2820SP	↓ ^Y × _	х	370	120	50	280	90	40	
Arzozusr	\rightarrow	Y	500	150	70	380	110	45	
AP2829SP	Ô		520	160	80	400	120	50	
AR2812SP			300	130	60	240	90	40	
AR2829SA/SP			470	170	70	380	130	50	
AT2829SA/SP	(L)		570	140	100	400	100	60	
AFS2812SA	O	280	130	60	190	90	40		
ATF2812SA/SP			380	140	60	290	100	50	
ALF2812SP			360	140	60	270	100	50	
AD2812SP		х	520	400	220	380	260	100	
ADZOTZJE		Y	870	250	130	620	160	60	
AD2829SP			680	550	310	500	360	150	
AD20293P			1100	410	220	810	230	100	

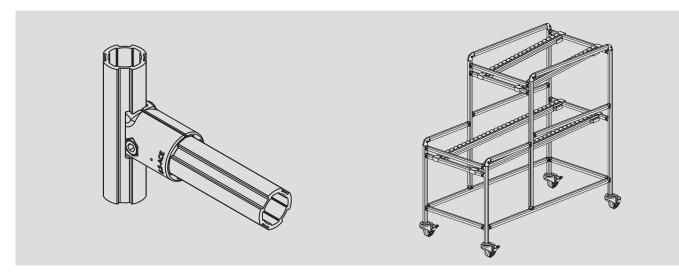
28mm TECHNICAL SPECIFICATIONS TUBE BENDING STRENGTH



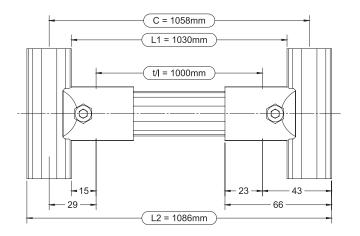
MODEL	ТҮРЕ		Concentrat	ed Load (kgf)
MODEL	ITPE		L=500mm	L=1000mm
AL2818SP	\bigcirc		230	120
AFS2810SA	\bigcirc		150	80
ACF2812SP	CF2812SP		200	100
ALF2812BSP			390	190
AP2812HSP			380	170
	AD2812HSP X X		1580	870
AD2812H3P			650	300

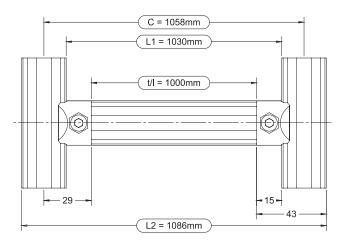
28mm TECHNICAL SPECIFICATIONS TUBE LENGTH CUTTING GUIDE

The Cut Tube guide below shows the dimensional relationship when using a fixed tube length with either Aluminium Outer Joints (A Series) or Aluminium Inner Joints (B Series)



The dimensions given are rounded with practical considerations in mind.





Outer Joints ('A' Series)

t/l = External Dimensions (L2) - 86mm

Or

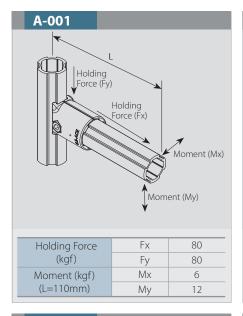
t/l = Internal Dimensions (L1) - 30mm

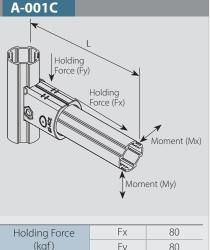
Or

t/l = Rack Centre Dimensions (C) - 58mm

Inner Joints ('B' Series)

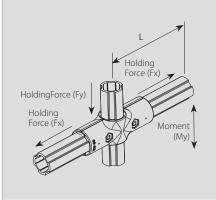
28mm TECHNICAL SPECIFICATIONS OUTER JOINT ASSEMBLIES (A SERIES)



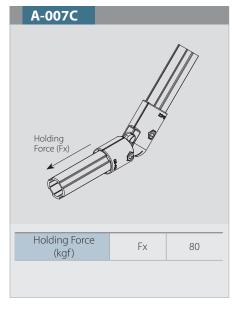


Fx	80
Fy	80
Mx	5
Му	10
	Fy Mx

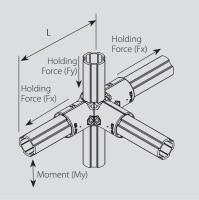
A-004



Holding Force	Fx	80
(kgf)	Fy	80
Moment (kgf) (L=110mm)	Му	25



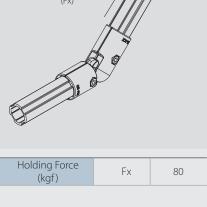
AA-003



Holding Force	Fx	80
(kgf)	Fy	80
Moment (kgf) (L=110mm)	Му	19

Holding Force (Fx)

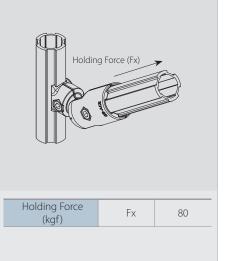
A-007D

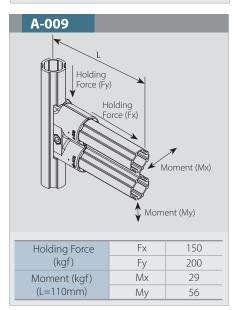


A-003

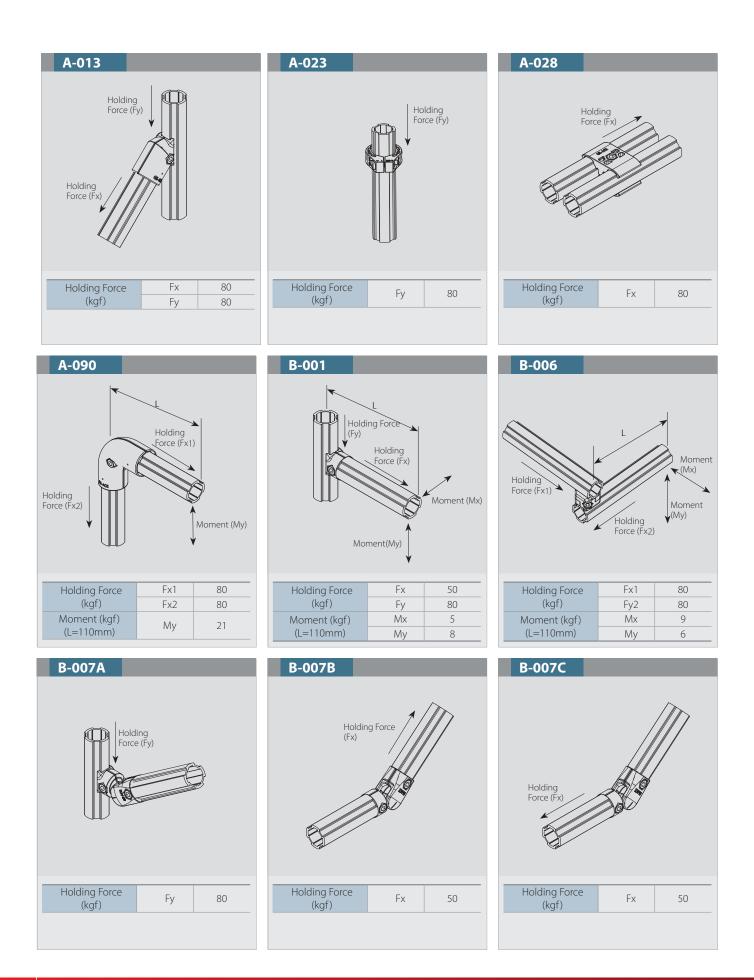
Holding Force	Fx	80
(kgf)	Fy	80
Moment (kgf) (L=110mm)	Му	16

A-007B



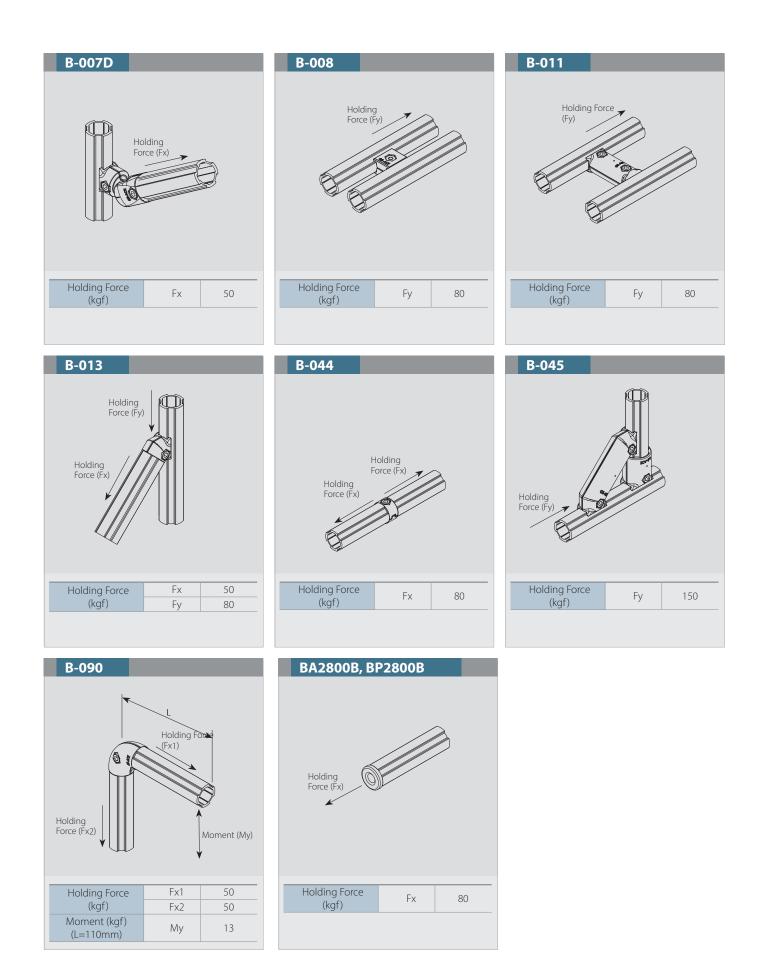


28mm TECHNICAL SPECIFICATIONS OUTER JOINT ASSEMBLIES (A & B SERIES)



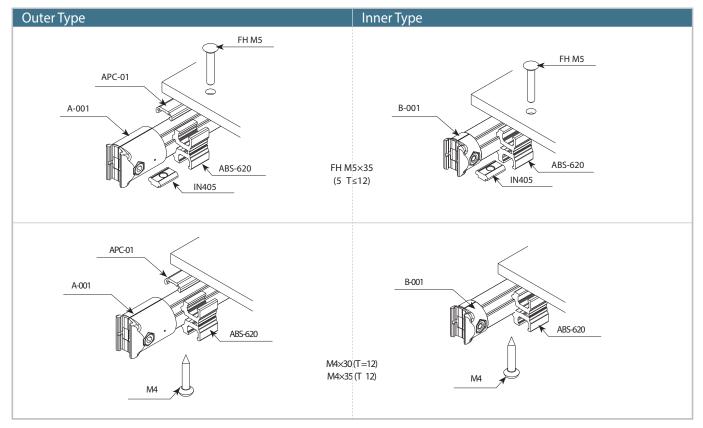
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28mm TECHNICAL SPECIFICATIONS OUTER JOINT ASSEMBLIES (B SERIES)

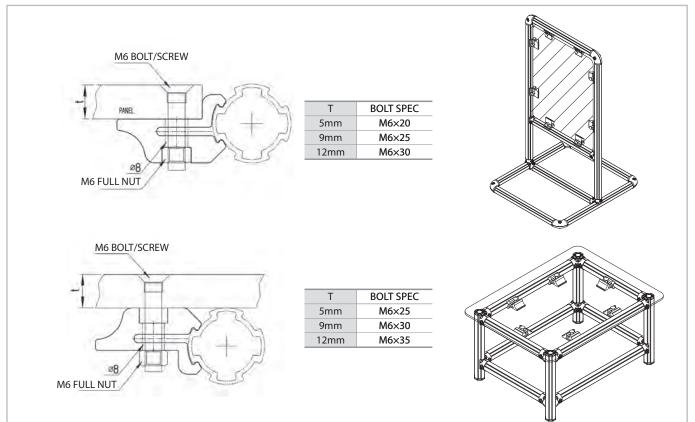


28mm TECHNICAL SPECIFICATIONS

Example for ABS-620 Ref: page B-21



Example for B-017A-08 Ref: page B-21

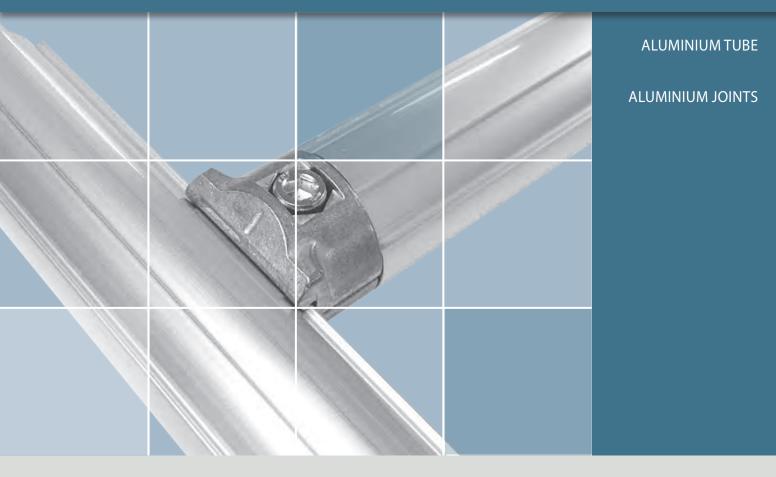






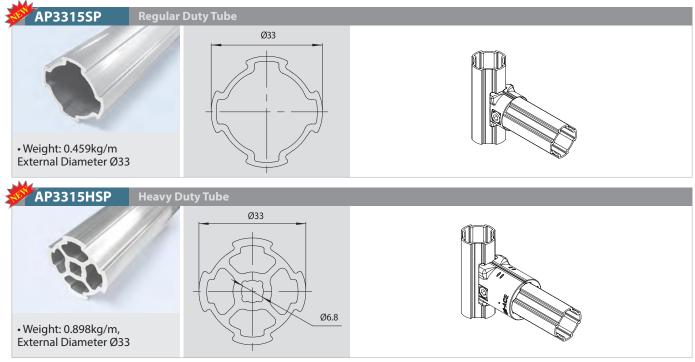


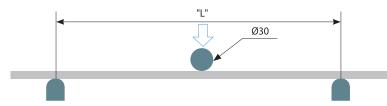
ALUMINIUM TUBE RACKING SYSTEM 33mm DIAMETER



33mm ALUMINIUM TUBE

Surface Treatment: Polyethylene (SP)





MODEL	ТҮРЕ	Concentrate	ed Load (kgf)		
MODEL	ITPE	L=500mm	L=1000mm		
AP3315SP	\bigcirc	300	150		
AP3315HSP		530	240		

Fastener Type	Part No	ltem	Spec	Colour	Usage	Fastener Type	Part No	ltem	Spec	Colour	Usage
	M0625 🗍	M6x25	P1.0	14/1-14-			M6 FULL NUT	Nut	M6	White	M6Bolt
S.	M0630 🗌	M6x30	P1.0	White	AL Joint	e					

Torque Recommendation Guide

These Torque ratings are a recommendation / guide only

1) Steel Joint: 100~120kg

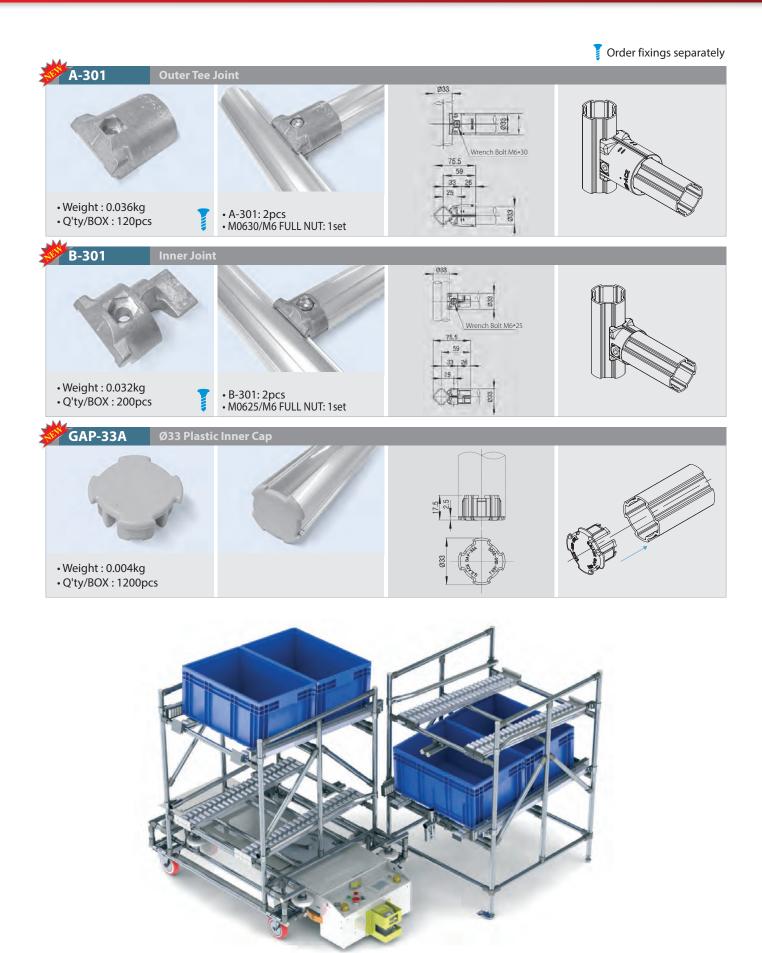
2) AL Joint : 28mm, 33mm -> 100~110kg, 43mm -> 130kg

Normally 1kg = 9.8N, so

1) Steel Joint : 980N~1,176N

2) AL Joint : 28mm, 33mm -> 980N~1,078N, 43mm -> 1,274N

33mm ALUMINIUM JOINTS







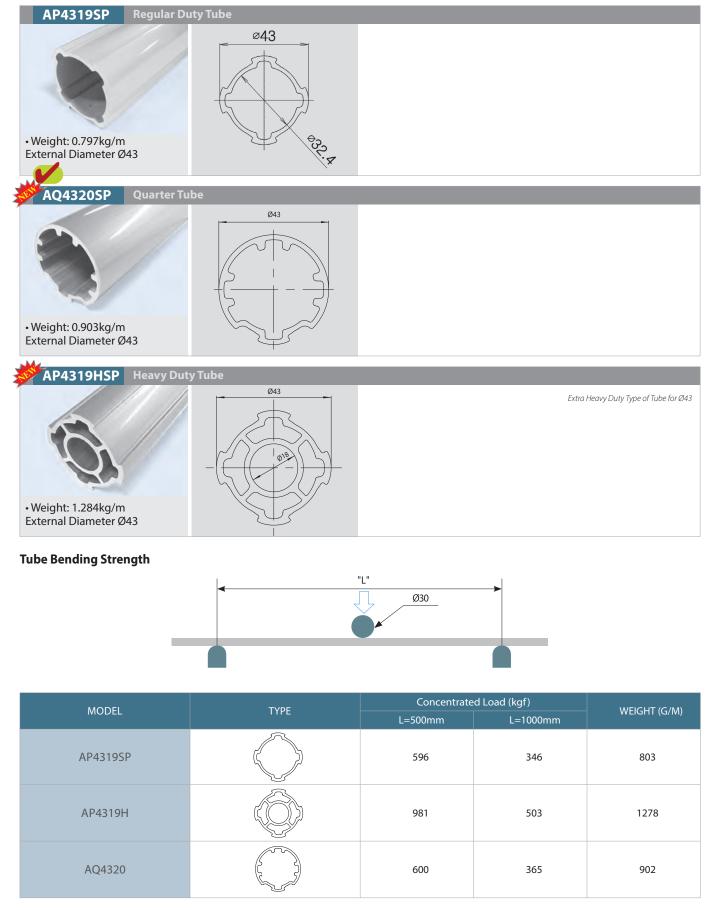


ALUMINIUM TUBE RACKING SYSTEM HEAVY DUTY 43mm DIAMETER



43mm ALUMINIUM TUBE

Surface Treatment: Polyethylene (SP)



43mm ALUMINIUM JOINTS



Torque Recommendation Guide

These Torque ratings are a recommendation / guide only

1) Steel Joint : 100~120kg

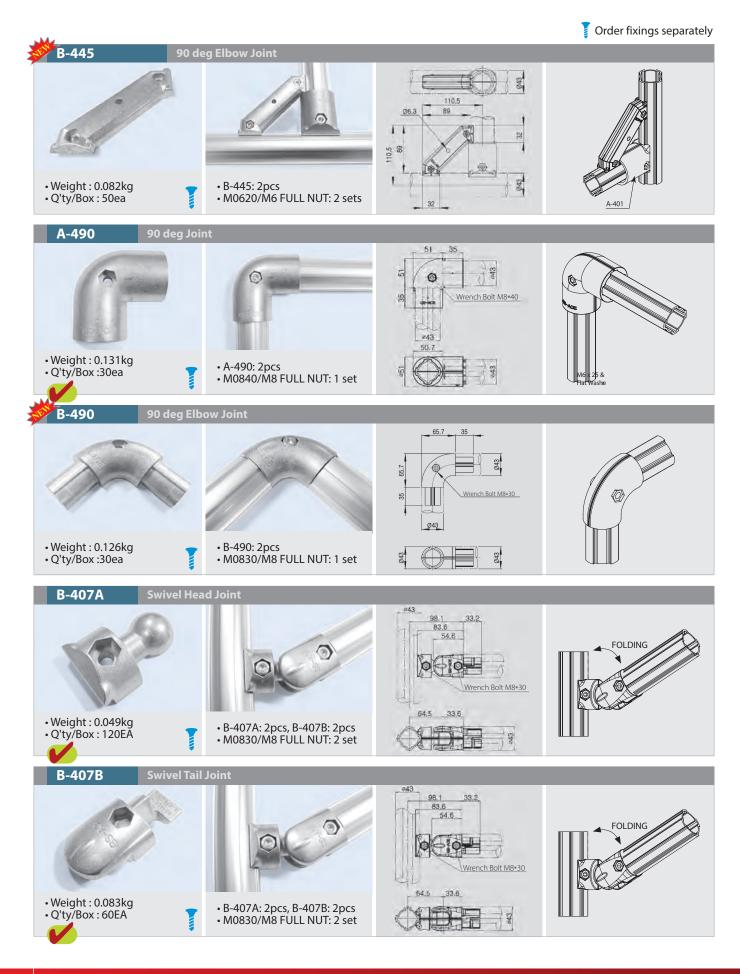
2) AL Joint : 28mm, 33mm -> 100~110kg, 43mm -> 130kg

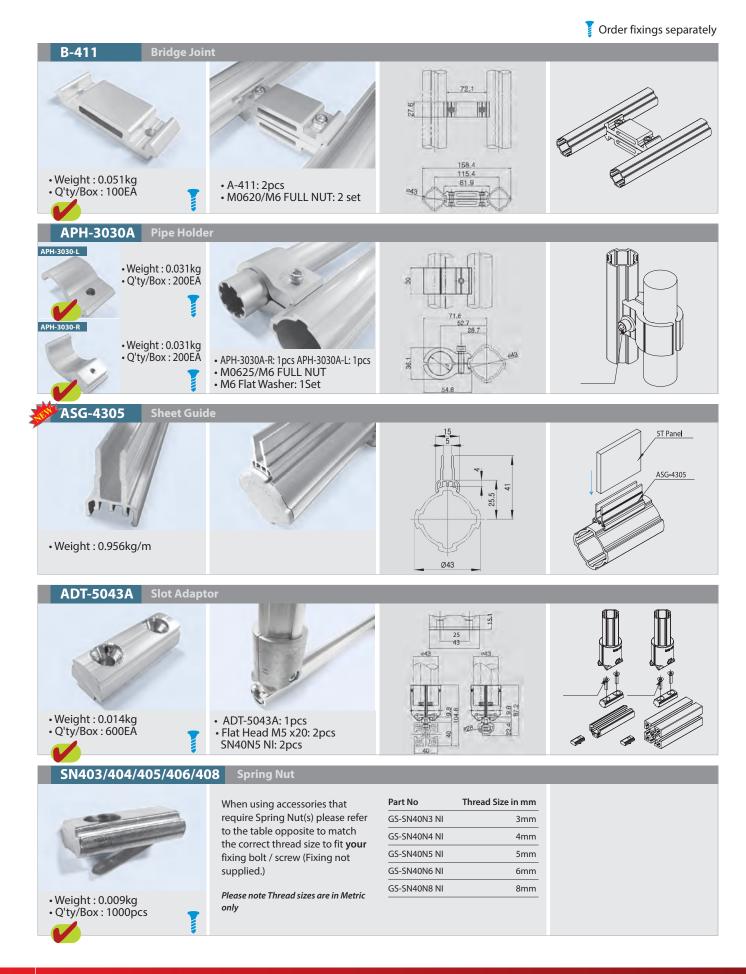
Normally 1kg = 9.8N, so

1) Steel Joint : 980N~1,176N

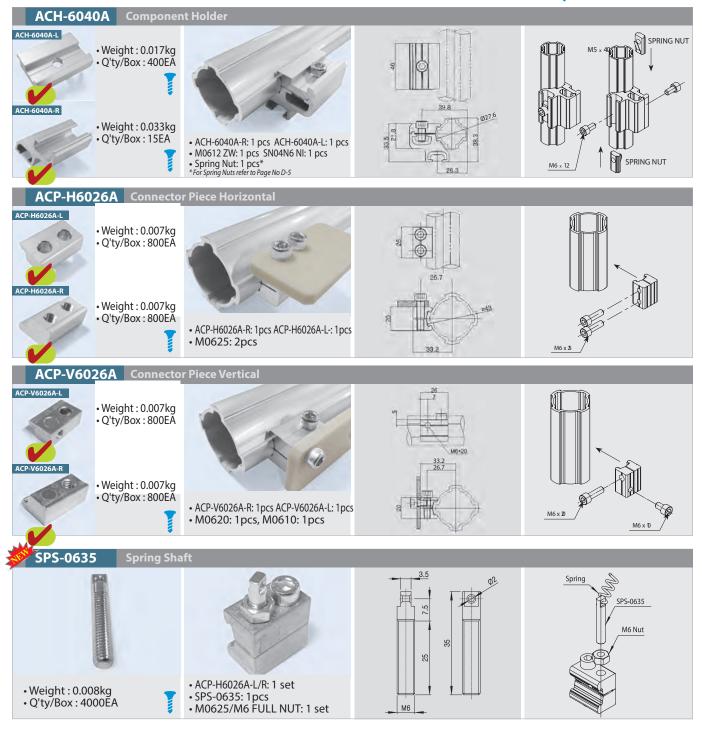
2) AL Joint : 28mm, 33mm -> 980N~1,078N, 43mm -> 1,274N

43mm ALUMINIUM JOINTS

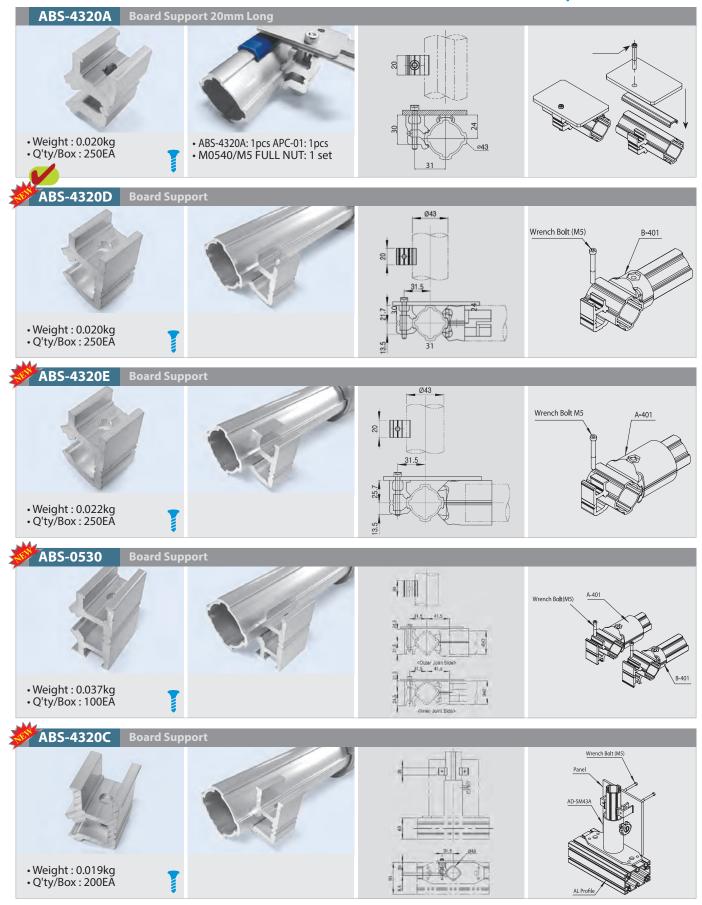




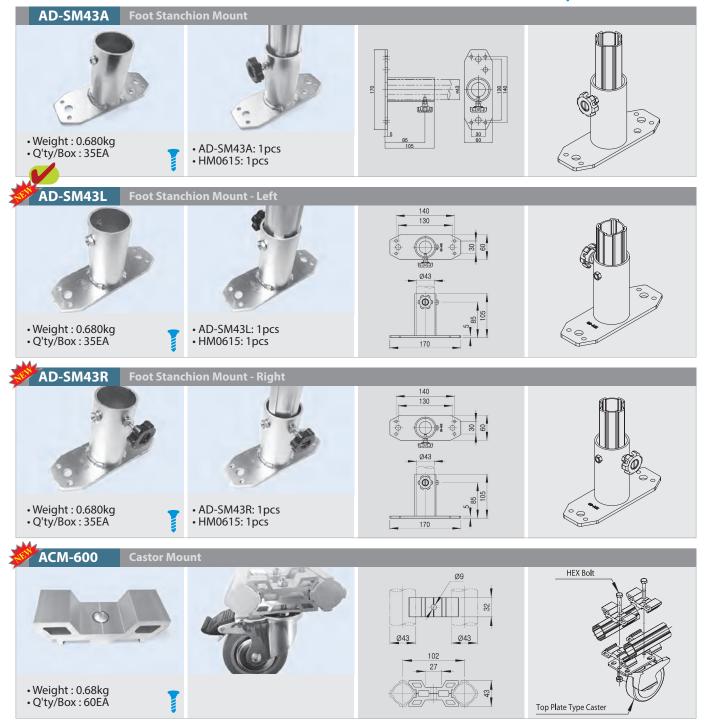
👔 Order fixings separately



Vider fixings separately

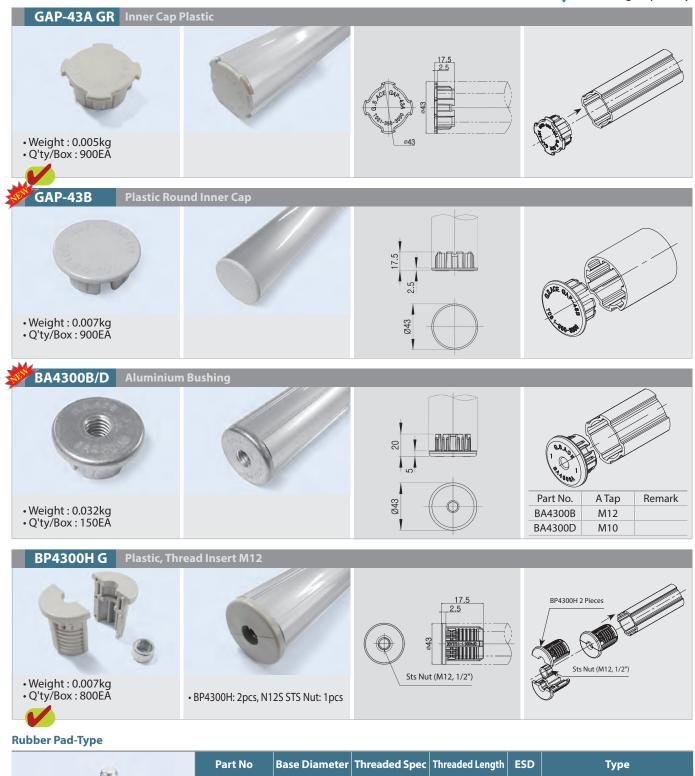


Order fixings separately



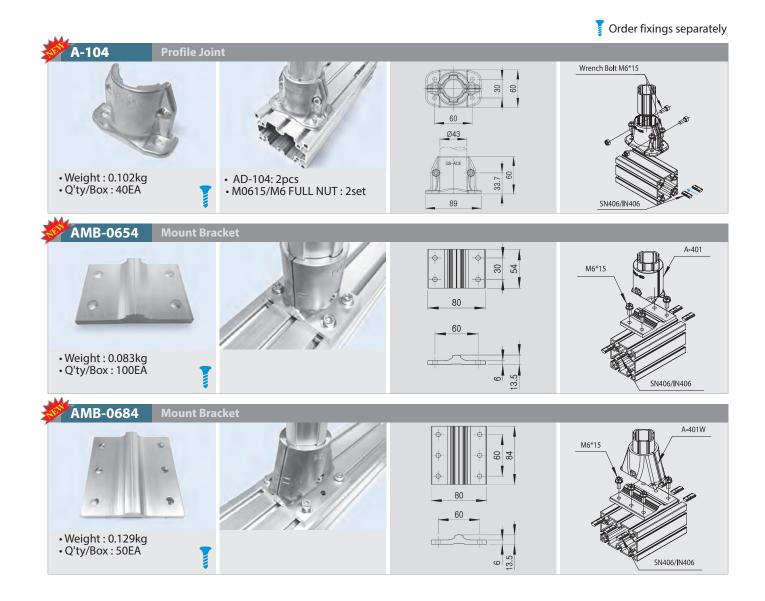
43mm ALUMINIUM END CAPS, INSERTS & FEET

👔 Order fixings separately



6	Part No	Base Diameter	Threaded Spec	Threaded Length	ESD	Туре
	AD50RAN-M	Ø50	M12-P1.75	50	×	
	AD50RAN-EM	920	M12-P1./5	50	0	50 100
						47.5

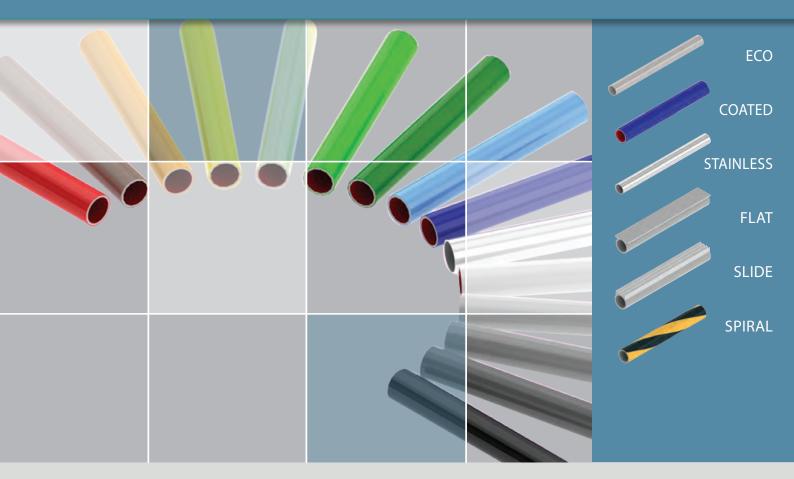
43mm ALUMINIUM ROUND TUBE TO SQUARE PROFILE ADAPTORS







STEEL TUBES



NUMBERING SYSTEM

✓ Regular Stock Holding Unit : mm									
Classification	ltem	Pari Normal Tube	t No ESD Tube	Thickness	Weight (g/m)	Туре			
		DP2807-X	EP2807-X	Ø28 x t 0.7	505				
		DP2809-X 🖌	EP2809-X 🖌	Ø28 x t 0.9	660				
	Coated	DP2810-X	EP2810-X	Ø28 x t 1.0	700				
	Tube	DP2814-X 🖌	EP2814-X 🖌	Ø28 x t 1.4	830	\bigcap			
	Iube	DP2820-X	EP2820-X	Ø28 x t 2.0	1,130				
	\$	DP2920-X 🗸	EP2920-X	Ø29 x t 2.0	1,150				
		DP3210-X	-	Ø32 x t 1.0	810				
	STS Coated	SD2805-X	-	Ø28 x t 0.5	395				
	Slide Tube	CS2807-X 🖌	ES2807-X	Ø28 x t 0.7	582				
Coated Tube		CS2810-X	ES2810-X	Ø28 x t 1.0	767				
	L Slide Tube	LS2810-X	LS2810-E 🖌	Ø28 x t 1.0	500	Ö			
	Flat Tube	CF2807-X 🖌	EF2807-X	Ø28 x t 0.7	606				
		CF2810-X	EF2810-X	Ø28 x t 1.0	790				
	Black Stripe	-	CL2807-X	Ø28 x t 0.7	505				
	Tube	-	CL2810-X	Ø28 x t 1.0	690				
	W-Tube	RC2 (Roller Co		Ø28 x t 0.9	570	Ő			
	Spiral Tube	SP2809 🖌		Ø28 x t 0.9	630				
		G2807-X	EG2807-X	Ø28 x t 0.7	475				
Eco - Tube	Powder	G2809-X	EG2809-X	Ø28 x t 0.9	600	\bigcap			
ECO - TUDE	Coated	G2812-X	EG2812-X	Ø28 x t 1.2	800	\bigcirc			
		G2820-X	EG2820-X	Ø28 x t 2.0	1,100				
	Polished	S280	7-PF	Ø28 x t 0.7	448	\frown			
STS Tube	Polished Tube	S2809	-PF 🖌	Ø28 x t 0.9	581				
	TUDE	S2812	-PF 🖌	Ø28 x t 1.2	760	\cup			

COLOUR CODE NUMBERING SYSTEM FOR TUBE

Standard Length - 4,000

Tubes	Steel Wall Thickness	Colour Code
$\begin{array}{llllllllllllllllllllllllllllllllllll$	$05 = t \ 0.5$ $07 = t \ 0.7$ $08 = t \ 0.8$ $09 = t \ 0.9$ $10 = t \ 1.0$ $12 = t \ 1.2$ $14 = t \ 1.4$ $20 = t \ 2.0$ Steel Wall Thickness is in mm	$\begin{array}{llllllllllllllllllllllllllllllllllll$
Example : Coated Tube Ivory Ø28 x t1.0	is DP2810-IV	O = Orange BR = Brown E = Black ESD L = Black Stripe ESD Ivory GI = Galvanise (colour)

DP28 07-X

\bigtriangledown		e				Star	ndard Le	ength : 4	1000			
		fication		Eco	Tube		Coated Tube					
	Colour	Standard	Ø28 x t 0.7	Ø28 x t 0.9	Ø28 x t 1.2	Ø28 x t 2.0	Ø28 x t 0.7	Ø28 x t 0.9	Ø28 x t 1.0	0 Ø28 x t 1.4	Ø28 x t 2.0	Ø29>
	lvory											-
	Green											-
	Dark Green		-	-	_	_						-
	Blue		-	-	_	_						-
	Sky Blue		-	_	_	_						-
	Dark Blue								•			-
	Grey		-	-	_	—						-
No	Rock Grey			-	_	_						-
rma	Metallic Grey											
Normal Tube	Metallic Silver							_	-	-	_	-
0e	Dark Grey			-	_	_						-
	Black			-	_	_						
	White											
	Red		-	-	_	_						-
	Pink			_	_	_						-
	Yellow											-
	Orange		_	_	_							-
	Brown		-	-	_	_						-
	Spiral		-	-	_		_		-		_	-
	lvory 💈		-	-	_	_	-	_		-	_	-
m	Grey 💈											-
ESD Tube	Black 💈		_	_	_	_						
lub e	Black Stripe 💈		_	-	_	_		_	_	_		-
	Galvanise						_	_	-	_	_	-
	Metallic Silver						-	-	-	-	—	-

Please note that the colours shown are for illustrative purposes only and may differ slightly from the actual tube colour. Please contact Advanced Technical Concepts for further information.

ESD Tube Conductivity $10^3\,\Omega \sim 10^6\,\Omega \sim$

Due to our ever increasing parts and components included in the catalogue for your convenience, Advanced Technical Concepts hold commonly requested items in stock. All items are subject to normal ordering procedures. Items required in small quantities or special colours are subject to minimum order requirements.

The expected delivery timeframe will be given at the time the order is confirmed.

COL(TABL

FEATURES OF D-COAT TUBE

- 1. Steel tube is coated with ABS. Then, the surface is coated again with the new material of PA ABS.
- 2. Compared to the conventional ABS coating tube, D-Coat Tube is outstanding in oil resistance and chemical resistance. In particular, salinity, rust preventative oil or cutting oil does not cause cracks or discolouration of the tube.
- 3. This product comes in a variety of colours for use in various items or per company's image.
- 4. With outstanding durability, this tube is easily processed. Rustproof coating inside the tube provides superior corrosion resistance.

ABS Resin Adhesive (To bond plastic Steel Pipe resin to steel pipe) Rust Inhibitor G.S.ACE D-COAT

D- COAT

0

0

0

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0

0

0

0

0

Х

Coating

Coating

Coating

Coating

Coating

Coating

Coating

Coating

Deposition

Deposition

Soybean Oil

Bleach

Ethanol

Toluene

COAT

Х

0

0

0

0

0

Х

0

0

Х

PA ABS Resin

D-Coat Tube is printed with 'D-COAT G.S.ACE'.

CHEMICAL		Test	Re	sult	
RESISTANCE OF COATING TUBE	Chemical	Method	D- COAT	ABS COAT	Chemical
	Rust Preventative Oil	Coating	0		Transmission Oil
	Sodium Chloride (Sweat)	Coating	0	Х	Hair Spray
	Brake Oil	Coating	0	Х	Permanent Solution
	UV Ray	Radiation	0		Pesticide
	Cutting Oil	Coating	0	Х	Sterilizer
	Dishwashing Detergent	Coating	0		Liquid Fertilizer
	Laundry	Coating	0	0	Sovhean Oil

Coating

Coating

Deposition

Deposition

1. Test Condition – Test by depositing tube in or coating it with the designated chemical for 30 days

0

0

Х

0

2. Notes - O : No change

Detergent Bathroom

Detergent Methyl Ethyl

> Ketone Ethylene

> > Glycol

 \square : Change was observed, but the tube is still usable.

0

0

Х

Ο

X : Resin melted or crack occurred.

THE ADVANTAGES OF ECO-TUBE

1. Environmental

• ECO-tube is fully recyclable.

2. Economical

- less than coated tube
- less than ESD coated tube
- · less than stainless steel tube

3. Colourful

• Wide selection of colours and textures available.

4. Chemical resistant

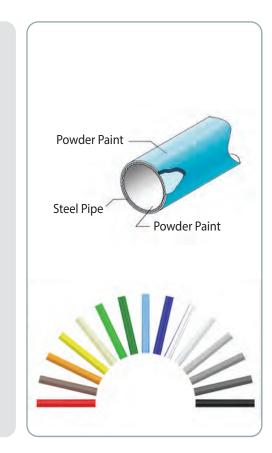
• Highly resistance to oil, UV light, and corrosion.

5. Non-flammable

• No emission of toxic fumes in fire.

6. Electrolytic Corrosion Free

• Free of Electrolytic Corrosion.



THE ADVANTAGES OF STAINLESS TUBE

1. Environmental

• 100% recyclable.

2. High Strength & Durability

- Surface resistant to light abrasion or contact with metal tools
- 3. High Oil & Chemical Resistance
 - High resistance to oil, solvents, bleaches, etc.

4. Non-Flammable

• Inherently non-flammable.

5. Conductive

Inherently conductive









METAL JOINTS



METAL JOINTS S-SERIES FEATURES

S-SERIES FEATURES

Patented grip profile

The metal joints used in the FlowTube range have a special, patented design with a pyramid-shaped grip structure on the contact surfaces (see illustration)

As a result of the patented pyramid structure a constant even pressure is applied around the tube, holding all pipes firmly in position; in the case of coated pipes grip is even increased by a further 30%

Torque Recommendation Guide

These Torque ratings are a recommendation / guide only

1. Steel Joint: 100~120kg -

2. *AL Joint:* 28mm, 33mm -> 100~110kg, 43mm -> 130kg

Normally 1kg = 9.8N, so

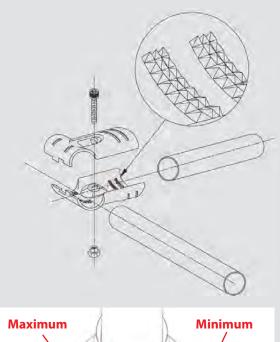
1. Steel Joint : 980N~1,176N

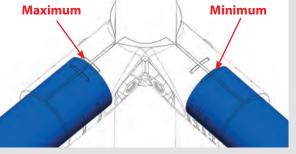
2. AL Joint : 28mm, 33mm -> 980N~1,078N, 43mm -> 1,274N

Witness Markings

Each metal joint incorporates a pair of witness marks to indicate the maximum and minimum depth limits for tube insertion.

This greatly improves build quality whilst providing a quick and easy reference check during routine maintenance.





ORDERING INFORMATION

All joints are sold as single components (each) and should be ordered accordingly. You also need to order the required nuts & bolts.

EG. To order a G-1S joint assembly in Zinc order the following:

Part No/Finish	Bolt	Nut
GS-G-1S ZW x 2pcs	GS-M0625 ZW x 1pc	GS-TN06 ZW x 1pc

Available finishes can be seen at the top of each page

GS-G-1S ZW details can be found at the top left hand side of Page F-3.

Regular stock holdings are noted by a Red tick. 🖌

The Green bubble shows the finish(s) that are regularly held in stock for that particular part. i.e.

BK ZW NI

The Fixings (nuts & bolts) required to make the G-1S ZW joint assembly are noted alongside the assembly photo at the top right hand side of the page.

The Fixings range may be viewed on Page N-2

Surface Treatment & Code Number

Code	Surface Treatment	Remarks
BK	Black Coating	Non Chrome
ZW	Zinc Plating (White)	Cro3
NI	Nickel Plating	Non Chrome

METAL JOINTS & ASSEMBLIES CORE JOINTS FOR Ø28 (S-SERIES)



METAL JOINTS & ASSEMBLIES CORE JOINTS FOR Ø28 (S-SERIES)

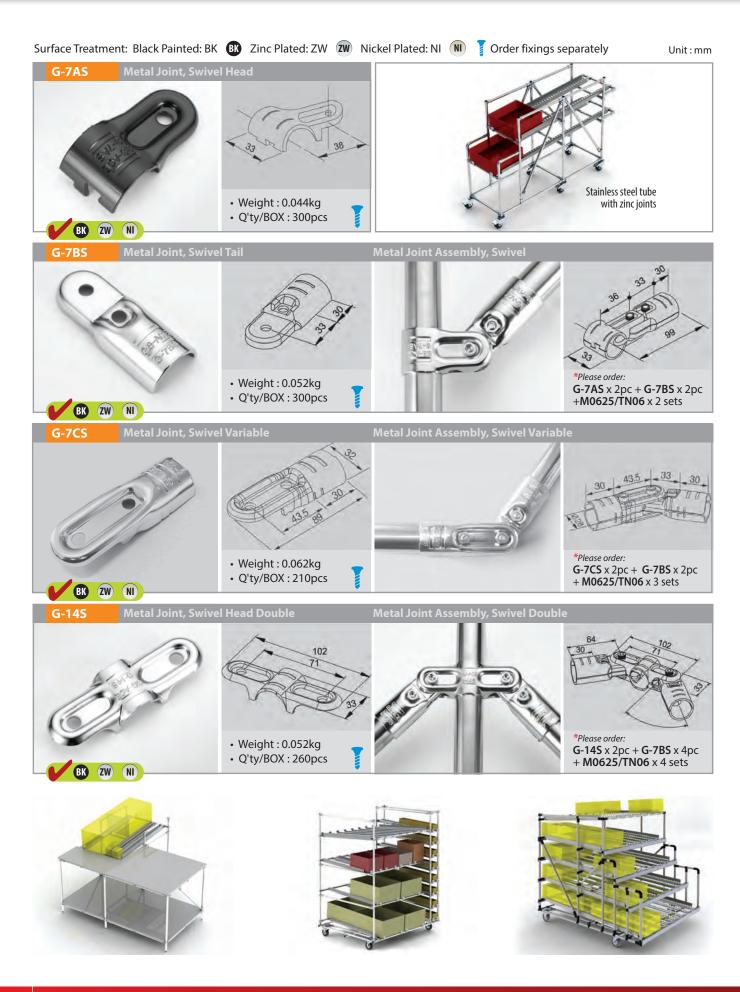


METAL JOINTS & ASSEMBLIES CORE JOINTS FOR Ø28 (S-SERIES)



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METAL JOINTS & ASSEMBLIES FIXED VARIABLE JOINTS FOR Ø28 (S-SERIES)



METAL JOINTS & ASSEMBLIES FIXED ANGLE JOINTS FOR Ø28 (S-SERIES)



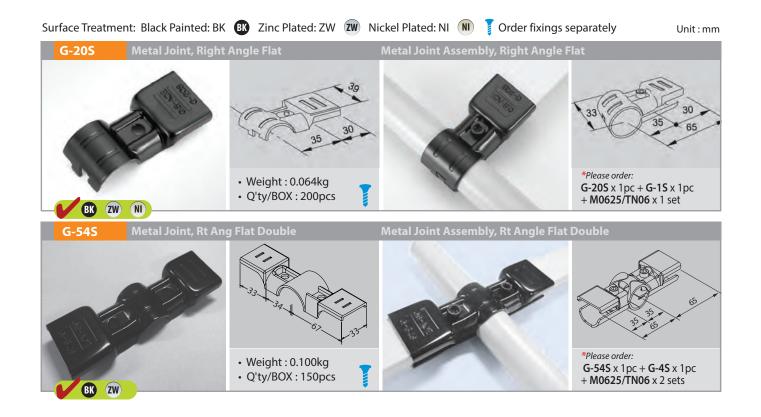
METAL JOINTS & ASSEMBLIES FIXED ANGLE JOINTS FOR Ø28 (S-SERIES)



METAL JOINTS & ASSEMBLIES CROSSOVER JOINTS FOR Ø28 (S-SERIES)



METAL JOINTS & ASSEMBLIES FLAT PIPE JOINTS FOR Ø28 (S-SERIES)



METAL JOINTS & ASSEMBLIES MULTI CONNECTOR FOR Ø28 (S-SERIES)



METAL JOINTS & ASSEMBLIES MOUNTING CLAMP JOINTS FOR Ø28 (S-SERIES)



METAL JOINTS & ASSEMBLIES WIRE HOLDER JOINTS FOR Ø28 (S-SERIES)



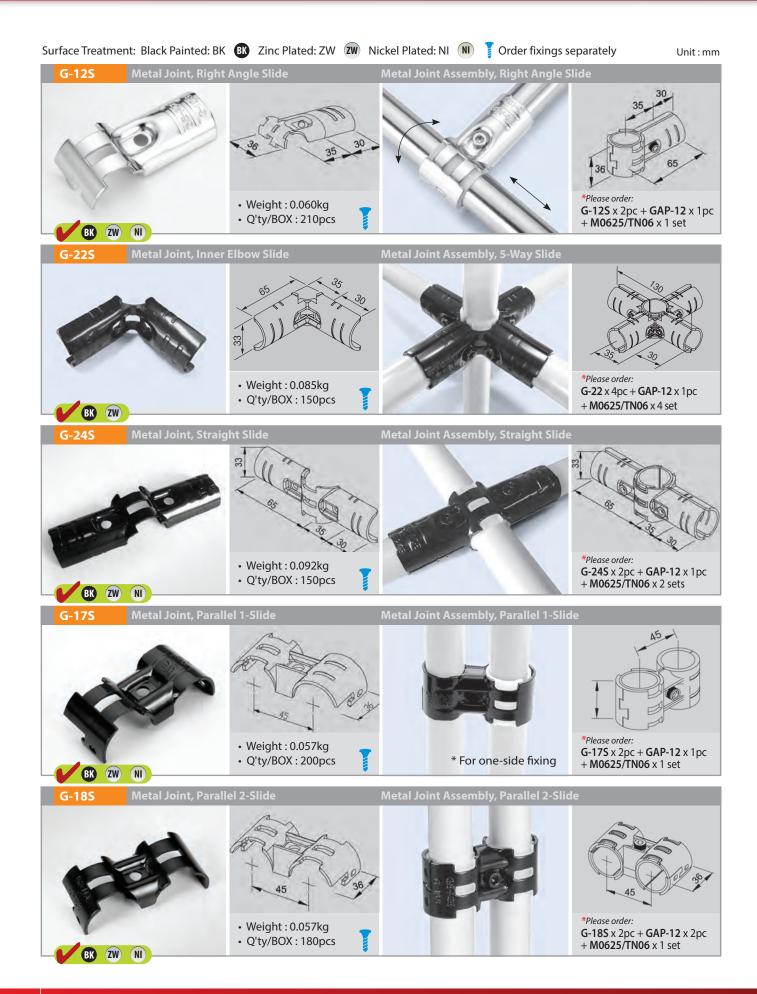
Example for GA-65S



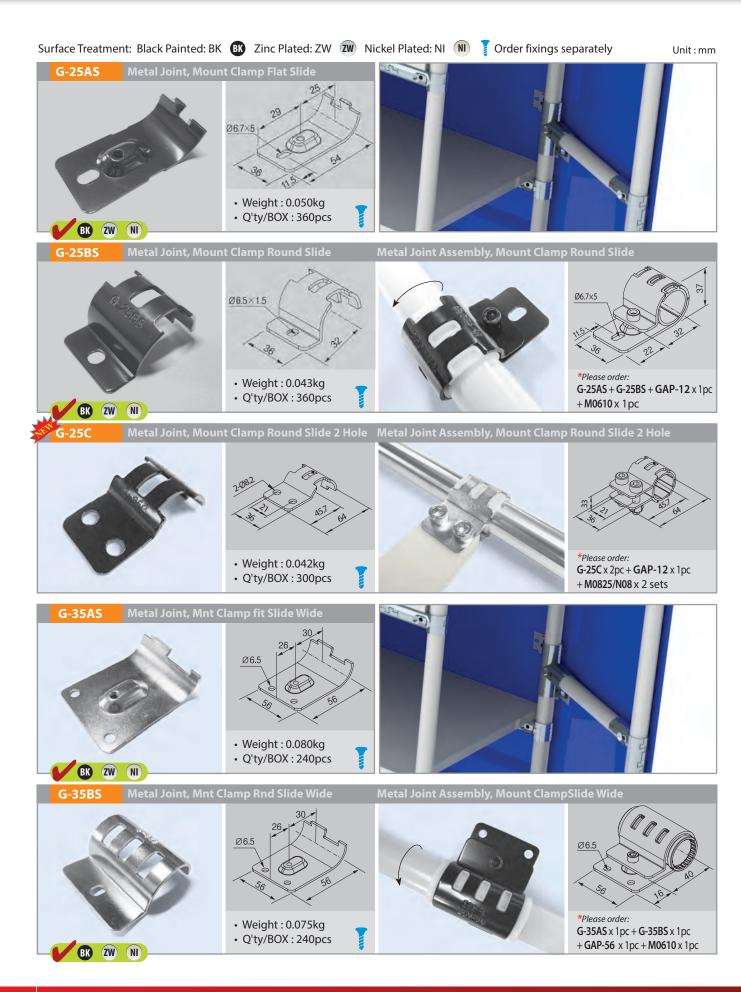
METAL JOINTS & ASSEMBLIES TUBE SIZE VARIANCE COMPATIBLE JOINTS



METAL JOINTS & ASSEMBLIES SLIDE/ROTATIONAL JOINTS FOR Ø28 (S-SERIES)



METAL JOINTS & ASSEMBLIES MOUNTING CLAMP ROTATIONAL JOINTS FOR Ø28 (S-SERIES)



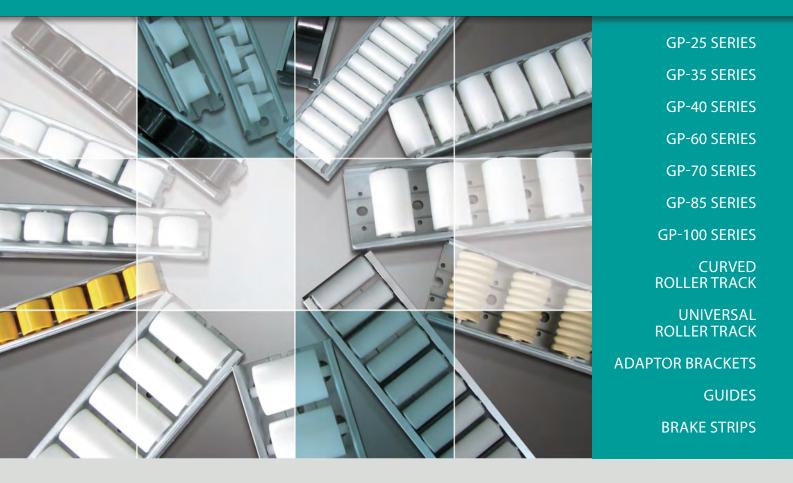
www.atcgroup.ie



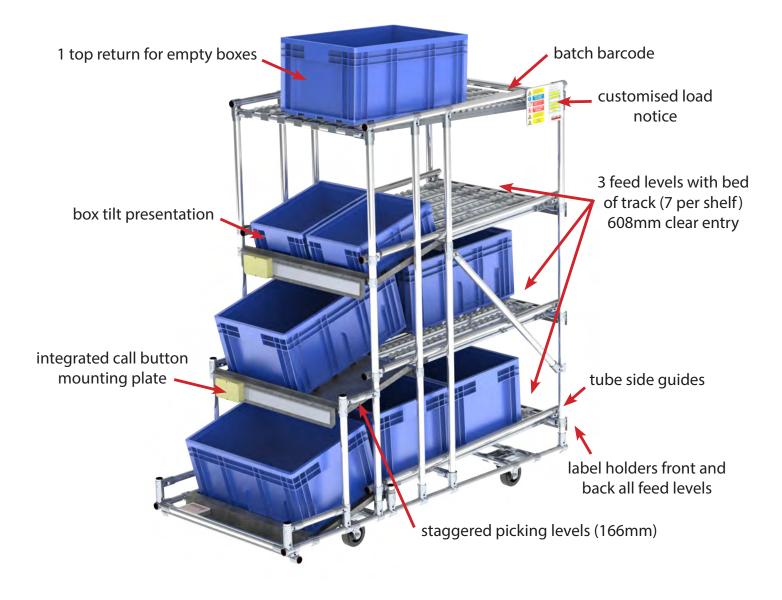




ROLLER TRACKS



FR-S3R-600400-2 (8) Mobile Flowrack, HWHD



ROLLER TRACKS SPECIFICATION

All part numbers and roller colours as indicated on the table below, can be obtained. The items highlighted are our regular stock holding.

											V	Reg	ular S	Stock Holding	
	Part No.	Body Material (mm)	Load	Roller	Shaft Diameter (mm)	Roller Pitch (mm)	Gradient %	Wheel Colour				ES	D	Standard	
Series			Capacity (Kg-f)	Diameter (mm)				wн	GR	ВК	YL	BK	GR	Length	
Silent Rolle	er Track														
25 Series	GPR2528A	AL	60	Ø25	Ø3	28.57	2.6%	0		0				3MT/4MT	
40 Series	GPR4055C	AL	150	Ø49	Ø4	55	3.5%	0		0		0		3MT/4MT	
	GPR6016S	AL	100	Ø15	Ø4	16.67	4.4%	0		0		0		3MT/4MT	
60 Series	GPR6033B		150	Ø30	Ø4	33.33		0		0		0			
	GPR6033HA		150	Ø30	Ø4	33.33		0							
	GPR7042B	AL		Ø34		42	42	6.1%	0				0		
70 Series	GPR7042BF		200		Ø5		0.1%					0		3MT/4MT	
	GPR7021BFS-2			Ø17.6	1	21	-						0		
	GPR8523S		200	Ø20.5		22.5		0		0		0		4MT	
QE Corios	GPR8545B 🖌	A 1		Ø40	Ø3.5			0		0		0			
85 Series	GPR8545HA	AL	300	Ø40	03.5	45	2.6%	0				0			
	GPR8545SR			Ø43	1			0						2MT	
100 Series	GPR1021BFS	AL	250	Ø17.6	Ø5	21	-						0	2MT/3MT	

Standard Roller Track

35 Series	GP3533B 🖌	SPCC	100	Ø28	Ø3	33.33	4.4%	0	0	0	0	0		3MT/4MT
40 Series	GP4036A 🖌	SPCC (Galvanised Steel Chrome Free)		Ø24		26		0		0		0		
	GP4036B 🖌			Ø34	Ø4	36		0		0		0		
	GP4050C 🖌		150	Ø49		50	3.5%	0		0		0		3MT/4MT
	GP4050D			Ø43				0		0		0		
	GP4025M			Ø34	Ø3.3	25		0		0		0		
60 Series	GP60165 🖌	SPCC	100	Ø15		16.67	4.4%	0		0		0		3MT/4MT
	GP6033B 🖌		150	Ø30	Ø4	33.33		0		0		0		
	GP6033HA 🖌							0						
70 Series	GP7050BF	SPCC	200	Ø34	Ø5	50	6.1%				0	0		3MT/4MT
85 Series	GP8525M	SPCC		Ø34	Ø5	25	4.40/	0		0		0		- 3MT/4MT
	GP8543B		300	Ø40		43	4.4%	0				0		
	GP8550SR	5, 66		Ø43	Ø3.5	50	2.6%	0						2MT

Curve Roller

40 Series	CR40A	SPCC (Galvanised	100	Ø34 Ø43				0	0 0	0		
	CR40B 🖌	Steel			Ø4	76	3.5%			0 0		
	CR40D	Chrome Free)						0		0		0

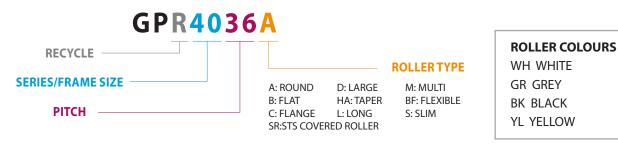
Universal Roller Track

40 Series	UR4050	ΔΙ	100	Ø43	Ø4	50	4.4%	0		0	3MT
60 Series	UR6067	AL	200	Ø60	Ø5	66.7	5.2%	0		0	2MT

ROLLER TRACKS GP-25 SERIES

GPR2528A Recycled, 25-28 Profile-Pitch Round Wheel PRC-25A 15 025 33 19.5 25 • Weight: 0.435 kg/m • Weight : 0.002kg Al Frame • Standard Length: 3m/4m • Q'ty/BOX : 1500pcs GP-A25 GP-B25 • Weight : 0.082kg • Weight : 0.096kg • Q'ty/BOX : 90pcs • Q'ty/BOX:60pcs Track Adaptor, 25 Series, Centre Support **EWS-PN** GP-E25 SPECIAL TYPE (Material STS) **GPR2528A** • Weight : 0.057kg • Weight: 0.023kg • Q'ty/BOX : 120pcs • Q'ty/BOX:410pcs (Material-STS)

ROLLER TRACK NUMBERING SYSTEM



White: WH WH Black: BK 🗷 Surface Treatment: Zinc: ZW 🔊

Vision Order fixings separately



ROLLER TRACKS GP-35 SERIES

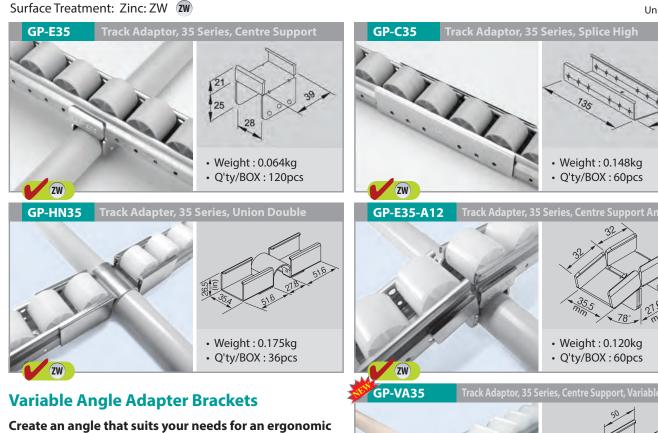
• 33 is able to be fixed over the joint. • The Part No. of 33 is GP-A33, GP-B33.



ROLLER TRACKS GP-35 SERIES

Vision Order fixings separately

Unit : mm



Create an angle that suits your needs for an ergonomic pick-face, with the newly developed Variable Angle, Hinged Adaptor Brackets.

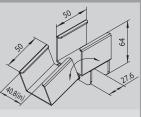
Currently available for GP35mm & GP40mm series roller tracks, the VA Adaptor Brackets are strong, durable and easy to use.

By tilting the angle of the pick-face to your exact needs you will benefit from:

- Improved aperture.
- Reduced depth of a staggered pick-face.
- Better Visibility of the goods in the box.
- Easier to pick.



zw



Weight : 0.19kgQ'ty/BOX : 45pcs

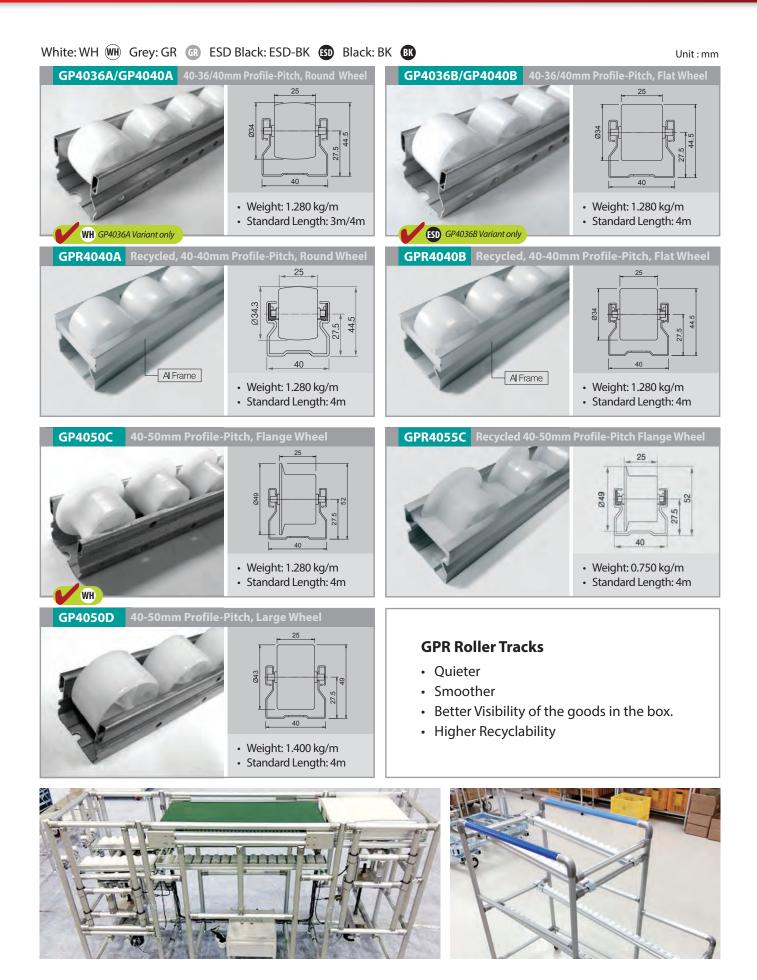


ROLLER TRACKS GP-35 SERIES

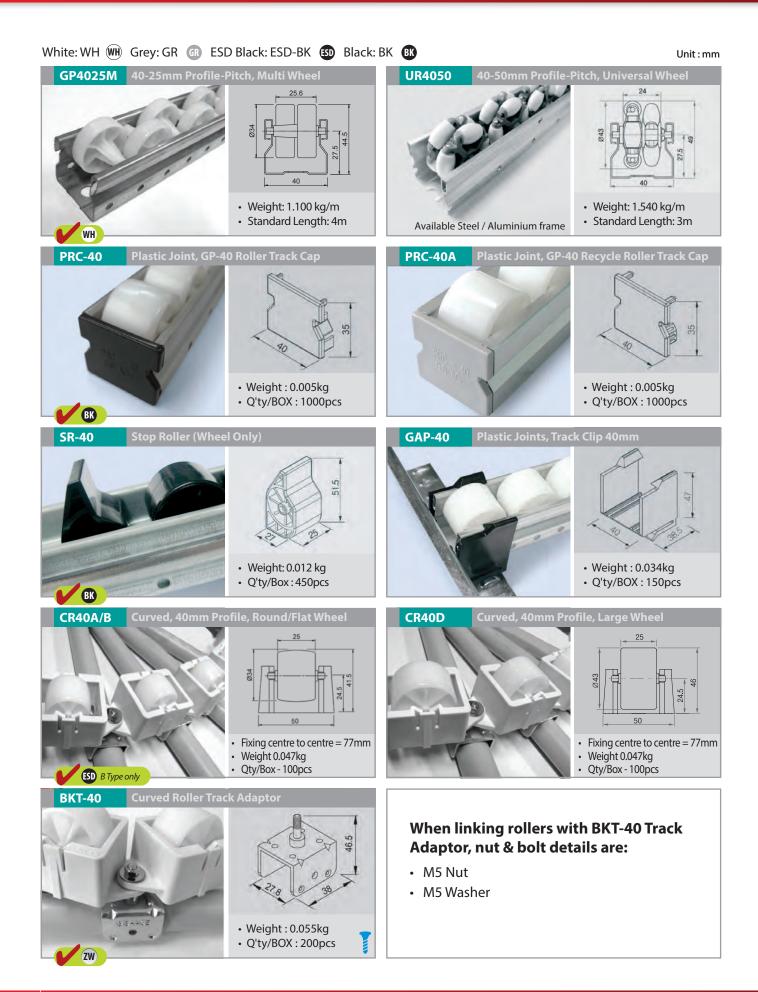




ROLLER TRACKS GP-40 SERIES



ROLLER TRACKS GP-40 SERIES



• 33 is able to be fixed over the joint.

Unit : mm 33

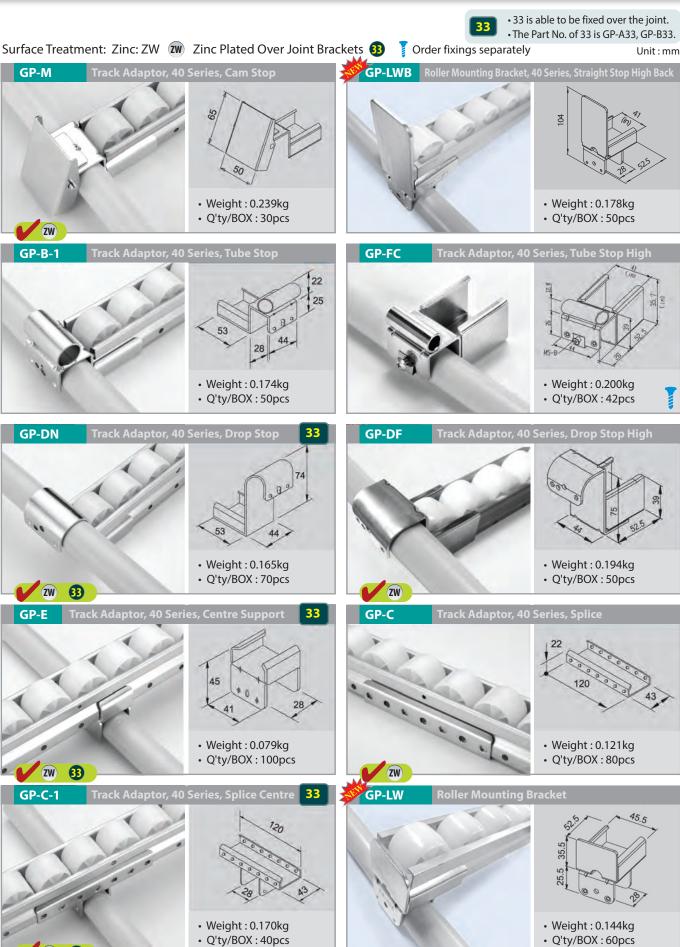
59

1

525

ROLLER TRACKS GP-40 SERIES 33 • The Part No. of 33 is GP-A33, GP-B33. Surface Treatment: Zinc: ZW 🕱 Zinc Plated Over Joint Brackets 3 👔 Order fixings separately **GP-A** 33 **GP-B** (in) 53 44 28 • Weight : 0.142kg • Weight : 0.172kg • Q'ty/BOX : 60pcs • Q'ty/BOX:80pcs ZW 33 zw 33 **GP-NA** Track Adaptor, 40 Series, On Load Light **GP-NB** • Weight: 0.100kg • Weight: 0.129kg • Q'ty/BOX : 80pcs • Q'ty/BOX : 60pcs ZW ZW Track Adaptor, 40 Series, On Load High GP-F **GP-G** • Weight : 0.175kg • Weight : 0.205kg • Q'ty/BOX : 50pcs • Q'ty/BOX : 40pcs ZW ZW GP-APF-B Track Adaptor, 40 Series, Multi Connector Straight Stop **GP-APF** aD 62 • Weight : 0.124kg • Weight: 0.160kg • Q'ty/BOX : 80pcs • Q'ty/BOX:60pcs ZW

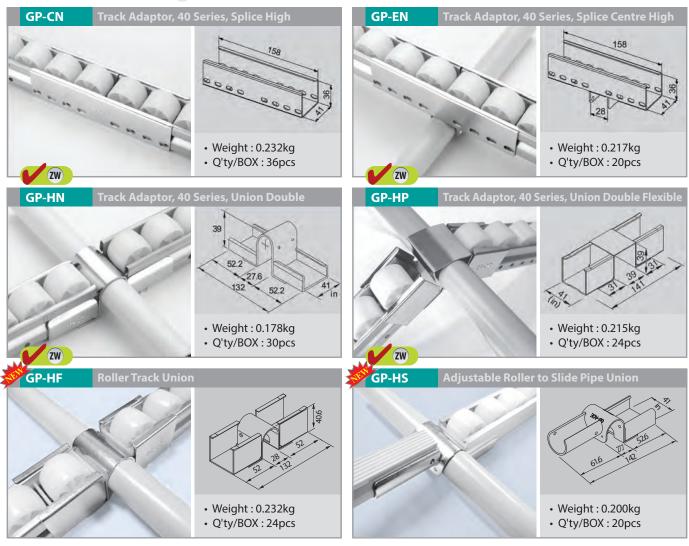
ROLLER TRACKS GP-40 SERIES



ZW 33

Crder fixings separately





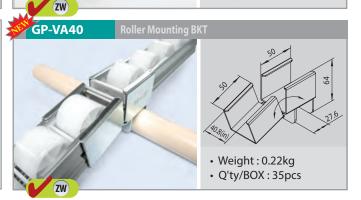


ROLLER TRACKS GP-40 SERIES • 33 is able to be fixed over the joint. 33 • The Part No. of 33 is GP-A33, GP-B33. Surface Treatment: Zinc: ZW 🔊 Zinc Plated Over Joint Brackets 🚯 👔 Order fixings separately Unit : mm **GP-11** GP-J GP-11 (in) GS-11 • Weight : 0.131kg • GP-11 & GS-11 • Q'ty/BOX:60pcs Please order as individual components ZW **GP-13** Track Adaptor, 40 Series, Union Male High **GP-FA** GP-13 • Weight : 0.173kg • GS-11 & GP-13 · Q'ty/BOX: 40pcs Please order as individual components GP-L Track Adaptor, 40 Series, Union Male, Over Tube 33 **GP-K** si GS-11 GS-L • Weight : 0.144kg • GP-L & GS-11 • Q'ty/BOX : 70pcs Please order as individual components zw **GP-14 GP-12**

Weight : 0.096kg
Q'ty/BOX : 180pcs

For further information regarding the variable angle hinged adapter brackets please refer to page G-6 • Weight : 0.096kg

Q'ty/BOX : 180pcs



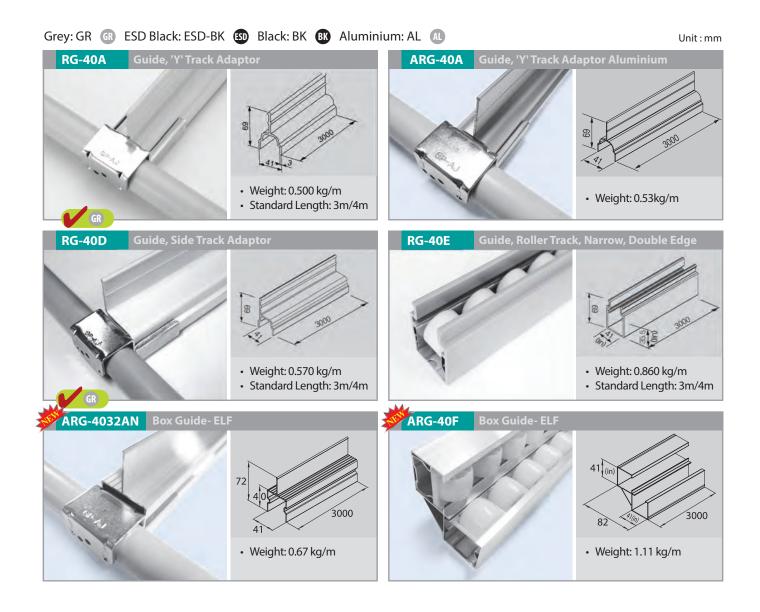
ROLLER TRACK BRAKE STRIPS



ROLLER TRACKS GP-40 SERIES



ROLLER TRACKS GP-40 SERIES





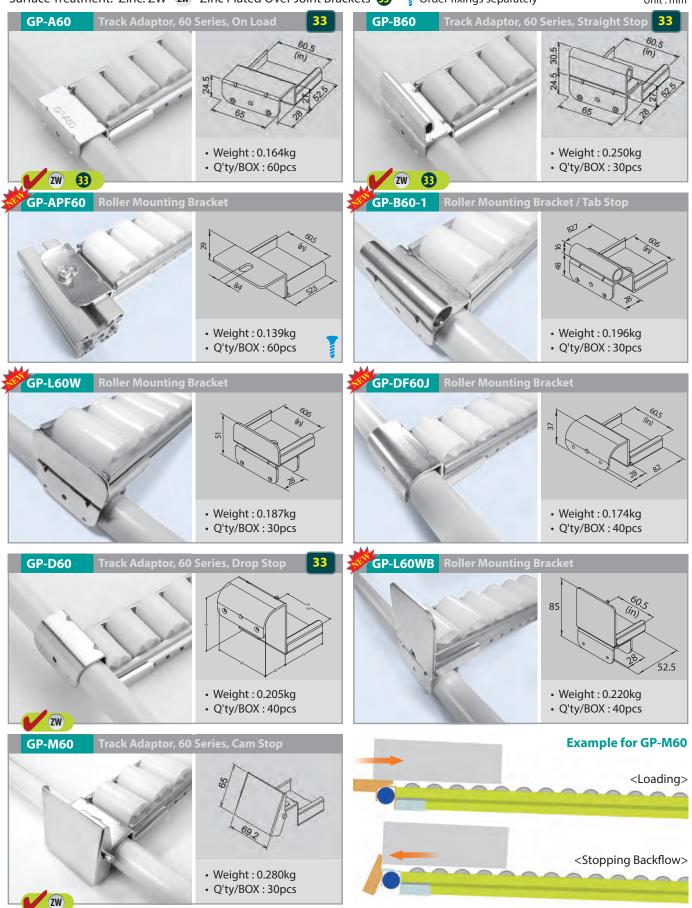
ROLLER TRACKS GP-60 SERIES



ROLLER TRACKS GP-60 SERIES

• 33 is able to be fixed over the joint. • The Part No. of 33 is GP-A33, GP-B33.

Surface Treatment: Zinc: ZW 🔊 Zinc Plated Over Joint Brackets 🚯 👔 Order fixings separately



Order fixings separately



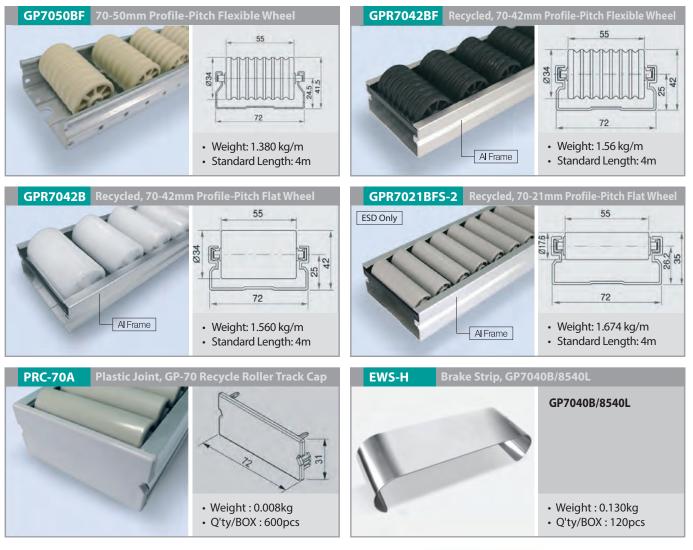


ROLLER TRACKS GP-60 SERIES



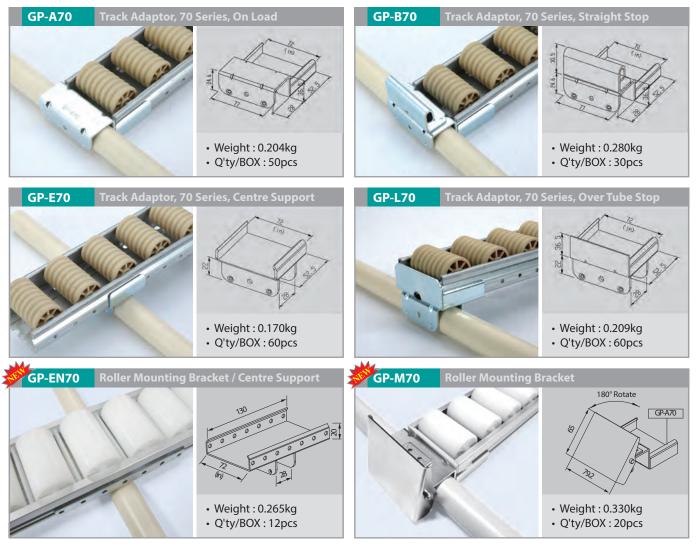


ROLLER TRACKS GP-70 SERIES



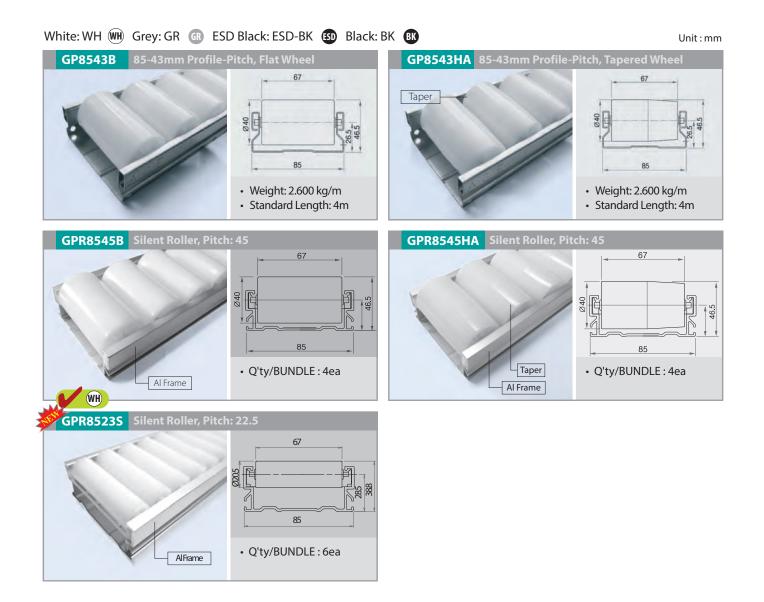


ROLLER TRACKS GP-70 SERIES

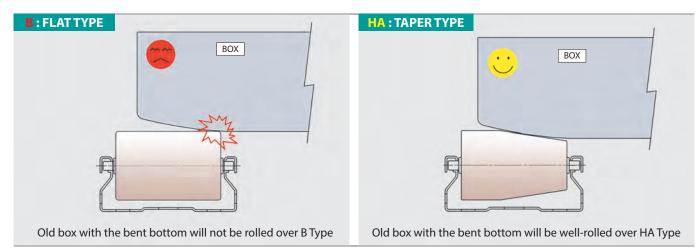




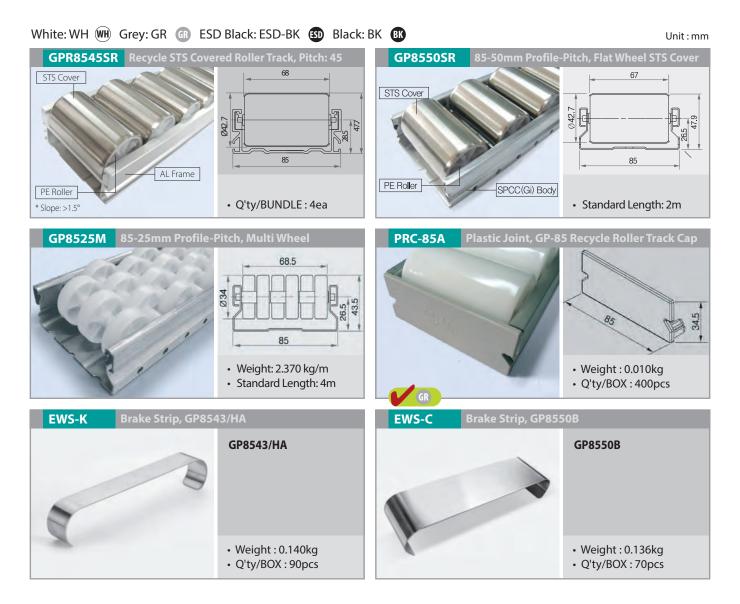
ROLLER TRACKS GP-80 SERIES



Choice for the Roller Type



ROLLER TRACKS GP-80 SERIES

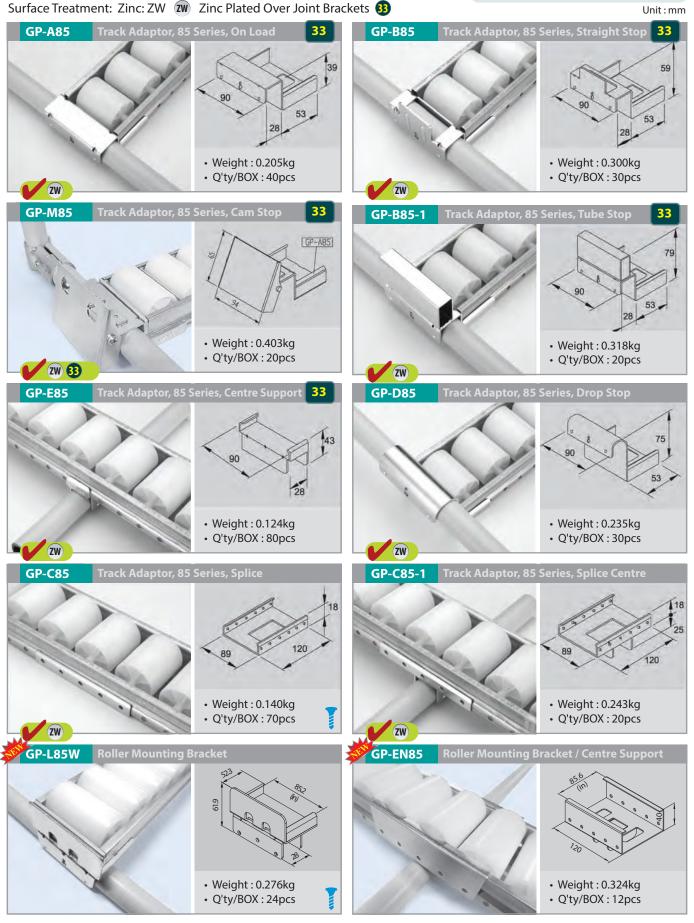




ROLLER TRACKS GP-80 SERIES

•33 is a

33 is able to be fixed over the joint.The Part No. of 33 is GP-A33, GP-B33.



ROLLER TRACKS GP-100 SERIES

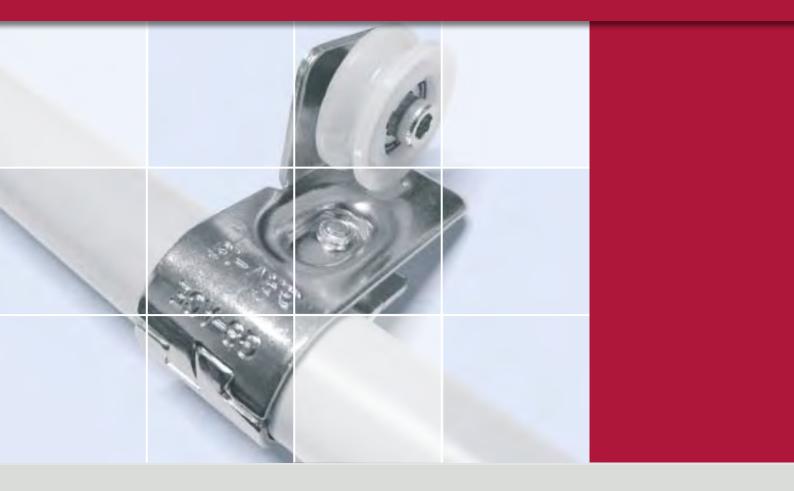








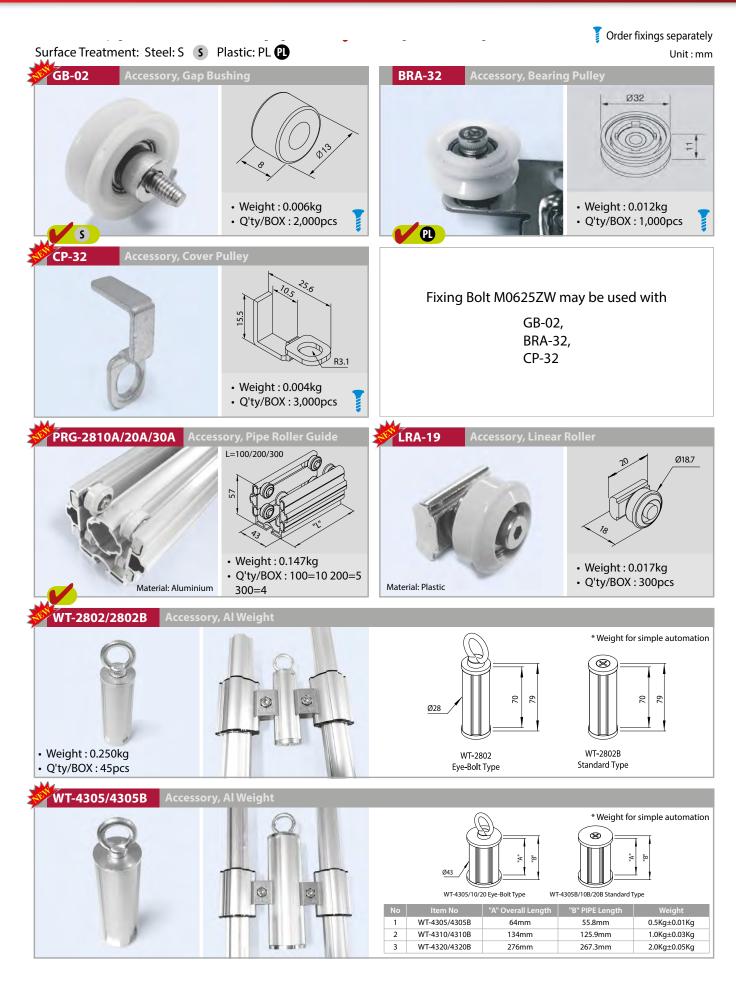
KARAKURI



KARAKURI

Order fixings separately Surface Treatment: Zinc: W zw Unit : mm GRH-15L Accessory, Pulley Holder BKT Left **Accessory, Bearing Pulley Assembly Left** GRH-15L : 1pc, G-15BS : 1pc BRA-32 : 1pc, GB-02 : 1pc • Weight : 0.055kg • Q'ty/BOX : 270pcs M0625: 1pc, M0610 : 1pc ZW GRH-15R 29.6 GRH-15 : 1pc, G-15BS : 1pc • Weight : 0.055kg BRA-32 : 1pc, GB-02 : 1pc M0625: 1pc, M0610 : 1pc • Q'ty/BOX : 270pcs ZW Accessory, Puller Holder BKT Left GRV-15L 32 GRV-15L : 1pc, G-15BS : 1pc • Weight : 0.055kg BRA-32 : 1pc, GB-02 : 1pc M0625: 1pc, M0610 : 1pc • Q'ty/BOX : 270pcs ZW GRV-15R 29 GRV-15 : 1pc, G-15BS : 1pc BRA-32 : 1pc, GB-02 : 1pc M0625: 1pc, M0610 : 1pc • Weight : 0.055kg • Q'ty/BOX : 270pcs

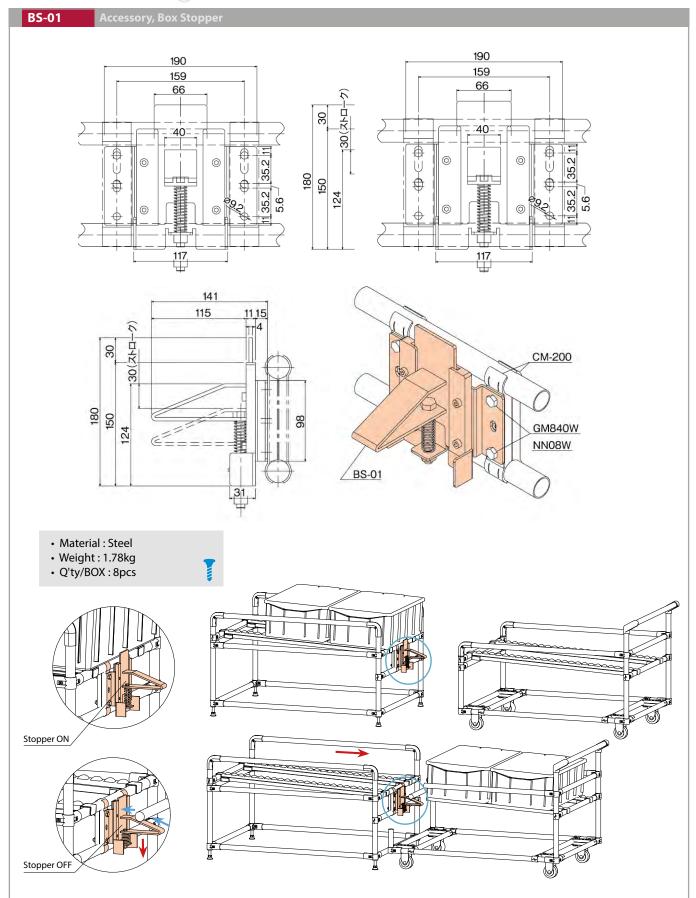
KARAKURI



KARAKURI

Surface Treatment: Zinc: ZW zw

Order fixings separately Unit : mm





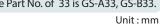


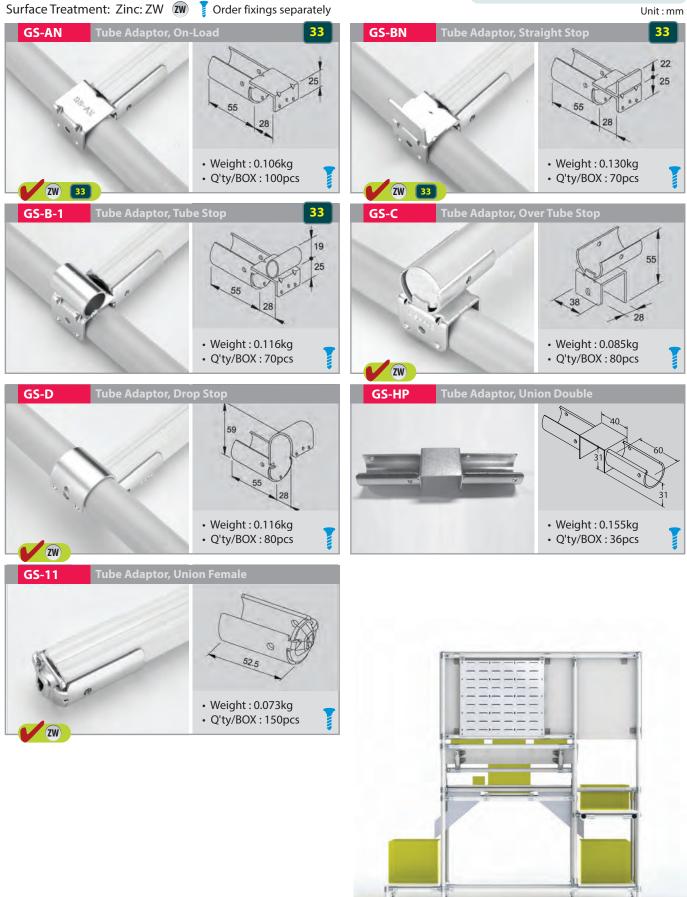
TUBE ADAPTORS



TUBE ADAPTORS

• 33 is able to be fixed over the joint. 33 •The Part No. of 33 is GS-A33, GS-B33.

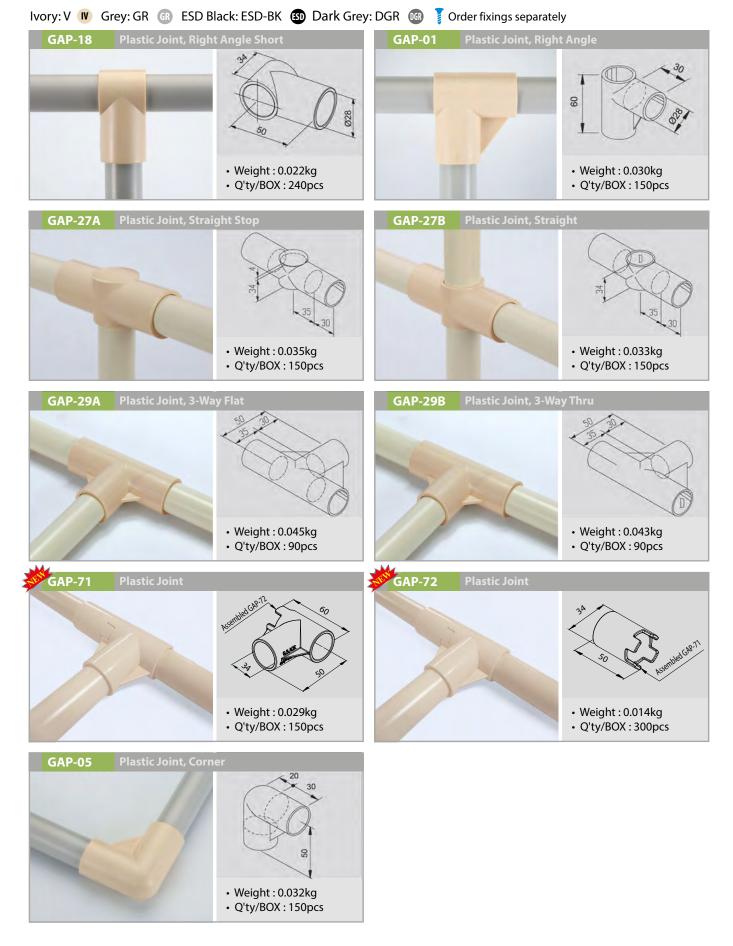












Material - ABS Unit : mm

GAP-02A Plastic Joint, 3-Way GAP-02B • Weight : 0.045kg • Weight : 0.048kg • Q'ty/BOX : 75pcs • Q'ty/BOX : 75pcs GAP-24A Plastic Joint, 4-Way Flat GAP-24B Plastic Joint, 4-Way Through • Weight : 0.060kg • Weight : 0.057kg • Q'ty/BOX : 75pcs • Q'ty/BOX : 75pcs GAP-28A Plastic Joint, 4-Way Stop GAP-28B Plastic Joint, 5-Way • Weight : 0.046kg • Weight: 0.044kg • Q'ty/BOX : 90pcs • Q'ty/BOX : 90pcs GAP-45A Plastic Joint, GAP-45B • Weight : 0.060kg • Weight: 0.060kg • Q'ty/BOX : 75pcs • Q'ty/BOX : 75pcs









Material - ABS Unit : mm

Ivory: V 🔳 Grey: GR 🐵 ESD Black: ESD-BK 🚳 Dark Grey: DGR 🚳 💈 Order fixings separately GAP-25B Plastic Joint, (Through part "D") GAP-25A Plastic Joint, 5-Way • Weight : 0.075kg • Weight : 0.072kg • Q'ty/BOX : 45pcs • Q'ty/BOX:45pcs GAP-26A Plastic Joint, GAP-26B • Weight : 0.055kg • Weight : 0.054kg • Q'ty/BOX : 75pcs • Q'ty/BOX : 75pcs GAP-30 GAP-16 • Weight : 0.025kg • Weight : 0.018kg • Q'ty/BOX : 210pcs • Q'ty/BOX : 300pcs GR BK GAP-10R GAP-10L 25 3 45 24 • Weight : 0.042kg • Weight : 0.042kg • Q'ty/BOX : 120pcs • Q'ty/BOX : 120pcs IV IV GAP-47 0 032 • Weight : 0.030kg • Q'ty/BOX : 180pcs

J-4 PLASTIC JOINTS, COMPONENTS & PROFILES

Material - ABS Unit : mm

Ivory: V 🔳 Grey: GR 🐵 ESD Black: ESD-BK 🚳 Dark Grey: DGR 🚳 💈 Order fixings separately GAP-13 GAP-14 83 • Weight : 0.059kg • Weight : 0.075kg • Q'ty/BOX : 75pcs • Q'ty/BOX : 75pcs GAP-65 GAP-64 16 60 • Weight : 0.165kg • Weight : 0.015kg • Q'ty/BOX : 38pcs • Q'ty/BOX : 400pcs BK BK G.S.ACE G.S.ACE



Material - ABS Unit : mm

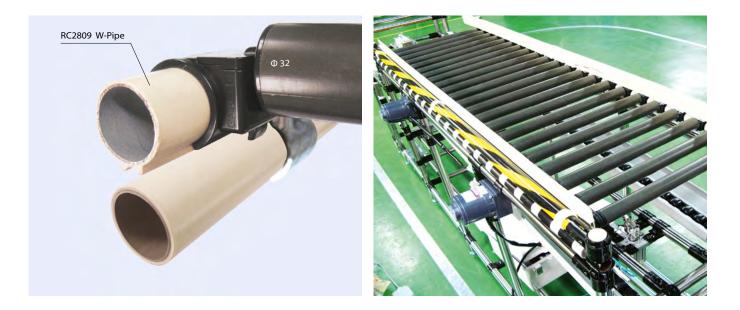


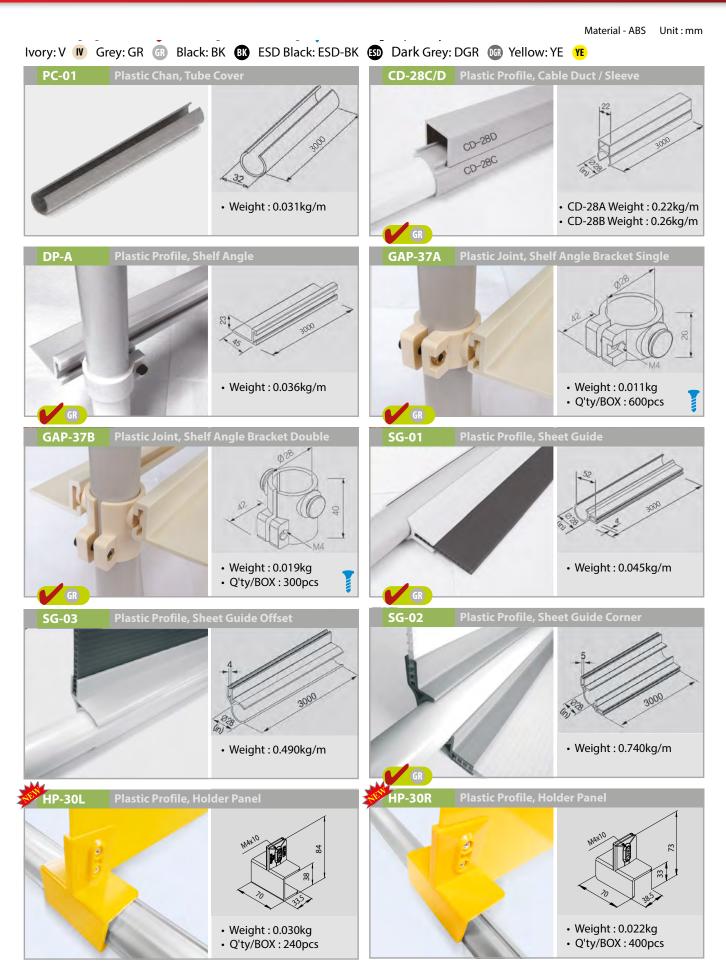
Ivory: V 🔳 Grey: GR 🐵 ESD Black: ESD-BK 🚳 Dark Grey: DGR 🚳 💈 Order fixings separately

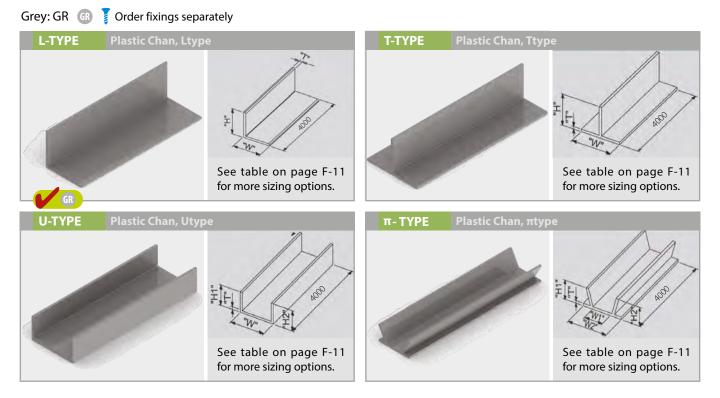














Grey: GR 📧 👔 Order fixings separately

Material - ABS Unit : mm

Par	t No	Thickness	н	w	Configuration
Normal	ESD	THICKNESS	п	VV I	Configuration
AL-1	EAL-1	3	30	50	
AL-2 🖌	EAL-2	4	30	60	T
AL-9	EAL-9	4	30	75	
AL-5B	EAL-5B	4	50	50	
AL-6B	EAL-6B	4	50	75	
AL-8 🖌	EAL-8	4	50	100	N/ /2/
AL-7B	EAL-7B	4	50	150	F Olyon
AL-4	EAL-4	4	80	90	5 30
AL-5	EAL-5	5	50	50	- "W"
AL-6	EAL-6	5	50	75	
AL-7	EAL-7	5	50	150	

T-TYPE

Par	t No	Thickness	н	W	Configuration		
Normal	ESD			VV			
AT-1	EAT-1	4	50	100			
AT-2	EAT-2	4	100	60			
AT-3	EAT-3	4	150	60			
					THE NOO		
					300		
					- Wr		

U-TYPE

Par	rt No	Thickness	W1	W2	H1	H2	Configuration	
Normal	ESD	THICKNESS		VVZ		112		
AU-1	EAU-1	3	36	-	36	36		
AU-2	EAU-2	3	60	-	30	40		
							ET JONDON	
							A ST	
							NA THE	

π-ΤΥΡΕ

Par	t No	Thicknose	W1	W2	H1	H2	Configuration	
Normal	ESD	Thickness	VV I	VV2			Configuration	
AS-1	EAS-1	4	32	70	34	25	Ap	
AS-2	EAS-2	5	22	60	30	30	170-	
AS-3	EAS-3	4	17	50	30	30		
							= HI	
							The start	
							- MEr /	

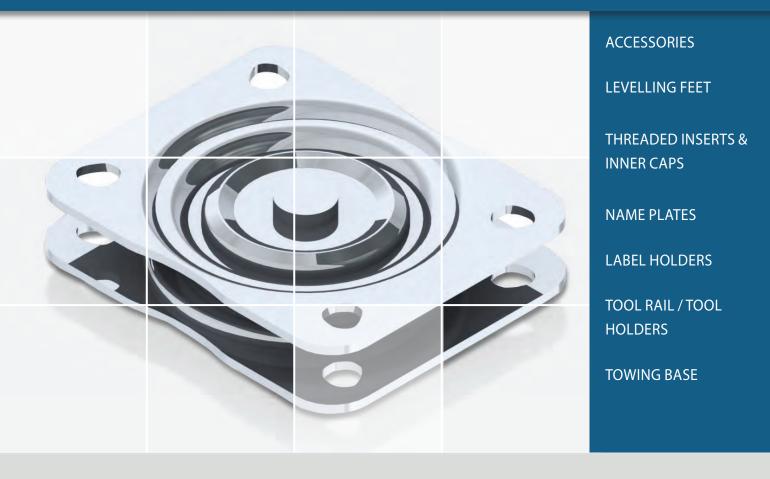
TUBE-COVER

Par	t No	Thickness			Configuration				
Normal	ESD	THICKNESS	θ		-		Configuration		
PC-01	EPC-01	2.5	75°	-	-	-	RA		
PC-02	EPC-02	2.5	135°	-	-	-	θ		
							100		
							- COMON		
							132 J - 1		









Surface Treatment: Zinc: ZW ZW

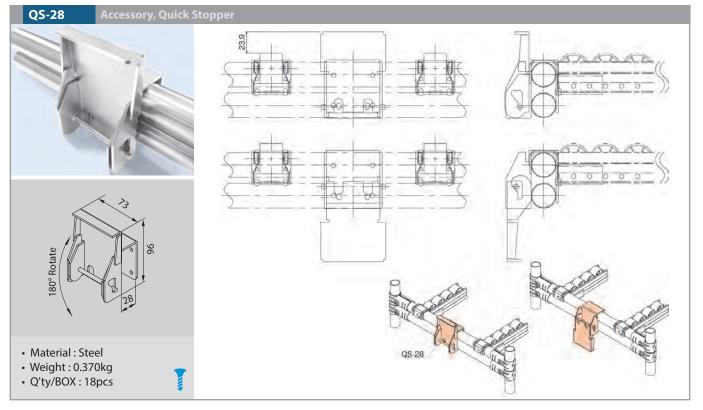
Order fixings separately Unit : mm





Order fixings separately Unit : mm

Surface Treatment: Zinc: ZW zw















ACCESSORIES OTHER

Vrder fixings separately Unit : mm AD32WA Levelling Foot

69

M8

32

• Weight : 0.053kg

• Q'ty/BOX : 125pcs

Surface Treatment: Zinc: ZW ZW

Small-Type

AD30PA Levelling Foot 38 M8 Plastic Ø30 • Weight : 0.035kg • Q'ty/BOX : 150pcs



AD50WA/B	AD50WA/B-AC	Part No	Base Diameter	Threaded Spec	Threaded Length	ESD	Туре
	0	AD50WA	ØE0.	1/2" 12N	50	0	
	-	AD50WB	Ø50	1/2"-12N	100	0	100
0th		3	AD50WA-AC	Ø50	1/2"-12N	50	0
C.	0	AD50WB-AC	050	1/2 -12N	100	0	

STS-Type (Optional Pad)

	3	Part No	Base Diameter	Threaded Spec	Threaded Length	ESD	Туре
		AD35SA	Ø35	1/2"-12N	50	0	-9
		AD35SB	620	1/Z -12N	100	0	20
(Sh)		AD40SPA	Ø40	1/2″-12N	50	0	
		AD40SPB	<u>0</u> 40	(Rubber Type)	100	0	

Rubber Pad-Type

5	Part No	Base Diameter	Threaded Spec	Threaded Length	ESD	Туре
	AD32RA		1/2"-12N	50		
	AD32RA-E		1/2 -1211	50	0	
	AD32RA-M 🖌	Ø32	M12-P1.75	50		
	AD32RA-EM 🖌	032		50	0	20
	AD32RB		1/2"-12N	100		
	AD32RB-E		1/2 -1211	100	0	32
60	Part No	Base Diameter	Threaded Spec	Threaded Length	ESD	Туре
	Part No AD50RAN-M	Base Diameter		Threaded Length 50	ESD	Туре
			Threaded Spec M12-P1.75		ESD O	Type
	AD50RAN-M	Base Diameter Ø50		50		

ACCESSORIES THREADED INSERTS AND INNER CAPS

Surface Treatment: Zinc: ZW ZW

Order fixings separately Unit : mm

Threaded Inserts

	Part No	Classification	Application	Colours	Threaded Spec	Material	А	Dimension
	BC2807A			White	1/2″-12N	Steel		
	BC2807B]	Ø28 x T 0.7	White	M12-P1.75	Steel	Ø24.1	
	BC2807C		Ø26 X I 0.7	Grey	1/2″-12N	Plastic	Ø24.1	
	BC2807D			White	M10-P1.5	Steel		
	BC2809A		Ø28 x T 0.9	White	1/2"-12N	Steel	Ø23.6	
	BC2809B 🖌				M12-P1.75	Steel	023.0	
	BC2810A			White	1/2"-12N	Steel		
	BC2810B	Coated Tube	Ø28 x T 1.0	White	M12-P1.75	Steel	Ø23.5	
	BC2810C		020 X 1 1.0	Grey	1/2"-12N	Plastic	Ø23.5	
	BC2810D			White	M10-P1.5	Steel		A 52 28
	BC2814A		Ø28 x T 1.4	White	1/2"-12N	Steel	Ø22.65	
	BC2814B 🖌	-			M12-P1.75	Steel		
() (() () () () () () () () (BC2820A		Ø28 x T 2.0	White	1/2"-12N	Steel	Ø21.9	
	BC2820B				M12-P1.75	Steel		
	BC2820D				M10-P1.5	Steel		
	BS07A		Ø28 x T 0.7	White	1/2″-12N	Steel	Ø26.8	
	BS07B				M12-P1.75	Steel		
	BS07D				M10-P1.5	Steel	Ø26.3	
	BS10A	STS Tube	Ø28 x T 0.9	White	1/2″-12N	Steel	Ø26.1	
	BS10B 🖌	ECO Tube	Ø28 x I 0.9		M12-P1.75	Steel	020.1	
	BS12A				1/2"-12N	Steel	Ø25.5	
	BS12B 🖌		Ø28 x T 1.2	White	M12-P1.75	Steel		
	BS12D				M10-P1.5	Steel	Ø25.3	
	BC3210A	Coated Tube	(722 v T 1 0	White	1/2″-12N	Steel	Ø27.5	Î,
	BC3210B	Coated Tube	Ø32 x T 1.0	white	M12-P1.75	Steel	Ø27.5	32
-	OB28AN		<i></i>	White	1/2″-12N	Steel	Ø27.7	Å
	OB28BN	All Tube	Ø28	white	M12-P1.75	Steel		

Inner Cap

	Classification	Part No	Colours	Marking	Material	Dimension	
	Ø28 All Thickness Tube (Coated & STS Tube)	GAP-4P BK 🖌				122 5	
Ø28		GAP-4P ESD 🖌	Black	GAP-4P	Plastic		
		GAP-4R-B					
	Ø32 Coated Tube	GAP-4310 IV	lvory			O 1	
Ø32		GAP-4310 BK	Black	GAP-4310			
		GAP-4310 G	Grey			Sal	

GAS-07S Tube Cap Steel, STS 0.7mm		Part No	Pipe	Diameter	Remark
	Ø28	GAS-07A	Coated Pipe	Ø27.6 x t 0.7	WZ
	<u>s</u>	GAS-10A		Ø27.6 x t 1.0	WZ
		GAS-07S		Ø27.6 x t 0.7	WZ
• Weight : 0.009kg	Ø26	GAS-125 🖌	STS/Eco Pipe	Ø27.6 x t 1.2	WZ



ACCESSORIES NAME PLATES / LABEL HOLDERS



👔 Order fixings separately

ACCESSORIES NAME PLATES / LABEL HOLDERS



ACCESSORIES TOOL HOLDERS



Surface Treatment: Steel: S S Galvanised Steel: GS GS Zinc: ZW ZW Unit : mm MBA-TWB-SP Modular Base, Tow Bar Spring Assembly MB-TWC-BKT Modular Base, Tow Pin Bracket 135 150 55 16 • Weight : 3.492kg • Weight : 0.907kg 3 x M12 x 25 Bolt 3 x M12 serrated Nut 3 x M12 Washer 3 x M12 x 25 Bolt 3 x M12 serrated Nut 3 x M12 Washer S S Modular Base, Castor Mount Plate MB-TWB-LP Modular Base, Linking Plate **MB-CMP** 79 200 50 13 5 150 205 25 • Weight : 1.882kg • Weight: 0.365kg 4 x M12 x 25 Bolt 4 x M12 serrated Nut 4 x M12 Washer S S UNI P1000/P1000T Accessory, Channel Slotted 41x41mm **MB-FKA** Modular Base, Fork Adaptor Bracket 14 Galvanised Steel 28 23 • Weight : 0.741kg • Weight : 2.73kg/m 8 x M12 x 25 Bolt 8 x M12 serrated Nut 8 x M12 Washer GS S **Rear Haul Ass'y-Quicking Type** Rear Haul Ass'y-Quicking Type RQ-B RQ-C 138 200 • Weight : 3.38kg • Weight : 2.10kg • Q'ty/BOX : 6pcs • Q'ty/BOX:4pcs

ACCESSORIES UNISTRUT TOWING BASE

👔 Order fixings separately







CASTORS



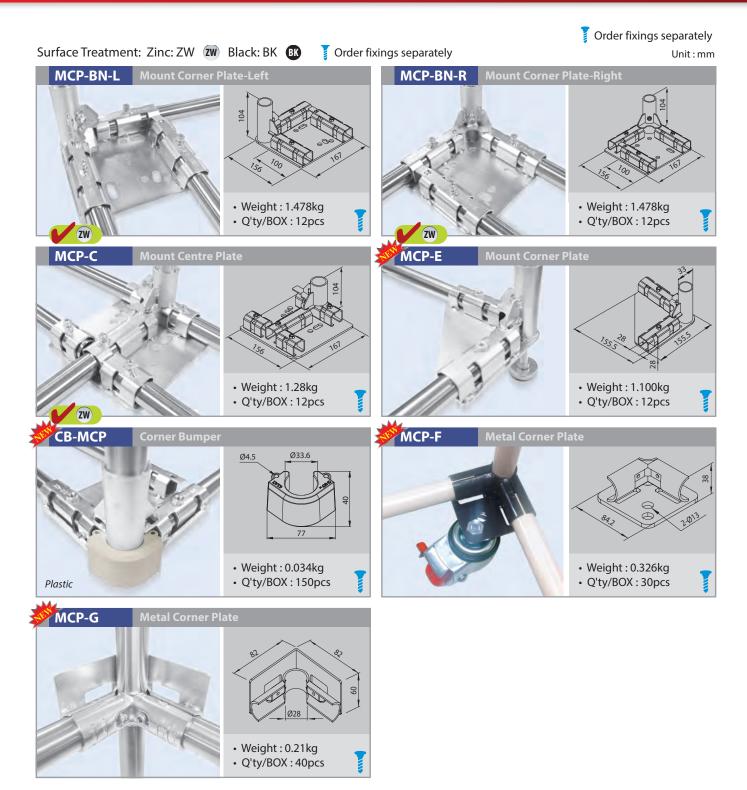
CASTORS MOUNTING

Surface Treatment: Zinc: ZW ZW

Order fixings separately Unit : mm



CASTORS MOUNTING



CASTORS TRUCK LOCK

Order fixings separately

Surface Treatment: Zinc: ZW ZW

Unit : mm

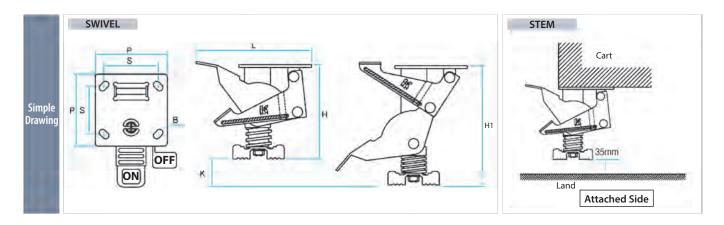






Photos are for illustration only, shape may vary

Part No.	Н	К	H1	L	Р	S	В	Castor Height
KH-200-4	103	27	130-145	150	97 x 88	70 x 60	10	125-140
KH-200-Stainless	165	45	210-230	191	120 x 120	85 x 85	10	190-220
KH-200-Adjustment	165	45	210-230	191	120 x 120	85 x 85	10	190-220
KH-200-6	157	45	198	191	120 x 120	85 x 85	11	190-195
KH-200-8	212	45	257	191	120 x 120	85 x 85	11	241-250









LEAN MANUFACTURING



Competition in manufacturing is constantly increasing, so it is important to produce products as efficiently as possible. One methodology for achieving this goal is known as Lean Manufacturing. Lean is based on the Toyota Production System (TPS) and was introduced to Western manufacturers in the early 90's. Lean is focused on creating value for the end customer; anything that does not create value for the end customer is wasteful and should be minimised or eliminated.

Continual improvement requires continuous change, however most manufacturing equipment is decidedly static. FlowTube is ideally suited to making rapid changes as it is fast to assemble and quick to change. Lean manufacturing also emphasises the participation of every employee in making changes; with FlowTube this is possible as it requires no specialist tools or training. FlowTube is also ideal for Lean manufacturing as it is reusable, which minimises waste.

THE 5S's

One of the foundations of any Lean Manufacturing environment is 55. While it is often oversimplified to 'workplace organisation', 55 should be a deep cultural change and result in improved quality, safety and employee engagement. 55 is short for the processes of: Seri (Sort), Seiso (Shine), Seiton (Set In Order), Seiketsu (Standardise) and Shitsuke (Sustain). This process should be repeated on a regular basis for optimum results.

THE CAUSES OF WASTE

In the TPS there are 3 high level causes of waste:

Mura – Unevenness

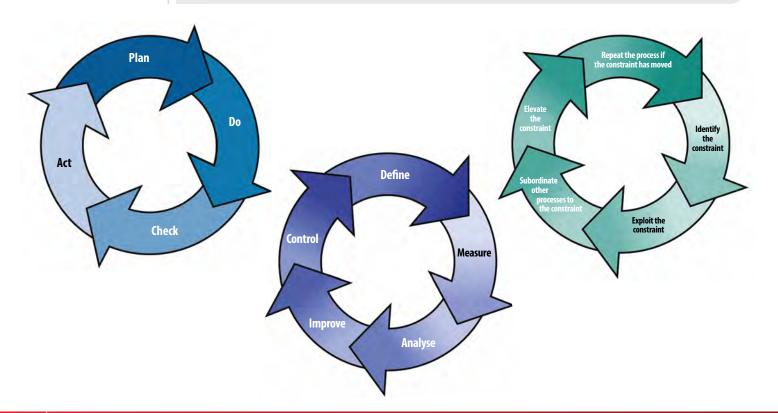
Unevenness in production results in alternating over-utilisation and under-utilisation; not only is this inefficient, it also frequently causes Muda and Muri.

Muda – Non-Value Adding Work

Non-Value Adding work is any work which the end customer would not be prepared to pay for and is therefore wasteful.

Muri – Overburden

Overburden occurs when people, machines or processes are asked to do more than they reasonably can. Overburden leads to poor quality and breakdowns, which are wasteful.



LEAN MANUFACTURING

THE 7 WASTES	The easiest Non-Value Adding work to identify is pure waste, which can be summarised by the 7 Wastes: Defects, Over-production, Transport, Waiting, Inventory, Motion and Over-processing. By minimising or eliminating waste, significant bottom line savings can be achieved.
VALUE ADDING / NON-VALUE ADDING	One of the key distinctions in Lean is between Value Adding work [VA] – anything the end customer is prepared to pay for – and Non-Value Adding work [NVA] – anything the end customer is not prepared to pay for. For example: the end customer would be prepared to pay for the actual assembly of the product because that is useful to them, however they would not be prepared to pay for scrap, paperwork or warehousing of the product because that is not useful to them. A surprisingly high percentage of work in traditional manufacturing falls into the Non-Value Adding category and one of the main focuses in Lean is minimising or eliminating Non-Value Adding work.
VISUAL MANAGEMENT	A key way of reducing waste on the shop floor is providing the right information as simply and quickly as possible. Rather than requiring an employee – any employee from janitor to CEO – to go to a computer or look up a book to find out information, it should be readily available at the Gemba – Japanese for 'the actual place'. Visual Management should be as simple and obvious as possible, ideally someone unfamiliar with the system should be able to understand it easily. Using Visual Management should make it possible to manage production and spot any problems without having to leave the shop floor, saving time and money. (See FlowTube's Lean Display Boards)
KAIZEN	Another key foundation of Lean Manufacturing is Kaizen. Literally translated from Japanese, it means 'change for the better'. However, it is more commonly translated to 'continuous improvement'. While other continuous improvement methodologies focus on breakthrough projects lead by specialists, Kaizen emphasises smaller more frequent improvements made by every employee. This approach empowers employees to make improvements and reduce waste, rather than having to rely on intermittent external intervention.
SMED [SINGLE MINUTE EXCHANGE OF DIES]	As maximising machine utilisation by producing large batches is a false economy – it causes substantial waste in the rest of the process – it is important for a Lean manufacturer to reduce batch sizes. Reducing batch sizes normally necessitates more frequent changes in machine setups resulting in unproductive time. It is therefore critical to minimise changeover time, so that overall production capacity is maintained. A common approach for reducing changeover time is known by the acronym SMED [Single Minute Exchange of Dies], which originates from the goal of changing dies in a press in one minute.

FlowTube to Lean Principles in Manufacturing

FlowTube can be used in a beneficial way in any Lean Manufacturing setting, from an assembly line to a medical environment. Due to its versatility FlowTube can be used to create equipment that is ideal for many Lean Manufacturing techniques and tools.

KAIZEN

Kaizen should be an ongoing process of incremental improvements and one of the key principles of Kaizen is rapid change. FlowTube facilitates this in a variety of ways:

Fast

FlowTube equipment is quick and easy to assemble. It requires no special tools and minimal training, this makes it ideal for management / Kaizen teams.

Flexible

FlowTube equipment can be rapidly modified to improve ergonomics, add or remove features or change for different products. Unlike fabricated structures, which can be difficult or impossible to change without significant cost, FlowTube structures can be altered in minutes at minimal cost.

Movable

All FlowTube equipment can be mounted on castors so that manufacturing cells can be quickly rearranged for optimal productivity. Even equipment not mounted on castors is relatively light compared to fabricated structures and should be movable without heavy equipment.

Reusable

In the event that equipment must be completely redesigned, FlowTube structures can be easily disassembled and the components reused to create new equipment.

5S

5S is the basis for many other Lean changes. Maintaining a clean, organised work area improves quality and safety and provides a solid base for improvement. FlowTube is beneficial to 5S efforts at all stages:

Sort

As FlowTube structures are open and bespoke, this prevents the accumulation of unnecessary tools and consumables.

Shine

FlowTube can be ordered in a variety of colours and finishes suitable for cleaning. It is also easy to partially disassemble structures if thorough cleaning is required.

Set In Order

As FlowTube is custom built and easy to reconfigure, it can be designed to present the right tools and consumables, in the right place at the right time.

Standardise

It is easy to standardise FlowTube equipment – even when improvements are made – as the structures are quick and easy to reconfigure.

Sustain

Due to the open nature of FlowTube structures, it is very easy to conduct 5S audits to ensure that discipline is being sustained.

FLOWRACKS	As part of efforts to implement 'pull' systems and improve flow, one of the first steps is to implement Flow Racks to draw parts from. These Flow Racks (which can be known as Supermarkets) are normally FIFO [First In First Out] and allow easy picking of parts for replenishing production cells. FlowTube is particularly suitable for creating Flow Racks / Supermarkets: Visual Management As FlowTube structures are very open, it is easy to see inventory levels at a glance. Easy To Reconfigure Once your FlowTube Flow Rack or Supermarket has been constructed, it can easily be reconfigured in a variety of ways. The angle of each shelf can be changed quickly to control the speed of material and can be customised with roller tracks. If batch sizes are reduced, the number of shelves and height between shelves can be changed. If the rack is no longer required, the components can be reused to create other FlowTube structures.
VISUAL MANAGEMENT	The ultimate goal of Visual Management is to be able to manage production from the Gemba (the work place) by sight. As has been noted above, FlowTube enables the visual management of 55 efforts and Supermarkets, however FlowTube can be used for Visual Management in a variety of other ways: Display Boards FlowTube can be used to create cheap and flexible display boards. These can be used to display live production information, announcements and other bulletins. Colour-Coding As FlowTube is available in a number of colours, equipment can be colour-coded both for its standard location within the production environment and to highlight non-standard conditions. Design For Visual Management FlowTube structures can be specifically designed to enable visual management of inventory, production rate and highlight abnormal conditions.
SMED [SINGLE MINUTE EXCHANGE OF DIES]	Reducing changeover time is critical to allow the reduction of batch sizes and maintain efficiency whilst accommodating greater product variety. FlowTube can be used to create custom carts and other structures that can be used to prepare tools and consumables in advance. As FlowTube structures are easy to modify, they can be updated as SMED activities progress.







FLOWTUBE CAD SOFTWARE



FLOWTUBE CAD SOFTWARE

CAD 3D MODELLING PROGRAM

Advanced Technical Concepts use a CAD 3D modelling program that offers a quick and professional design tool, which is simple to use and requires very little training. The software provides a seamless integration with an online library that not only allows the user to share components and assemblies, but also use the vast repository of everyday parts, such as chairs, computers, pallets, boxes and even 3D people, uploaded by users across the world, to include in our 3D designs and layouts.

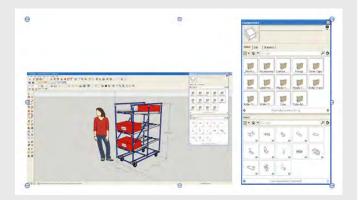
The unique FlowTube product library is free to our customers. This will enable the end user to have the best tools available to support your use of the FlowTube System. With this tool, you will be able to undertake your own designs, through 3D CAD, which offers a quick and efficient alternative to the traditional 'design-as-you-build' process, enabling you to make more efficient use of your valuable assembly labour time and materials.

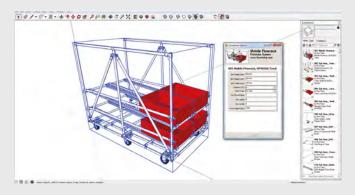
The user friendly program incorporates a simple drag and drop principle to quickly position joint or assembly components into your design.

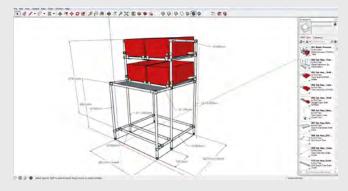
Dynamic components are used on each sub-assembly that allows the user to fully customise the components to match the requirement in question. With just a few clicks, box lanes are specified around your size requirements, and track guides and gradients, automatically generated within the subassembly model meaning less drawing time.

When complete, the design can be rotated, dimensioned or even exported as an image file to present the concepts to a wider audience.

For more information about this software package, training, or how your business can benefit from in-house FlowTube design capabilities, please contact Advanced Technical Concepts.











GALLERY



GALLERY FLOWRACKS

FIFO • Lineside Racks • Supermarkets • Gravity Fed • Live Storage



















GALLERY WORKSTATIONS

Work Benches
 Computer Stations
 Packing Benches
 Assembly Production Cells



















GALLERY TROLLEYS

• Kitting Trolleys • Picking Trolleys • Karren • Platform op wielen



















GALLERY GENERAL STORAGE

Shelves • Box Storage • Pigeon Holes • Drawer Shelves • Dunnage Bag Storage

























GALLERY DISPLAY STANDS

Lean Display • Visual Management • Banner Frames

























GALLERY BESPOKE/CUSTOM

























GALLERY RETAIL AND DISPLAY













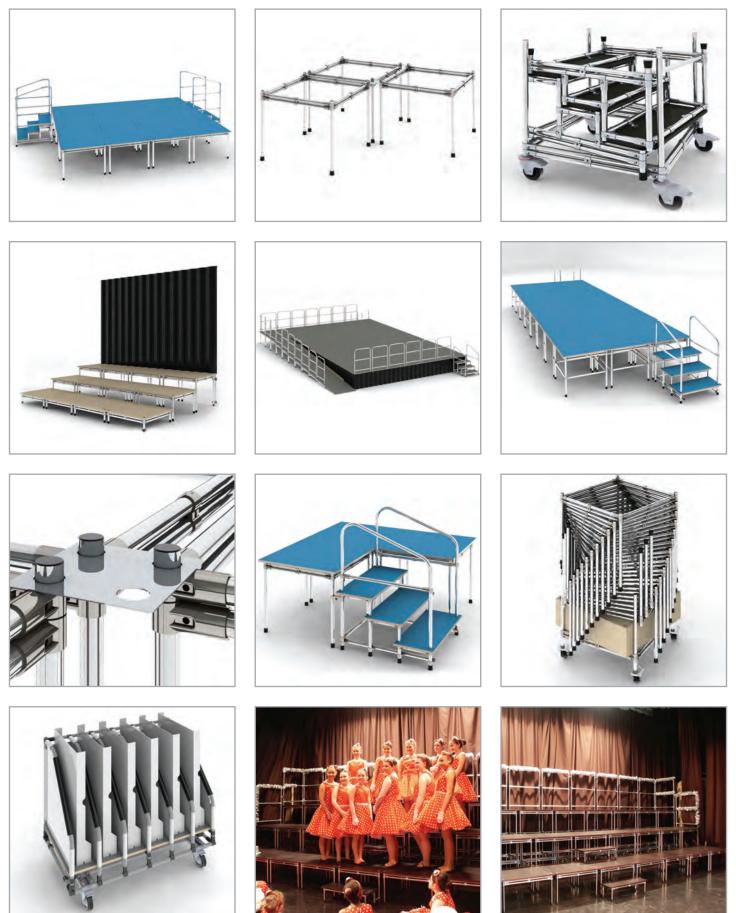






GALLERY STAGING

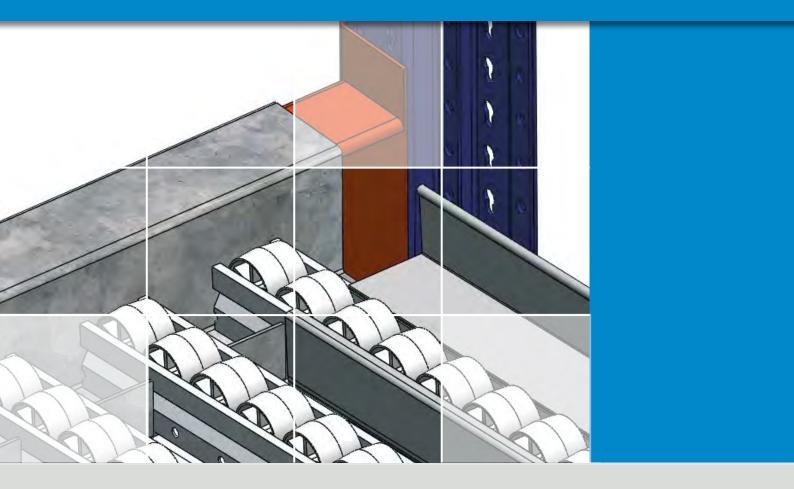
 $\bullet \ Schools \bullet The atres \bullet Churches \bullet Catwalks \bullet Exhibitions \bullet Access \ Platforms$













DF2 Live Storage has been designed to make basic carton flow as simple as possible.

Quick and simple to use system with just 2 basic components – roller tracks and beam adaptor profiles.



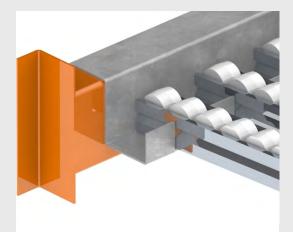
BENEFITS

- No more nuts and bolts, clips, pins, caps or other fiddly components. •
- Instead of taking an hour or more to assemble a conventional carton flow shelf, DF2 is installed • in just a few minutes.
- Customer comment "It took longer to unwrap the components than to fit the shelf level!"
- Also, instead of the hassle of fitting and adjusting lane guides, DF2 gives you a complete bed of rollers – so any box can go anywhere - making product packaging or container changes simple to implement.
- Why purchase extra steel-work with a conventional carton flow shelf, when you already have racking beams capable of supporting the loads? All you need are roller tracks and adaptors.
- DF2 gets its strength from the choice of roller track. The greater the number of tracks across the bay width (track density), the higher the load capacity.
- Beefy GP40 tracks are best for converting typical double-sided pallet rack depths of 2m -2.5m.
- Single sided racks up to 1500mm deep or more can use GP35 tracks if loads per level are lower.

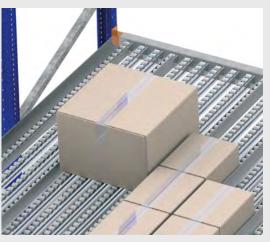
DURAFLOW DF2

Our original DuraFlow live storage product, manufactured in the UK from 2006, has been replaced by a completely new design, DuraFlow DF2. This also meets many of the requirements previously applicable to use of the discontinued LS2 carton flow system.

DF2 converts most brands of Pallet Racks and Long-Span Shelving Systems into carton flowracks, whether double- or single-sided bays, using either our heavy duty GP40 or standard duty GP35 roller tracks and suitable adaptor components and profiles.



With a more dense pattern of wheels for improved rolling characteristics, and no lane reconfiguring required for changing carton/ container sizes, DuraFlow DF2 has considerable advantages over the original LS2 and DuraFlow designs, and provides lane divider guide options not previously achievable. FIFO (first in, first out) stock is automatically presented 'ready to pick' resulting in shorter picking routes and faster pick rates. The system can also be used for LIFO systems (last in, first out), for instance where the back of the racks are against a wall.



VERSATILE

DF2 provides a densely packed bed of rollers for ultimate flexibility; different box sizes can be accommodated across the entire bed without the need to set up guides or re-position individual roller tracks. Standard DF2 GP40 series wheel density is approx 345 wheels per sq m., with each DF2 shelf level having roller tracks at 80mm centres across the bay width. The track centres can be varied down to 52mm for special requirements, further increasing wheel density for smaller

packages. GP40 tracks have wheels at 36mm centres

When using GP35 roller tracks on 80mm centres, the wheel density is about 8% more due to the closer wheel pitch. GP35 can also be supplied at 46mm centres across bay width, giving 80% more wheel density per sq m than the basic 80mm centres. GP35 tracks have wheels at 33mm centres



STRONG

DF2 is designed to give years of trouble free service, and roller track sections have steel axles with reinforced polypropylene rollers. The rollers are fitted to pre-galvanised steel profiles for strength and rigidity.





SIMPLE / QUICK

Simple: DF2 roller track sections are supplied ready for immediate installation without tools.

Quick: It is quick to install, just a few minutes per shelf level, and no tools required. With rack beams correctly installed for the desired gradient, position a pair of beam adaptors (on-load and off-load types) on the beams. Then the track sections are simply slotted into place. At the on-load end, roller track wheels will be flush with top of the beam. At the off-load end, the top of roller is 25mm below the beam top face to create an end-stop.

BEAM ADAPTOR PROFILES / SUPPORTS

Beam Adaptor Profiles are manufactured from galvanised steel sheet to exactly fit the beam dimensions of your chosen rack type. The DF2 roller track sections then sit securely in recesses on an internal ledge formed into the adaptor. Adaptors provide a continuous smooth outer face to the beam for location labelling. The adaptors may be re-fitted onto any other beam of identical dimensions.

Beam Supports Generally only 2 beams are needed for each storage level for depths up to 2.5m, though heavier loads may also require a centre beam support.

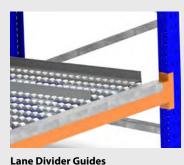
The beams should ideally be rectangular in cross section, but adaptors can be made for certain other beam shapes, subject to detailed enquiry.



ACCESSORIES

- Full length Lane Divider Guides, or Short Entry Guides. Height nom 20mm above wheels.
- Brake strips can also be fitted to roller tracks to slow cartons at the pick face.
- 30mm, 40mm and 50mm deep Label Holders for location and parts identity.

Guide & Brake Strips





Label Holders

COMPLETE DF2 SYSTEM

If you don't have pallet rack or long-span shelving on which to mount the DF2 system, then Advanced Technical Concepts can provide a complete system with a custom-built framework for the specific application.

It could be that the depth or bay width makes your standard racking unsuitable, or you may wish to fit a conveyor in the pick face.

Advantages of the DF2 framework is the slim frame legs (60mm wide), vertical adjustment of cross beams in 12.5mm increments, and customisable dimensions.

Most pallet racks only offer 50mm or 75mm height adjustment, meaning DF2 can better be finetuned to achieve favourable pick level ergonomics.

Slim profile beams (45 x 60mm) also minimise height loss, and are reversible due to bolted connections to the frame. This enables beams to be fitted very low to the ground, and provides more versatile gradient adjustments (12.5mm vertically)













Modular Stage Systems (MSS) provide highly versatile, competitive solutions in staging requirements for all occasions. It's light, quick and easy to assemble, and can be used as a stand-alone portable stage, or incorporated into an existing stage system.

Your stage can be single level or multi level for performance, or tiered for seating and choirs. Equally at home in schools, colleges, churches, community halls and commercial or industrial environments, you can

create platform layouts that are safe and simple to use.

The modules store compactly on trolleys, which themselves can even become part of the assembled stage. This eliminates empty trolleys lying around if the unique Transformer Trolley* system is used.

Durable, multi-ply deck boards are surfaced in non-slip, phenolic resin which positively locate on the light but strong, tubular, stainless steel base frames. Other stage board finishes are also available in carpeted, varnished and vinyl.

Multiple configurations can be achieved from even the most basic kits, and additional modules and accessories added to suit growing requirements.

A range of standard height modules enable multiple tiers to be created, yet special sizes can also be manufactured to match or link with existing stages.

Guard rails, wheelchair ramps, step units, cloth skirting, backdrop frames, flats and curtain drapes are readily available, and optional solid cladding panels enable tidy storage below the stage.

These can incorporate wheeled drawer storage units for added utility.

Design and production in the MSS works in West London enables thorough management of product development and manufacture, to ensure customer satisfaction and rapid response. Our 3-D design software enables you to see photo-realistic representations of many different stage designs, enabling you to choose the best options for your requirements.

Tested to 7.5kN/m2 and proven in use, MSS ensures safety for many years to come.

Affordably priced, Modular Stage Systems makes the ideal instant hall, school or church platform. Music and band productions, choir stands, catwalks, a dais for a speaker or even a simple access platform can all be achieved effectively and easily from a reliable and capable supplier.

If you require a stage that's easy to use and versatile, you'll find MSS more than fits the bill. Today it's a simple podium, then it's quickly re-arranged to make a fashion walkway; now it's reconfigured as a tiered system for drama presentations, or set as a level performance floor for musicians. The choice is yours, the options almost endless!

MODULES

MSS modules consist of light, tubular stainless steel base frames, link plates and deck boards. Simply un-stack the frames from the storage trolley, laying them out in the desired pattern. Place the link plates onto the frames, which set the frames at the correct spacing, then lay the deck boards on the frames, using the locating holes.







STANDARD MOD<u>ULES</u>

Five standard height, inter-stacking frame modules are available. All units are able to be built in tiers or used for ground level positions, and feature moulded feet to protect floor surfaces. Tapered legs enable the units to nest inside each other when stacked to create multi level systems.

The basic frame heights range from 215 -714mm.

Standard stage module sizes are 750 x 750, and 900 x750 for tiered seating arrangements. Delta stage boards (triangular) enable further fine tuning of stage layouts. Other sizes and custom design units available subject to design, quantity and price.

Safe and quiet in use, Modular Stage Systems are the versatile and ideal choice.

MATERIALS

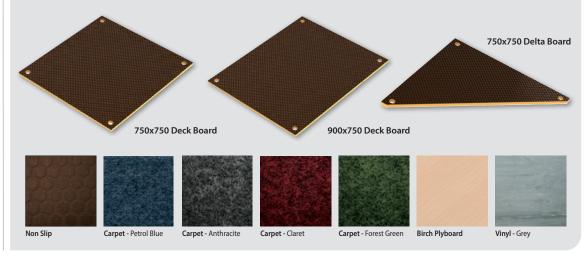
Why Stainless Steel Tubes?

Using stainless steel tubes for the basic modules provides a high strength-to-weight ratio, as well as providing a smart, easily cleaned surface that will not readily scuff or corrode. Double tubes create a strong outer framework to support the deck panels, yet MSS remains one of the lightest systems on the market. The connecting joint system makes a rigid structure, but also permits easy design customisation.

DECK BOARDS

The standard non-slip deck boards are made from water resistant phenolic resin-coated 18mm thick 13-ply Finnish plywood in dark chocolate brown finish. These non-slip boards provide the most versatile multifunction surface for a variety of uses. They do not harbour dirt or debris, and footmarks can be easily wiped clean. Ink or paint spillages, chewing gum and so on, are easily dealt with. We offer carpeted boards as an alternative to non-slip, with vinyl or plain varnished finishes also available.

If you have particular requirements for alternative finishes, for instance for permanent installation, we are happy to discuss options.







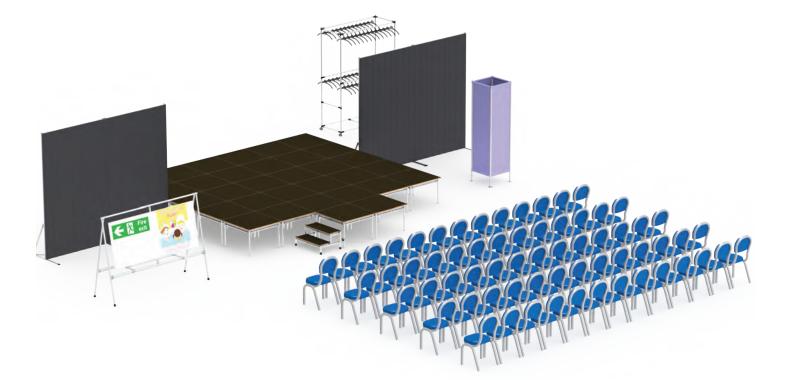
STORAGE TROLLEYS

If you choose our unique, multi-purpose Transformer Trolleys* with locking castors, you'll find they actually become part of the stage themselves! As you will need less decks and modules, this makes for economical purchase, and saves storage space for empty trolleys elsewhere. Transformer trolleys are standard with our non-slip deck board stage kits.

Standard 4-post trolleys can also be supplied for spiral stacking. Other trolley options and special designs are available for storing components such as guard rails, or for fitting through narrower doorways.

Transformer Trolleys and Standard trolleys can typically hold up to 20 complete stage modules, yet remain easy to move.

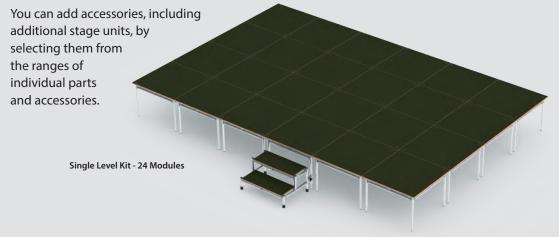




STANDARD STAGE KITS - SINGLE LEVEL

A range of standard basic stage kits from 12 – 32 modules are pre-priced at 500mm high and 358mm high.

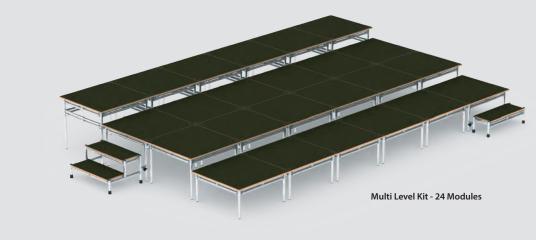
Containing all necessary parts for building a single level stage for each combination, the kits include Transformer Trolleys when standard non-slip stage finishes are selected. Also included are: frames, deckboards, step unit and link plates.



MULTI LEVEL STAGE KITS - TIERED OPTION

A range of standard multi level stage kits from 16 – 32 modules are pre-priced at 500mm high (main frame units), with a proportion of modules of two lower heights included. These kits contain all the necessary parts for building a multi level stage, but can still be built as a single level stage. They also allow for layouts in a variety of heights, some of which are illustrated in this brochure. The kits include Transformer Trolleys when standard non-slip stage boards are selected. Also included are: frames, deckboards, step units and link plates.

You can add accessories, including additional stage units, by selecting them from the ranges of individual parts and accessories.



CHOOSING A STAGE

There is a good chance our range of standard combinations may meet your needs. However you can also add additional items to a standard package, or purchase add-on items at a later time to extend your initial system.

If your requirement needs a little more customisation – for example special heights to match an existing built-in stage, or if special size units are required or you need more guidance on what is possible, a sales advisor will be glad to help. Site surveys can be carried out when customisation is required, and we can provide full colour 3D photo-realistic images of the proposed design from our CAD centre.

If there's something you need which you cannot see in the range of modules and accessories, we will listen to your requirements and tailor a solution to suit, where possible.

DESIGN AND QUOTATION SERVICE	If you require additional ideas or other layouts , please visit our web site at www.modularstagesystems.com. You can choose from the following: Design your own stage layout Select a standard stage package Request a quotation Request a visit and demonstration Select additional modules and accessories Telephone the office for information and advice on +353 61 708 140 E-mail the office at info@atcgroup.ie
LEASE OR PURCHASE OPTIONS	Why not look at spreading the purchase cost over several years? Quarterly or annual payments make funding the cost much simpler, and ease your cash flow. You can of course pay in full at the time of purchase, but we recommend you consider leasing. We provide indicative rates in our quotations.
ORDERING AND DELIVERY	Once you have placed your order, one of our order administrators will be assigned to keep you informed about delivery time and provide a single point of contact. They will first send you an order acknowledgement giving an approximate delivery date, and when nearer the time, specific vehicle routing will enable them to advise you an actual date. Where possible we will endeavour to meet particular requirements, but timed and out of hours deliveries can incur additional costs. To aid off-loading, tail-lift vehicles are often used when orders include storage trolleys. This enables the goods to be off-loaded at ground level.
'	
ASSEMBLING YOUR STAGE	Our stages are designed to be easy to assemble, and we provide a detailed assembly guide to assist you, including information on how to re-stack the storage trolleys once your event has finished. We recommend 2 people working together as the safest and quickest way, but basic stages can be built by one person, since the components are light and easily handled. Where appropriate, or on more complex installations, one of our field representatives can visit your site by prior arrangement to demonstrate or advise.

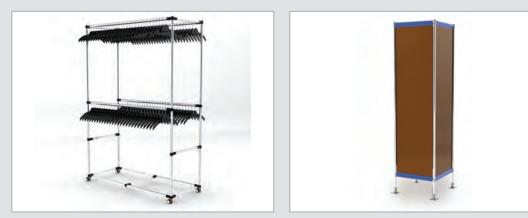
KEEPING SAFETY IN MIND

Our stages are designed for repeated use over many years, and we value on-going contact with our customers. It's important for us to know you are happy with the system, and we welcome any questions you may have. You should report and put aside any damaged or faulty items, and also carry out simple periodic inspections.

USING OUR PRODUCT RANGE

Not only is the stainless steel tube a great choice for stage modules, but our vast range of joints, connectors and accessories from the company's FlowTube range enable an endless range of designs to be created. Used throughout industry and commerce for many years and proven world-wide, a wide range of customised items can be realised, including bespoke trolleys, mobile display boards, storage units and many other applications.







Part No	Description	Page No	Part No	Description	Page No
#-TYPE	Plastic Chan, W type	J-12	AD32RA-M	Leveling Foot, refer to Matrix	K-10
A-001	Alu Joint, Outer Right Angle	B-6	AD32RA-M	Foot, 32mm, M12x50mm, Rubber	B-15
A-001C	Alu Joint, Outer Right Angle	B-6	AD32RB	Leveling Foot, refer to Matrix	K-10
A-003	Alu Joint, Outer Elbow	B-7	AD32RB-E	Leveling Foot, refer to Matrix	K-10
A-004	Alu Joint, Outer Straight Connector	B-7	AD32WA	Leveling Foot, refer to Matrix	K-10
A-007B	Alu Joint, Outer Swivel T Rotate	B-9	AD32WB	Leveling Foot, refer to Matrix	K-10
A-007C	Alu Joint, Outer Swivel Head	B-9	AD32WC	Leveling Foot, refer to Matrix	K-10
A-007D	Alu Joint, Outer Swivel Tail Angle	B-9	AD35SA	Leveling Foot, refer to Matrix	K-10
A-009	Alu Joint, Outer Right Angle Double	B-8	AD35SB	Leveling Foot, refer to Matrix	K-10
A-013L , A-013R	Alu Joint, Outer 45deg Left & Right	B-11	AD40SPA	Leveling Foot, refer to Matrix	K-10
A-021	Alu Joint, Outer Right Angle Tee	B-7	AD40SPB	Leveling Foot, refer to Matrix	K-10
A-023	Alu Joint, Natural Stop	B-14	AD50RAN-EM	Leveling Foot, refer to Matrix	K-10
A-028	Alu Joint, Outer Parallel	B-8	AD50RAN-EM	Foot, 50mm, M12x50mm, Rubber ESD	D-9
A-090	Alu Joint, Outer 90deg	B-11	AD50RAN-M	Leveling Foot, refer to Matrix	K-10
A-104	Accessory Alu, Profile Joint	D-10	AD50RAN-M	Foot, 50mm, M12x50mm, Rubber	D-9
A28-A301	Accessory Alu, Gas Spring Bracket	B-19	AD50RBN	Leveling Foot, refer to Matrix	K-10
A-301	Alu Joint, Outer Right Angle	C-3	AD50RBN-E	Leveling Foot, refer to Matrix	K-10
A-401	Alu Joint, Outer Right Angle	D-3	AD50WA	Leveling Foot, refer to Matrix	K-10
A-401W	Alu Joint, Outer Right Angle Wide	D-3	AD50WA-AC	Leveling Foot, refer to Matrix	K-10
A-413L, A-413R	Alu Joint, Outer 45deg Left & Right	D-3	AD50WB	Leveling Foot, refer to Matrix	K-10
A-490	Alu Joint, Outer 90deg	D-4	AD50WB-AC	Leveling Foot, refer to Matrix	K-10
AB-30	Accessory, Gas Strut 380mm	K-5	ADR-05-SA	Accessory Alu, Door Rail	B-17
ABS-0530	Accessory Alu, Board Support	D-7	AD-SM	Foot, Stanchion Mount	K-9
ABS-4320A	Accessory Alu, Board Support 20mm L	D-7	AD-SM43A	Foot, Stanchion Mount	D-8
ABS-4320C	Accessory Alu, Board Support	D-7	AD-SM43L	Foot, Stanchion Mount, Left	D-8
ABS-4320D	Accessory Alu, Board Support	D-7	AD-SM43R	Foot, Stanchion Mount, Right	D-8
ABS-4320E	Accessory Alu, Board Support	D-7	ADT-06/08	Accessory Alu, Slot Adaptor	B-20
ABS-620	Accessory Alu, Board Support 20mm L	B-21	ADT-500	Accessory Alu, Slot Adaptor	B-20
ACB-B28A/B	Accessory Alu, Corner Base	B-22	ADT-5043A	Accessory Alu, Slot Adaptor	D-5
ACF2812SA/SP	Tube Alu, Flat	B-5	ADT-5043A	Accessory Alu, Slot Adaptor	D-10
ACH-6040A-L	Accessory Alu, Component Holder LH	D-6	ADT-5H	Accessory Alu, Slot Adaptor	B-20
ACH-6040A-R	Accessory Alu, Component Holder RH	D-6	AFS2810SA	Tube Alu, Slide	B-4
ACM-500	Alu Castor Mount Strap, Single Hole	B-22	AFS2812SA	Tube Alu, Slide 1.2mm	B-4
ACM-500-S	Alu Castor Mount Support	B-22	AFU-28A	Accessory Alu, Folding Bkt, Al Tube	B-18
ACM-600	Alu Castor Mount Strap	D-8	AGP28ASP	Tube Alu, Panel Frame Guide	B-2
ACP-H6026A-L	Accessory Alu, Conn Pce, Horiz LH	D-6	AH-540	Alu Joint, Slide Sleeve	B-13
ACP-H6026A-R	Accessory Alu, Conn Pce, Horiz RH	D-6	AH-555	Alu Joint, Slide Sleeve Wide	B-13
ACP-V6026A-L	Accessory Alu, Conn Pce, Vert LH	D-6	AH-640	Alu Joint, Slide Sleeve	B-13
ACP-V6026A-R	Accessory Alu, Conn Pce, Vert RH	D-6	AH-655	Alu Joint, Slide Sleeve Wide	B-13
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CM-230Castor Mount Strap, Multi Hole Ov/tM.4G-104Metal Joint, Multi ConnectorF-10CM-300Castor Mount Strap, Sing Hole Ov/tM.4G-105Metal Joint, Rt Ang 31.Gmm TailF-13CM-300Castor Mount Strap, Sing Hole Ov/tM.4G10532W-12Fixings, refer to information MatrixN-2CM-AAccessory, Comer Support, Type AK-2G10575W-12Fixings, refer to information MatrixN-2CM-BAccessory, Comer Support, Type BK-2G-106Metal Joint, RI Ang 28.6mm Head & TailF-13CP CastorsCastor Plate, Swivel BrakeM-3G-1105Metal Joint, RI Ang 28.6mm Head & TailF-14CP CastorsCastor Plate, Swivel BrakeM-3G-1355Metal Joint, RI Ang 28.6mm Head & TailF-74CP CastorsCastor Plate, Swivel BrakeM-3G-1355Metal Joint, Afsdeg LeftF-77CP28Tube Matrix - Thickness Sizes in MME-2G-1385Metal Joint, Swivel Head DoubleF-6CP23Tube Matrix - Nacours / VarientsE-3G-145Metal Joint, Swivel Head DoubleF-76CP32Accessory, Cover PulleyH-3G-15ACAccessory, Push Back Stopper LowerK-3CR400Roller Curved, 40mm, RoundG-9G-15ASMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR400Roller Curved, 40mm, Large WheelG-9G-15ASMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR400Roller Curved, 40mm, Large WheelG-9G-15ASMetal Joint, Mount Clamp Flat, 10mm H	CM-100	Castor Mount Strap, Single Hole	M-4	G-102	Metal Joint, Rt Ang 28.6mm Tail	F-13
CM-300Castor Mount Strap, Sing Hole Ov/tM-4G-105Metal Joint, Rt Ang 31.6mm TailF-13CM-300Castor Mount Strap, Sing Hole Ov/tM-4G10532W-12Fixings, refer to information MatrixN-2CM-AAccessory, Comer Support, Type AK-2G10575W-12Fixings, refer to information MatrixN-2CM-BAccessory, Comer Support, Type AK-2G-106Metal Joint, Rt Ang 28.6mm Head & TailF-13CP CastorsCastor Plate, SwivelM-3G-125Metal Joint, Rt Ang 28.6mm Head & TailF-13CP CastorsCastor Plate, SwivelM-3G-125Metal Joint, Right Angle SlideF-14CP CastorsCastor Plate, Swivel BrakeM-3G-1355Metal Joint, Atsdeg LeftF-7CP28Tube Matrix - Thickness Sizes in MME-2G-1385Metal Joint, 45deg LeftF-7CP28Tube Matrix - Colours / VarientsE-3G-145Metal Joint, 45deg RightF-7CP28Tube Matrix - Colours / VarientsE-3G-145Metal Joint, Mount Clamp Flat, 10mm HoleF-11CR40ARoller Curved, 40mm, RoundG-9G-15AFMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR40DRoller Curved, 40mm, Large WheelG-15DMetal Joint, Mount Clamp Flat, 10mm HoleF-11DET3:15X24.7Accessory, Doc LatchK-3G-15FAccessory, Strap Handle Right AngleK-6DP-APlastic Profile, Shelf AngleJ-11G-16DSMetal Joint, Multit Quarp Flat, LongF-13DR-40R <td>CM-200K</td> <td>Castor Mount Strap, Multi Hole</td> <td>M-4</td> <td>G-103</td> <td>Metal Joint, Rt Ang Over Joint</td> <td>F-3</td>	CM-200K	Castor Mount Strap, Multi Hole	M-4	G-103	Metal Joint, Rt Ang Over Joint	F-3
CM-330Castor Mount Strap, Sing Hole Ov/tM-4G10532W-12Fixings, refer to information MatrixN-2CM-AAccessory, Corner Support, Type AK-2G10575W-12Fixings, refer to information MatrixN-2CM-BAccessory, Corner Support, Type BK-2G-106Metal Joint, R1 Ang 28.6mm Head & TailF-13CP CastorsCastor Plate, Swivel BrakeM-3G-110SMetal Joint, Right Angle SlideF-14CP CastorsCastor Plate, Swivel BrakeM-3G-12SMetal Joint, Right Angle SlideF-14CP CastorsCastor Plate, FixedM-3G-13SMetal Joint, Right Angle SlideF-7CP28Tube Matrix - Thickness Sizes in MME-2G-13ASMetal Joint, Svivel Head DoubleF-7CP28Tube Matrix - Colours / VarientsE-3G-14SMetal Joint, Svivel Head DoubleF-11CP28Tube Matrix - Colours / VarientsE-3G-15ACAccessory, Push Back Stopper LowerK-3CR40ARoller Curved, 40mm, RatuG-9G-15ASMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR40DRoller Curved, 40mm, Large WheelG-9G-15SMetal Joint, Mount Clamp RoundF-11DL-15Accessory, Door LatchK-3G-15SMetal Joint, Mount Clamp RoundF-16DP-40Palsic Profile, Sheff AngleJ-11G-160SMetal Joint, Mount Clamp RoundF-17DL-15Accessory, Deor LatchK-3G-15SMetal Joint, Mount Clamp RoundF-18DP-40Pastic Pro	CM-230	Castor Mount Strap, Multi Hole OvJt	M-4	G-104	Metal Joint, Multi Connector	F-10
CM-AAccessory, Corner Support, Type AK-2G10575W-12Fixings, refer to information MatrixN-2CM-BAccessory, Corner Support, Type BK-2G-106Metal Joint, Rt Ang 28.6mm Head & TailF-13CP CastorsCastor Plate, SwivelM-3G-1105Metal Joint, 110degF-8CP CastorsCastor Plate, Swivel BrakeM-3G-125Metal Joint, 135degF-8CP CastorsCastor Plate, FixedM-3G-1355Metal Joint, 45deg LeftF-7CP28Tube Matrix - Thickness Sizes in MME-2G-1385Metal Joint, 45deg RightF-7CP28Tube Matrix - Toyer - Slide / Flat etcE-2G-1385Metal Joint, 45deg RightF-7CP28Tube Matrix - Colours / VarientsE-3G-145Metal Joint, Mount Clamp Flat, 10mm HoleF-11CR40ARoller Curved, 40mm, RoundG-9G-15A5Metal Joint, Mount Clamp FlatF-11CR40BRoller Curved, 40mm, RhatG-9G-15B5Metal Joint, Mount Clamp FlatF-11DE-15Accessory, Door LatchK-9G-15DMetal Joint, Mount Clamp Flat, LongF-11DE-15Accessory, Docelerating RollerG-14G-185Metal Joint, Mutric Imp Flat, LongF-14DF-3Accessory, Docelerating RollerG-14G-165Metal Joint, Mutric Imp Flat, LongF-14DF-15Accessory, Docelerating RollerG-14G-185Metal Joint, Mutric Imp RollerF-16DF-4Accessory, Docelerating RollerG-14G-18	CM-300	Castor Mount Strap, Sing Hole OvJt	M-4	G-105	Metal Joint, Rt Ang 31.6mm Tail	F-13
CM-B Accessory, Corner Support, Type B K-2 G-106 Metal Joint, R1 Ang 28.6mm Head & Tail F-13 CP Castors Castor Plate, Swivel M-3 G-1105 Metal Joint, R10deg F-8 CP Castors Castor Plate, Swivel Brake M-3 G-125 Metal Joint, R13deg F-8 CP Castors Castor Plate, Swivel Brake M-3 G-1355 Metal Joint, R13deg F-8 CP28 Tube Matrix - Thickness Sizes in MM E-2 G-13AS Metal Joint, A5deg Left F-7 CP28 Tube Matrix - Toickness Sizes in MM E-2 G-13AS Metal Joint, Moute Sdeg Right F-7 CP28 Tube Matrix - Toickness Sizes in MM G-9 G-14S Metal Joint, Mount Clamp Route F-11 CR40A Roller Curved, 40mm, Round G-9 G-15AS Metal Joint, Mount Clamp Flat, 10mm Hole F-11 CR40D Roller Curved, 40mm, Flat G-9 G-15BS Metal Joint, Mount Clamp Flat, 10mm Hole F-11 CR40D Roller Curved, 40mm, Large Wheel G-9 G-15BS Metal Joint, Mount Clamp Flat, 10mg F-13	CM-330	Castor Mount Strap, Sing Hole OvJt	M-4	G10532W-12	Fixings, refer to information Matrix	N-2
CP CastorsCastor Plate, SwivelM-3G-110SMetal Joint, 110degF-8CP CastorsCastor Plate, Swivel BrakeM-3G-12SMetal Joint, Right Angle SlideF-14CP CastorsCastor Plate, FixedM-3G-13SSMetal Joint, 135degF-8CP28Tube Matrix - Thickness Sizes in MME-2G-13ASMetal Joint, 45deg LeftF-7CP28Tube Matrix - Type - Slide / Flat etcE-2G-13BSMetal Joint, 45deg RightF-7CP28Tube Matrix - Colours / VarientsE-3G-14SMetal Joint, Mount Clamp Flat, 10mm HoleF-16CP28Tube Matrix - Colours / VarientsE-3G-14SMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR40ARoller Curved, 40mm, RoundG-9G-15AHMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR40BRoller Curved, 40mm, FlatG-9G-15BSMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR40DRoller Curved, 40mm, Large WhelG-9G-15BSMetal Joint, Mount Clamp RoundF-11DEST-21SX24.7Accessory, Door LatchK-3G-15FAccessory, Strap Handle Right AngleK-6DP-APlastic Profile, Shelf AngleJ-11G-16SMetal Joint, Parallel 1-SlideF-14EWS-ABrake Strip, GP4036A/BG-14G-18SMetal Joint, Parallel 1-SlideF-14EWS-ABrake Strip, GP4036A/BG-14G-18SMetal Joint, Right AngleF-3EWS-ABrake Strip, GP4036A/BG-14G-18SMe	CM-A	Accessory, Corner Support, Type A	K-2	G10575W-12	Fixings, refer to information Matrix	N-2
CP CastorsCastor Plate, Swivel BrakeM-3G-12SMetal Joint, Right Angle SlideF-14CP CastorsCastor Plate, FixedM-3G-135SMetal Joint, Right Angle SlideF-8CP28Tube Matrix - Thickness Sizes in MME-2G-138SMetal Joint, 45deg LeftF-7CP28Tube Matrix - Type - Slide / Flat etcE-2G-138SMetal Joint, 45deg RightF-7CP28Tube Matrix - Colours / VarientsE-3G-14SMetal Joint, 45deg RightF-7CP32.Accessory, Cover PulleyH-3G-15ACAccessory, Push Back Stopper LowerK-3CR40ARoller Curved, 40mm, RoundG-9G-15ASMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR40BRoller Curved, 40mm, Large WheelG-9G-15ASMetal Joint, Mount Clamp Flat, 10mm HoleF-11DEST-215X24.7Accessory, Door LatchK-3G-15FAccessory, Strap Handle Right AngleK-6DP-APlastic Profile, Shelf AngleJ-11G-160SMetal Joint, Mount Clamp Flat, LongF-11DL-15Accessory, Door LatchK-3G-15SMetal Joint, Parallel 1-SlideF-14EW-APlastic Profile, Shelf AngleJ-11G-160SMetal Joint, Right AngleK-6DP-APlastic Profile, Shelf AngleG-14G-16SMetal Joint, Right AngleF-14EW-SABrake Strip, GP4036A/BG-14G-18SMetal Joint, Right AngleF-14EW-SABrake Strip, GP4036A/BG-14G-18SMetal Joint, Ri	CM-B	Accessory, Corner Support, Type B	K-2	G-106	Metal Joint, Rt Ang 28.6mm Head & Tail	F-13
CP CastorsCastor Plate, FixedM-3G-135SMetal Joint, 135degF-8CP28Tube Matrix - Thickness Sizes in MME-2G-13ASMetal Joint, 45deg LeftF-7CP28Tube Matrix - Type - Slide / Flat etcE-2G-13BSMetal Joint, 45deg RightF-7CP28Tube Matrix - Colours / VarientsE-3G-14SMetal Joint, Swivel Head DoubleF-6CP32.Accessory, Cover PulleyH-3G-15ACAccessory, Push Back Stopper LowerK-3CR40ARoller Curved, 40mm, RoundG-9G-15AHMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR40DRoller Curved, 40mm, Large WheelG-9G-15BSMetal Joint, Mount Clamp RoundF-11DEST-215X24.7Accessory, Door LatchK-3G-15FAccessory, Strap Handle Right AngleK-6DP-APlastic Profile, Shelf AngleJ-11G-16OSMetal Joint, Mount Clamp Flat, LongF-11DL-15Accessory, Door LatchK-3G-15FAccessory, Strap Handle Right AngleK-6DP-APlastic Profile, Shelf AngleJ-11G-16OSMetal Joint, Nultipurpose ClampF-11ECH-28AAccessory, End Cap HangerK-6G-17SMetal Joint, Right AngleK-6DR-40RAccessory, End Cap HangerK-6G-17SMetal Joint, Right AngleF-3EWS-ABrake Strip, GP4050CG-14G-18SMetal Joint, Right AngleF-3EWS-BBrake Strip, GP4050DG-14G-25SMetal Joint, Right AngleF-	CP Castors	Castor Plate, Swivel	M-3	G-110S	Metal Joint, 110deg	F-8
CP28Tube Matrix - Thickness Sizes in MME-2G-13ASMetal Joint, 45deg LeftF-7CP28Tube Matrix - Type - Slide / Flat etcE-2G-13BSMetal Joint, 45deg RightF-7CP28Tube Matrix - Colours / VarientsE-3G-14SMetal Joint, Swivel Head DoubleF-6CP-32Accessory, Cover PulleyH-3G-15ACAccessory, Push Back Stopper LowerK-3CR40ARoller Curved, 40mm, RoundG-9G-15AFMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR40BRoller Curved, 40mm, FlatG-9G-15ASMetal Joint, Mount Clamp RoundF-11CR40DRoller Curved, 40mm, Large WheelG-9G-15BSMetal Joint, Mount Clamp RoundF-11DEST-215X24.7Accessory, Tube Swaged Double 215mmK-9G-15DMetal Joint, Mount Clamp Flat, LongF-11DL-15Accessory, Doc LatchK-3G-16SMetal Joint, Mount Clamp Flat, LongF-11DP-APlastic Profile, Shelf AngleJ-11G-16OSMetal Joint, 160degF-8DR-40RAccessory, Doc LatchK-6G-17SMetal Joint, Parallel 1-SlideF-14EWS-ABrake Strip, GP4036A/BG-14G-18SMetal Joint, Round SlideF-14EWS-ABrake Strip, GP4030CG-14G-18SMetal Joint, Right Angle ShortF-3EWS-DBrake Strip, GP4050DG-14G-22SMetal Joint, Inter Elbow SlideF-14EWS-DBrake Strip, GP6033BG-20G-25SMetal Joint, Rt Ang Flat	CP Castors	Castor Plate, Swivel Brake	M-3	G-12S	Metal Joint, Right Angle Slide	F-14
CP28Tube Matrix - Type - Slide / Flat etcE-2G-13BSMetal Joint, 45deg RightF-7CP28Tube Matrix - Colours / VarientsE-3G-145Metal Joint, Swivel Head DoubleF-6CP-32Accessory, Cover PulleyH-3G-15ACAccessory, Push Back Stopper LowerK-3CR40ARoller Curved, 40mm, RoundG-9G-15AHMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR40BRoller Curved, 40mm, FlatG-9G-15ASMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR40DRoller Curved, 40mm, Large WheelG-9G-15BSMetal Joint, Mount Clamp RoundF-11DEST-215X24.7Accessory, Tube Swaged Double 215mmK-9G-15DMetal Joint, Mount Clamp RoundF-11DL-15Accessory, Door LatchK-3G-15FAccessory, Strap Handle Right AngleK-6DP-APlastic Profile, Shelf AngleJ-11G-160SMetal Joint, Multipurpose ClampF-11ECH-28AAccessory, Declerating RollerG-14G-16SMetal Joint, Multipurpose ClampF-11ECH-28AAccessory, End Cap HangerK-6G-17SMetal Joint, Multipurpose ClampF-11EWS-ABrake Strip, GP4036A/BG-14G-18SMetal Joint, Right AngleF-3EWS-BBrake Strip, GP4050CG-14G-18SMetal Joint, Right AngleF-3EWS-CBrake Strip, GP4050DG-14G-20SMetal Joint, Int Clmp Rnd SlideF-14EWS-BBrake Strip, GP4050DG-14G-22SMetal J	CP Castors	Castor Plate, Fixed	M-3	G-135S	Metal Joint, 135deg	F-8
CP28Tube Matrix - Colours / VarientsE-3G-14SMetal Joint, Swivel Head DoubleF-6CP-32Accessory, Cover PulleyH-3G-15ACAccessory, Push Back Stopper LowerK-3CR40ARoller Curved, 40mm, RoundG-9G-15AHMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR40BRoller Curved, 40mm, FlatG-9G-15ASMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR40DRoller Curved, 40mm, Large WheelG-9G-15BSMetal Joint, Mount Clamp RoundF-11DEST-215X24.7Accessory, Door LatchK-3G-15FAccessory, Strap Handle Right AngleK-6DP-APlastic Profile, Shelf AngleJ-11G-160SMetal Joint, Mount Clamp Flat, LongF-11ECH-28AAccessory, Doc LatchK-3G-15FAccessory, Strap Handle Right AngleK-6DP-APlastic Profile, Shelf AngleJ-11G-160SMetal Joint, Multipurpose ClampF-11ECH-28AAccessory, End Cap HangerK-6G-17SMetal Joint, Parallel 1-SlideF-14EWS-ABrake Strip, GP4036A/BG-14G-18SMetal Joint, Right AngleF-3EWS-BBrake Strip, GP4050CG-14G-15SMetal Joint, Right Angle ShortF-3EWS-CBrake Strip, GP4050DG-14G-20SMetal Joint, Right Angle F-14F-10EWS-FBrake Strip, GP633BG-50G-24SMetal Joint, Mut Clmp Fl SlideF-14EWS-FBrake Strip, GP633B, 2 RollerG-20G-25SMetal Joint, Mut C	CP28	Tube Matrix - Thickness Sizes in MM	E-2	G-13AS	Metal Joint, 45deg Left	F-7
CP-32Accessory, Cover PulleyH-3G-15ACAccessory, Push Back Stopper LowerK-3CR40ARoller Curved, 40mm, RoundG-9G-15AHMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR40BRoller Curved, 40mm, FlatG-9G-15ASMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR40DRoller Curved, 40mm, Large WheelG-9G-15BSMetal Joint, Mount Clamp RoundF-11DEST-215X24.7Accessory, Tube Swaged Double 215mmK-9G-15DMetal Joint, Mount Clamp RoundF-11DL-15Accessory, Door LatchK-3G-15FAccessory, Strap Handle Right AngleK-6DP-APlastic Profile, Shelf AngleJ-11G-160SMetal Joint, Moult Clamp Flat, LongF-11ECH-28AAccessory, Decelerating RollerG-14G-165Metal Joint, Alultipurpose ClampF-11ECH-28AAccessory, End Cap HangerK-6G-175Metal Joint, Parallel 1-SlideF-14EWS-ABrake Strip, GP4036A/BG-14G-185Metal Joint, Right Angle ShortF-33EWS-BBrake Strip, GP4050CG-14G-155Metal Joint, Right AngleF-14EWS-CBrake Strip, GP4050DG-14G-255Metal Joint, Inner Elbow SlideF-14EWS-FBrake Strip, GP633BG-20G-25ASMetal Joint, Mnt Clmp Rnd SlideF-15EWS-F2Brake Strip, GP4040A/BG-14G-25CMetal Joint, Mnt Clmp Rnd Slide, 2 HoleF-15EWS-G3Brake Strip, GP4040A/BG-14G-25CMetal J	CP28	Tube Matrix - Type - Slide / Flat etc	E-2	G-13BS	Metal Joint, 45deg Right	F-7
CR40ARoller Curved, 40mm, RoundG-9G-15AHMetal Joint, Mount Clamp Flat, 10mm HoleF-11CR40BRoller Curved, 40mm, FlatG-9G-15ASMetal Joint, Mount Clamp FlatF-11CR40DRoller Curved, 40mm, Large WheelG-9G-15BSMetal Joint, Mount Clamp RoundF-11DEST-215X24.7Accessory, Tube Swaged Double 215mmK-9G-15DMetal Joint, Mount Clamp Flat, LongF-11DL-15Accessory, Door LatchK-3G-15FAccessory, Strap Handle Right AngleK-6DP-APlastic Profile, Shelf AngleJ-11G-160SMetal Joint, Multipurpose ClampF-11ECH-28AAccessory, Decelerating RollerG-14G-16SMetal Joint, Right AngleF-14EWS-ABrake Strip, GP4036A/BG-14G-18SMetal Joint, Right Angle ShortF-3EWS-BBrake Strip, GP4050CG-14G-15SMetal Joint, Right Angle ShortF-3EWS-CBrake Strip, GP4050DG-14G-22SMetal Joint, Right Angle ShortF-14EWS-FBrake Strip, GP633BG-5G-24SMetal Joint, Mut Clamp Flat SlideF-14EWS-F2Brake Strip, GP633B, 2 RollerG-20G-25ASMetal Joint, Mut Clamp Rd SlideF-15EWS-GBrake Strip, GP4040A/BG-14G-25CMetal Joint, Mut Clamp Rd Slide, 2 HoleF-15EWS-GBrake Strip, GP4040A/BG-14G-25CMetal Joint, Mut Clamp Rd Slide, 2 HoleF-15EWS-GBrake Strip, GP4040A/BG-14G-25CMetal Joint	CP28	Tube Matrix - Colours / Varients	E-3	G-14S	Metal Joint, Swivel Head Double	F-6
CR40BRoller Curved, 40mm, FlatG-9G-15ASMetal Joint, Mount Clamp FlatF-11CR40DRoller Curved, 40mm, Large WheelG-9G-15BSMetal Joint, Mount Clamp RoundF-11DEST-215X24.7Accessory, Tube Swaged Double 215mmK-9G-15DMetal Joint, Mount Clamp Flat, LongF-11DL-15Accessory, Door LatchK-3G-15FAccessory, Strap Handle Right AngleK-6DP-APlastic Profile, Shelf AngleJ-11G-160SMetal Joint, Multipurpose ClampF-11ECH-28AAccessory, Decelerating RollerG-14G-16SMetal Joint, Parallel 1-SlideF-14EWS-ABrake Strip, GP4036A/BG-14G-18SMetal Joint, Parallel 2-SlideF-14EWS-ANBrake Strip, GP4050CG-14G-18SMetal Joint, Right Angle ShortF-3EWS-BBrake Strip, GP4050DG-14G-15SMetal Joint, Right Angle ShortF-3EWS-CBrake Strip, GP4050DG-14G-22SMetal Joint, Right Angle ShortF-14EWS-FBrake Strip, GP3533BG-24G-20SMetal Joint, Straight SlideF-14EWS-F2Brake Strip, GP033B, 2 RollerG-20G-25ASMetal Joint, Mut Clmp Rnd Slide, 2 HoleF-15EWS-G4Brake Strip, GP4040A/BG-14G-25CMetal Joint, Mut Clmp Rnd Slide, 2 HoleF-15EWS-G4Brake Strip, GP4040A/BG-14G-25CMetal Joint, Mut Clmp Rnd Slide, 2 HoleF-15EWS-G4Brake Strip, GP4040A/BG-14G-25CMetal Joint, Mu	CP-32	Accessory, Cover Pulley	H-3	G-15AC	Accessory, Push Back Stopper Lower	K-3
CR40DRoller Curved, 40mm, Large WheelG-9G-15BSMetal Joint, Mount Clamp RoundF-11DEST-215X24.7Accessory, Tube Swaged Double 215mmK-9G-15DMetal Joint, Mount Clamp Flat, LongF-11DL-15Accessory, Door LatchK-3G-15FAccessory, Strap Handle Right AngleK-6DP-APlastic Profile, Shelf AngleJ-11G-160SMetal Joint, Multipurpose ClampF-11ECH-28AAccessory, Decelerating RollerG-14G-165Metal Joint, Multipurpose ClampF-11ECH-28AAccessory, End Cap HangerK-6G-175Metal Joint, Parallel 1-SlideF-14EWS-ABrake Strip, GP4036A/BG-14G-18SMetal Joint, Right Angle ShortF-3EWS-ABrake Strip, GP4050CG-14G-15Metal Joint, Right Angle ShortF-3EWS-BBrake Strip, GP4050DG-14G-20SMetal Joint, Right Angle ShortF-14EWS-CBrake Strip, GP4050DG-14G-22SMetal Joint, Right AngleF-14EWS-FBrake Strip, GP6033BG-50G-24SMetal Joint, Mnt Clmp Rhd SlideF-15EWS-F2Brake Strip, GP6033B, 2 RollerG-20G-25SMetal Joint, Mnt Clmp Rnd Slide, 2 HoleF-15EWS-G2Brake Strip, GP4040A/BG-14G-25CMetal Joint, Mnt Clmp Rnd Slide, 2 HoleF-15EWS-G3Brake Strip, GP4040A/BG-14G-25CMetal Joint, Mnt Clmp Rnd Slide, 2 HoleF-15EWS-G4Brake Strip, GP4040A/BG-14G-25CMetal Joint, Mn	CR40A	Roller Curved, 40mm, Round	G-9	G-15AH	Metal Joint, Mount Clamp Flat, 10mm Hole	F-11
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